Crystallographic preferred orientation (CPO) development governs the strain weakening in minerals with strong viscous anisotropy at high homologous temperatures ([?] 0.9): insights from up-strain ice deformation experiments

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Abstract

Strain weakening plays an important role in the continent-scale flow of rocks and minerals, including ice. In laboratory experiments, strain weakening coincides with microstructural changes including grain size reduction and the development of crystallographic preferred orientation (CPO). To interrogate the relative contributions of CPO development and grain size towards the strain weakening of viscously anisotropic minerals at very high homologous temperatures (Th [?] 0.9), we deformed initially isotropic polycrystalline ice samples to progressively higher strains. We subsequently combined microstructural measurements from these samples with ice flow laws to separately model the mechanical response arising from CPO development and grain size reduction. We then compare the magnitudes of strain weakening measured in laboratory experiments with the magnitudes of strain weakening predicted by the constitutive flow laws. Strain weakening manifests as strain rate enhancement after minimum strain rate under constant load conditions, and as a stress drop after peak stress under constant displacement rate conditions. However, flow laws that only consider grain size evolution predict a nominally constant sample strength with increasing strain. On the other hand, flow law modelling that solely considers CPO effects can accurately reproduce the experimental strain weakening measurements. These observations suggest that at high homologous temperatures (Th [?] 0.9), CPO development governs the strain weakening under such conditions. Overall, we suggest that geodynamic and glaciological models should incorporate evolving CPOs to account for strain weakening, especially at high homologous temperatures.

- 1 Crystallographic preferred orientation (CPO) development
- 2 governs the strain weakening in minerals with strong viscous
- ³ anisotropy at high homologous temperatures (≥ 0.9): insights
- 4 from up-strain ice deformation experiments
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16 Key Points:

- We use ice deformation experiments to quantify the contributions of grain size reduction and CPO development to strain weakening at T_h≥ 0.9.
 Ice flow laws are used to model the mechanical response to changes in CPO and grain
- Ice flow laws are used to model the mechanical response to changes in CPO and grain size; the results are compared with mechanical data.
- At high temperatures (T_h≥ 0.9), CPO development governs strain weakening, whereas grain size evolution plays a negligible role.
- 23

24 Abstract

- 25 Strain weakening plays an important role in the continent-scale flow of rocks and minerals,
- 26 including ice. In laboratory experiments, strain weakening coincides with microstructural
- 27 changes including grain size reduction and the development of crystallographic preferred
- 28 orientation (CPO). To interrogate the relative contributions of CPO development and grain
- size towards the strain weakening of viscously anisotropic minerals at very high homologous temperatures ($T_h > 0.9$), we deformed initially isotropic polycrystalline ice samples to
- temperatures ($T_h \ge 0.9$), we deformed initially isotropic polycrystalline ice samples to progressively higher strains. We subsequently combined microstructural measurements from
- 31 progressively higher strains. We subsequently combined microstructural measurements from 32 these samples with ice flow laws to separately model the mechanical response arising from
- 33 CPO development and grain size reduction. We then compare the magnitudes of strain
- 34 weakening measured in laboratory experiments with the magnitudes of strain weakening
- 35 predicted by the constitutive flow laws. Strain weakening manifests as strain rate
- 36 enhancement after minimum strain rate under constant load conditions, and as a stress drop
- 37 after peak stress under constant displacement rate conditions. However, flow laws that only
- 38 consider grain size evolution predict a nominally constant sample strength with increasing
- 39 strain. On the other hand, flow law modelling that solely considers CPO effects can
- 40 accurately reproduce the experimental strain weakening measurements. These observations
- 41 suggest that at high homologous temperatures ($T_h \ge 0.9$), CPO development governs the strain
- 42 weakening behaviour of viscously anisotropic materials like ice. Grain size, on the other
- 43 hand, plays a negligible role in strain weakening under such conditions. Overall, we suggest
- 44 that geodynamic and glaciological models should incorporate evolving CPOs to account for
- 45 strain weakening, especially at high homologous temperatures.

46 Plain Language Summary

- 47 The strength of ice and other miners becomes weakened during the deformation, and such
- 48 material characteristic plays a key role in shaping the earth, such as the formation of shear
- 49 zones. In this study, we deform ice samples to progressively higher strains. The
- 50 microstructural data of ice samples are used to predict the strength of ice. The results show, at
- 51 temperatures close to the ice melting point, grain size change has little control on the
- 52 reduction of ice strength. On the other hand, the progressive alignment in the orientations of
- 53 ice crystals dominates the ice strength reduction during the deformation.
- 54

55 **1** Introduction

- 56 Strain weakening enables high-temperature creep deformation to localize into narrow
- 57 lithospheric shear zones (e.g., Bestmann & Prior, 2003; Little et al., 2015; Skemer et al.,
- 58 2009; White et al., 1980) and cryospheric shear margins (e.g., Gerbi et al., 2021; Gow &
- 59 Williamson, 1976; Jansen et al., 2016), and therefore plays a central role in plate tectonics
- 60 and ice discharge, respectively. In order to accurately model these large-scale processes, we
- 61 need a comprehensive understanding of the microphysical processes that produce strain
- 62 weakening across a broad range of conditions. Many studies have linked mechanisms such as
- 63 grain size evolution, CPO development, melt band formation, metamorphic reactions and 64 transformations, water weakening and mineral phase mixing and/or layering to strain
- 65
- weakening at relatively low homologous temperatures $(T_h < 0.7)$ (e.g., Poirier, 1980; S. H. 66 White et al., 1980). However, we have a somewhat limited understanding of the processes
- 67 that produce strain weakening in rocks and minerals at very high temperatures $(T_h > 0.7)$ and,
- 68 crucially, their influence over mechanical strength and strain weakening. This is because rock
- 69 deformation experiments at T_h much higher than 0.7 are difficult—most rock deformation
- 70 rigs are limited to temperatures <1500 K, whereas many major rock-forming minerals have
- 71 much higher melting temperatures (e.g., ~1950 K for quartz, ~2200 K for olivine). On the
- 72 other hand, it is much easier for ice to reach $T_h \ge 0.9$ under experimental conditions.
- 73 Therefore, ice provides an analogue to understand the strain weakening mechanism during
- 74 the high-temperature deformation of other viscously anisotropic minerals, such as quartz and
- 75 olivine (Wilson et al., 2014).

76

- 77 Ice creep experiments show that the strength of initially-isotropic polycrystalline ice evolves
- 78 during deformation (Glen, 1955; Jacka & Maccagnan, 1984; Mellor & Cole, 1982). Strain
- 79 weakening occurs after secondary creep (i.e., minimum strain rate) in constant load
- 80 experiments (Budd & Jacka, 1989; Weertman, 1983) and after peak stress in constant
- 81 displacement rate experiments (Durham et al., 1983; Fan et al., 2020; Qi et al., 2017;
- 82 Vaughan et al., 2017). At the bulk sample scale, enhancement invariably coincides with grain
- 83 size evolution and/or the development of a crystallographic preferred orientation (CPO) (Fan
- 84 et al., 2020).

- 86 CPOs arise from the collective glide of dislocations (and accompanying rotation of crystal
- lattice planes) during deformation. Since dislocation glide on the ice basal plane (0001) is at 87
- 88 least sixty times easier than glide on any other crystallographic plane (Duval et al., 1983), ice
- 89 exhibits a strong viscous anisotropy. As a result, ice grains typically rotate via—and in order
- 90 to maximize—shearing on the basal plane during deformation (Castelnau et al., 1996;
- 91 Llorens et al., 2016; van der Veen & Whillans, 1994). Thus, CPOs in ice are typically defined
- 92 by an alignment of *c*-axes (poles to basal planes). Furthermore, deformation experiments on
- 93 ice polycrystals containing a strong, pre-existing CPO show that samples with basal planes
- 94 better aligned to accommodate slip can deform more easily (e.g., Gao and Jacka, 1987; Lile,
- 95 1978; Shoji and Langway, 1988, 1984). For example, under uniaxial compression,
- polycrystalline ice samples with basal planes inclined 45° from the compression axis are at 96
- 97 least five times weaker than polycrystalline ice samples with basal planes sub-parallel or sub-
- 98 perpendicular to the compression axis (Shoji & Langway, 1988). Similarly, during simple
- 99 shear, ice samples with basal planes aligned with the shear plane are at least one order of
- 100 magnitude weaker than ice samples with basal planes highly oblique to the shear plane (Lile,
- 1978; Shoji & Langway, 1984). Given these observations, and the extreme viscous 101

- 102 anisotropy of ice, many studies of ice sheet mechanics assume that strain rate enhancement
- 103 (i.e., strain weakening) is caused solely by CPO development (e.g., Azuma, 1995, 1994;
- 104 Hruby et al., 2020; Morland and Staroszczyk, 2009; Placidi et al., 2010). Recently, modelling
- 105 works from Rathmann & Lilien (2021) show enhancement (which they attribute solely to
- CPO) must be accounted for in order to accurately infer basal friction of ice mass. 106
- 107 Accordingly, constitutive ice flow laws are often modified using ad hoc scalar "enhancement
- 108 factors", which account for CPO development under specific thermomechanical conditions,
- 109 loading geometries, and for ice samples with different ages and impurity contents (see review
- 110 by Cuffey & Paterson, 2010, pp. 77). Moreover, some works have also sought to quantify the 111 relationship between enhancement and CPO development as a continuous function of strain
- and loading geometry (e.g., Azuma, 1995, 1994; Budd et al., 2013; Morland and Staroszczyk,
- 112
- 113 2009; Placidi et al., 2010). Nevertheless, such models likewise assume that CPO
- 114 development is the dominant source of strain weakening.

115

- In the study of metals and minerals other than polycrystalline ice, researchers also invoke 116
- 117 grain size reduction as a source of strain weakening (Drury, 2005; McQueen & Jonas, 1975;
- 118 Rutter, 1999; Sellars, 1978). Grain size reduction arises from the combined operation of
- dynamic recovery and recrystallization, which remove ("annihilate") and reorganize linear 119
- 120 defects (dislocations) into low-energy configurations, thereby relaxing the internal stress state
- 121 of grains and counteracting work hardening caused by dislocation multiplication and
- 122 interaction (Derby & Ashby, 1987; Duval, 1979; Humphreys et al., 2017; Weertman, 1983).
- 123 Grain size reduction also enhances grain size sensitive (GSS) creep mechanisms (Bestmann 124
- & Prior, 2003; A. J. Cross & Skemer, 2017; Warren & Hirth, 2006) including volume self-125 diffusion, grain boundary diffusion, and grain boundary sliding, which dominate at fine grain
- 126 sizes (Frost & Ashby, 1982; Raj & Ashby, 1971). In the GSS creep regime, crystalline
- 127 materials weaken as grain size decreases (Frost & Ashby, 1982). Thus, grain size reduction is
- 128 widely proposed as a source of strain localization within Earth's lithosphere (Braun et al.,
- 129 1999; De Bresser et al., 2001; Drury, 2005; Etheridge & Wilkie, 1979; Kilian et al., 2011;
- 130 Rutter & Brodie, 1988) and may conceivably also contribute to strain weakening in ice.

- 132 Although it is well established that strain weakening coincides with both grain size reduction
- 133 and CPO development, the relative contributions of these two processes towards
- enhancement in ice, and in other minerals at high homologous temperatures ($T_h > 0.7$), 134
- 135 remains unclear. This uncertainty largely arises because CPO development and grain size
- 136 evolution are strongly coupled and coevolve during deformation (Fan et al., 2020; Piazolo et
- 137 al., 2013). As such, it is difficult to deconvolve their individual and relative effects. Many
- 138 experiments have been performed to large strains (>10%) to determine the steady-state
- 139 mechanical properties of water ice (e.g., Durham et al., 1983; Qi et al., 2017). However,
- 140 while these experiments exhibit strain weakening behaviour, understanding which
- 141 mechanisms govern weakening is not easy from the examination of steady-state
- 142 microstructures alone. Experiments to successively higher strains-through the transition
- 143 from secondary creep (or peak stress) to tertiary creep (or flow stress) (Fan et al., 2020,
- 144 2021a; Jacka & Maccagnan, 1984; Piazolo et al., 2013)—provide more information about the
- 145 microphysical processes that control strain weakening. Yet, to date, the majority of laboratory
- 146 deformation experiments have been performed under uniaxial compression conditions and at
- 147 temperatures \geq -10°C (Jacka & Maccagnan, 1984; Piazolo et al., 2013; Vaughan et al., 2017).
- 148 Under such conditions, ice develops a CPO characterized by a *c*-axis small circle (open cone)
- 149 around the compression axis, indicating that the microstructure evolves to maximize easy

- 150 (basal) slip conducive to strain weakening. Polar ice sheets and extra-terrestrial cryospheres,
- 151 on the other hand, can experience ambient temperatures much colder than -10 °C (Journaux
- 152 et al., 2020; Kamb, 2001). Recent experiments performed at temperatures between -30 and -
- 153 10 °C show that ice *c*-axes instead evolve from an open cone towards a single cluster parallel 154 to compression as temperature decreases (Fan et al., 2020; Fan et al., 2021a) or as stress
- 154 to compression as temperature decreases (ran et al., 2020, ran et al., 2021a) of as stress 155 increases (Qi et al., 2017). The transition from cone-shaped to cluster-shaped *c*-axes CPO
- 156 indicate many ice-basal-planes rotate from easy (basal) to hard (compression-normal) slip
- 157 orientations. Therefore, it is necessary to evaluate the impact of CPO development on strain
- 158 weakening.

- 160 At low stresses (typically <0.1 MPa), water ice exhibits GSS creep behaviour that arises from 161 coupled grain boundary sliding (GBS) plus basal dislocation glide (easy slip), and diffusion (
- 162 Durham et al., 2010; Goldsby & Kohlstedt, 2001; Goldsby & Kohlstedt, 1997). At relatively
- 162 building et al., 2010, Goldsby & Romsteat, 2001, Goldsby & Romsteat, 1997). At relatively 163 high stresses (>1 MPa), grain size reduction, which results from the production of new small
- 164 grains at the cost of original big grains, can be observed with an increasing strain; the CPO of
- 165 small-grain population is weakened at a lower temperature (<-10 °C), indicating a
- 166 randomization of small-grain orientations (Fan et al., 2020). The CPO weakening of small-
- 167 grain population is considered as a signal for GBS within deformed rock (Bestmann & Prior,
- 168 2003; Warren & Hirth, 2006). Therefore, GBS is proposed as a candidate mechanism for
- 169 CPO weakening within small ice grains at low temperatures (T <-10 °C). Grain size evolution
- 170 may therefore also affect strain weakening in ice polycrystals if grain size reduction is
- 171 sufficiently enough to activate a significant component of GSS creep. Indeed, a composite
- 172 flow law incorporating terms for these various GSI and GSS mechanisms (Goldsby &
- 173 Kohlstedt, 2001) has recently been used to model terrestrial ice deformation (Behn et al.,
- 174 2020; Kuiper, et al., 2020a, 2020b). The modelling results show predicted strain rate in fine-
- grained ice layers (deposited during the last Glacial maximum) is much faster than the
- 176 coarse-grained Holocene ice (Kuiper et al., 2020a). Moreover, variations in polar ice flow,
- 177 which cannot be explained by Glen's flow law, might be explained by strain rate
- 178 enhancement caused by localized grain size variations (Behn et al., 2020).
- 179
- 180 This study aims to quantify the relative contributions of grain size reduction and CPO
- 181 development towards the strain weakening (enhancement) of ice at temperatures between -
- 182 30 °C and -4 °C ($T_h = 0.89-0.99$). First, we present the mechanical responses of samples
- 183 deformed to successively higher strains through the transition from secondary creep to
- 184 tertiary creep in constant load experiments at -4 °C, or through the transition from peak stress
- 185 to flow stress in constant displacement rate experiments at -10 and -30 °C. Second, we
- 186 quantify the microstructure of each deformed sample using cryogenic electron backscatter
- 187 diffraction (cryo-EBSD; Prior et al., 2015), focussing largely on grain size and CPO
- 188 evolution. Finally, we combine our microstructural measurements with ice flow laws
- 189 (Azuma, 1995; Durham et al., 1983; Glen, 1955; Goldsby & Kohlstedt, 2001) to try and
- 190 reproduce the mechanical responses of the experimental samples as a function of strain, using
- 191 grain size and CPO measurements as model inputs. We compare those modelled stresses and
- 192 strain rates to the measured (actual) mechanical data to estimate how much of the mechanical
- 193 response is due to the evolution of grain size and/or CPO under different experimental
- 194 conditions.

195 2 Methods

196 2.1 Experimental data

197 2.1.1 Sample fabrication

198 Ice samples with controlled initial grain size, random CPO and minimised porosity were 199 fabricated using a flood-freeze method (Cole, 1979). Ice cubes made from ultra-pure 200 deionized water were crushed and sieved at -30 °C to produce ice powders with particle sizes 201 between 180 and 250 μ m. These ice powders were packed into greased cylindrical moulds to 202 achieve a porosity of ~40%. Degassed ultra-pure deionized water (0 °C) was flooded into the 203 packed moulds, which had been evacuated to a near-vacuum state and equilibrated at 0 °C in 204 a water-ice bath for ~40 minutes. The flooded moulds were immediately transferred to a -30

205 °C chest freezer and placed vertically on a copper plate for ~24 hours. During this step, we

- 206 used polystyrene to insulate the cylinders from all the other sides to ensure the freezing front 207 migrates upwards slowly from the bottom, minimizing the entrapment of bubbles within the
- 208 samples.

209

210 Ice samples, which after freezing had a mean grain size of \sim 300 µm (Fan et al., 2020), were

211 gently pushed out from the moulds using an Arbor press. These fine-grained ice samples

212 were fabricated with a cylinder diameter of 25.4 mm. We accidently also produced medium-

213 grained ice samples, with a mean grain size of \sim 550 µm (Fan et al., 2021a), by leaving the

214 frozen, flooded samples in the water-ice bath for \sim 30 minutes before extraction. The

215 medium-grained ice samples were fabricated with a cylindrical diameter of 27 mm. All

216 samples were cut such that their length was 1.5–2 times of their diameter. After cutting,

samples were polished on both ends to ensure they were flat and perpendicular to the cylinder axis. After polishing, the initial sample length, L_0 , was measured using a caliper.

219 2.1.2 Deformation assembly

220 Medium-grained ice samples were used for constant load experiments, performed using a 1-

221 atm (unconfined), dead-weight creep apparatus in the Ice Physics Laboratory, University of

222 Otago (Fan et al., 2021a). Each ice sample was encapsulated in a rubber jacket together with

a walnut wooden platen and a walnut wooden piston (Fan et al., 2021a). Encapsulation of the

deformation assembly was processed in a -30 °C chest freezer. These experiments were

conducted at a temperature of -4 ± 0.2 °C under a constant load of 60 kg, yielding an initial

226 stress of ~1.0 MPa (Fan et al., 2021a). Experiments were terminated once the true axial 227 strain, ε , reached ~1, 4, 8, 13%. We did not apply a stiffness correction to account for elastic

deformation of the walnut piston and platen; however, the elastic strain expected in walnut at

229 1 MPa differential stress is negligible (Appendix A).

230

231 Fine-grained ice samples were used for constant displacement rate experiments, performed in

232 a cryogenic triaxial apparatus (Heard et al., 1990), with a nitrogen gas confining pressure of

233 20–40 MPa at $-10 \pm 0.5^{\circ}$ C and $-30 \pm 0.5^{\circ}$ C, in the Ice Physics Laboratory, University of

234 Pennsylvania. Each ice sample was encapsulated in a thin-walled indium jacket tube (~0.38

235 mm wall thickness) with the bottom already welded to a stainless-steel end-cap. The top of

236 indium jacket tube was then welded to a steel semi-internal force gauge, with a thermally

237 insulating zirconia spacer placed between the force gauge and sample. The sample was kept

238 cold in a -60 °C ethanol bath during welding. Most of the experiments were conducted under

- 239 constant displacement rates yielding initial strain rates, $\dot{\varepsilon}$, of $\sim 1 \times 10^{-5} s^{-1}$; these
- 240 experiments were terminated once the strain, ε , reached ~3%, 5%, 8%, 12% and 20%. The
- 241 rest of these experiments were conducted at -30 ± 0.5 °C with $\dot{\varepsilon}$ of ~5 × 10⁻⁵s⁻¹; these
- 242 experiments were terminated once ε reached ~3% and ~20%.

243 2.1.3 Experimental procedures and data processing

244 All experiments presented in this study were conducted under uniaxial compression loading

245 conditions (Fig. 1(a)). Before the start of each experiment, samples were left to thermally

246 equilibrate with the deformation apparatus for at least 60 minutes at experiment (pressure,

- 247 temperature) conditions before deformation commenced. After each experimental run, ice
- samples were immediately extracted from the apparatus, photographed, and measured. To minimize thermal cracking, samples were progressively cooled to \sim -30, -100 and -196 °C
- 249 minimize thermal cracking, samples were progressively cooled to \sim -30, -100 and -196 °C 250 over a period of \sim 15 minutes, and thereafter stored in a liquid nitrogen dewar. We note that
- 251 during the time frame of sample extraction, transportation, and preparation for cryo-EBSD,
- 252 normal grain growth should be negligible (Fan et al., 2021b) and significant modifications in
- 253 grain CPO are unlikely (Wilson et al., 2014)

254

255 The processed mechanical data are shown in Tables 1(a), 1(b). During each experimental run,

256 time, t, and vertical shortening of the ice sample, s(t), were recorded every 3–5 seconds. The

257 true axial strain, $\varepsilon(t)$, is calculated from the initial ice sample length, L_0 , and vertical sample

258 shortening, $\Delta L(t)$ (Eq. (1)).

$$\varepsilon(t) = -\ln\left(\frac{L_0 - \Delta L(t)}{L_0}\right) \tag{1}$$

260

261 The true axial strain rate, $\dot{\varepsilon}(t)$, is calculated from the true axial strain interval during time 262 interval, Δt (Eq. (2)).

263
$$\dot{\varepsilon}(t) = \frac{\varepsilon(t) - \varepsilon(t - \Delta t)}{\Delta t}$$
(2)

264

265 Differential stress, σ , was calculated from the axial load, F(t), and cross-sectional area of the 266 ice sample. For constant load experiments, $F(t) = 60 kg \times 9.81 N/kg = 588.6 N$. For

267 constant displacement rate experiments, F(t), was recorded every 3-5 seconds. Differential

268 stresses have been corrected for the change of sample cross-sectional area during

269 deformation, assuming constant sample volume:

270
$$\sigma(t) = \frac{F(t)}{\pi R(t)^2},$$
 (3)

271 where
$$R(t) = R_0 \sqrt{\frac{L_0}{L_0 - \Delta L(t)}}$$
 is the sample radius at time t.

272

273 In this study, unless specified, the term "strain" represents the bulk true axial strain; the term

- 274 "strain rate" represents the axial true axial strain rate; the term "stress" represents the
- 275 differential stress.





(c) Stereological issue in the measurement of c-axes number frequency

(d) Measurement of *c*-axes number frequency density (Φ)



276 277

278 279 280 281 282 283 Figure 1. (a) Schematics of the ice samples before and after deformation for uniaxial compression. (b) Distribution of modelled reduced Schmid factor, S (Sect. 2.4.2). The left panel shows a pole figure with 1E6 randomly generated c-axes points, with the compression axis normal to page. Each c-axis point is coloured by its corresponding S, which is a function of the angle between c-axis and compression axis, θ (Eq. (11)). The right panel shows the value of S for c-axes with different angles to compression (θ). (c) Illustrating the stereological issue in the measurement of c-axes number frequency using the undeformed fine-grained ice as an example. Bar plots show the number frequency of measurements at each 283 284 285 286 interval of the angle between c-axes and compression (θ) (coloured green) or at each interval of reduced Schmid factor, S (coloured purple). (d) The number frequency density, Φ (Sect. 2.4.2; Appendix D), statistics using the undeformed finegrained ice as an example. Bar plots show Φ of measurements at each interval of the angle between c-axes and compression $\overline{287}$ (θ) (coloured green) or at each interval of reduced Schmid factor, S (coloured purple). The Black curves represent the 288 distribution of number frequency ((c)) or number frequency density, Φ ((d)), for artificially generated CPO with the same 289 number of points as the undeformed fine-grained ice.

290 Table 1(a). Summary of the mechanical and grain size data for uniaxial compression experiments with constant load

291 Large table presented at the end of this manuscript as well as in a separate spreadsheet.

292

- Table 1(b). Summary of the mechanical and grain size data for uniaxial compression experiments with constant
 displacement rate
- 295 Large table presented at the end of this manuscript as well as in a separate spreadsheet.

296 2.2. Microstructural data

297 2.2.1 EBSD data collection

298 To quantify grain size distributions and CPOs, we analysed each sample using cryogenic 299 electron backscatter diffraction (cryo-EBSD). We prepared the ice samples and acquired cryo-EBSD data following the procedures described by Prior and others (2015). A Zeiss 300 301 Sigma VP FEG-SEM combined with either an Oxford Instruments NordlysF or Symmetry EBSD camera was used for the data collection (the EBSD camera was upgraded partway 302 through this study). Raw EBSD data were montaged using Oxford Instruments' AZtec 303 304 software. For fine-grained ice samples, we collected reconnaissance maps with a step size of 30 µm from the whole section and, for detailed microstructural analyses, maps with a 5 µm 305 306 step size from selected sub-areas. For medium-grained ice samples, we collected EBSD data 307 with a step size of 30 μ m from the whole section.

308 2.2.2 EBSD data processing

- 309 Ice grains were reconstructed from raw EBSD pixel maps using a Voronoi decomposition
- 310 algorithm in the MTEX toolbox (Bachmann et al., 2011). Grains were defined using a grain
- 311 boundary misorientation angle threshold of 10°. No pixel interpolation was applied to the raw
- EBSD data, which generally indexed at a rate close to or higher than 90%. After grain
- 313 reconstruction, we removed grains with area equivalent diameter larger than 20 μ m (for maps
- 314 with 5 μ m step size) or 120 μ m (for maps with 30 μ m step size), which are likely to result
- 315 from mis-indexing. We also removed grains truncated by the edges of maps, and removed
- 316 poorly constrained grains (i.e., grains with <50% indexed pixel coverage). To clearly reveal 317 the CPO patterns, contoured pole figures were constructed from the filtered EBSD maps with
- 317 the CFO patterns, contoured pole rightes were constructed from the intered EBSD maps with 318 30 μm step size, using all pixels indexed as ice-1h, and a contouring half-width of 7.5°. Grain
- 319 size was calculated from the filtered EBSD maps with 5 μ m and 30 μ m step size for the fine-
- 320 grained and medium-grained samples, respectively.

321 2.3 Mechanical models

- 322 In this study, we attempt to model (i.e., reproduce) the transient evolution of ice strength-
- 323 i.e., the experimental stress-strain and strain rate-strain curves—using ice flow laws that
- 324 account, separately, for changes in grain size (Goldsby & Kohlstedt, 1997, 2001) and CPO
- 325 (Azuma, 1994, 1995). We constrain the models using grain sizes and CPOs measured from
- 326 each experimental sample, representing the microstructural state at fixed strain intervals.
- 327 Strictly speaking, the flow laws used in this study describe the rheological behaviour of ice
- 328 only under steady state (strain invariant) conditions; that is, under conditions where strain
- 329 rate and stress do not change significantly with increasing strain. Our modelling approach is
- therefore based on a key assumption that at each infinitesimal strain increment, the ice
- aggregate deforms at a quasi-steady-state (e.g., Holtzman et al., 2018). Recent studies (e.g.,
 Soleymani et al., 2020) have found that the microstructural state lags behind the mechanical
- 333 state; in other words, it takes some time for the microstructure to respond to changes in stress
- and/or strain rate. However, this lag is generally insignificant at very high homologous

- temperatures (Soleymani et al., 2020), as is the case here, due to rapid recovery and
- 336 recrystallization at high temperatures (Cross & Skemer, 2019; Fan et al., 2020; Fan et al.,
- 337 2021a; Holtzman et al., 2018).

338 2.3.1 Mechanical response without microstructural evolution

339 As a reference, we calculate the strength predicted by the microstructure-insensitive constitutive flow laws of Glen (1955) and Durham et al. (1983). These flow laws were 340 341 derived from laboratory experiments on relatively coarse grained samples, where creep is 342 assumed to proceed solely via grain size insensitive (GSI) dislocation glide and climb (i.e., dislocation creep). Strain contributions from grain size sensitive (GSS) mechanisms (outlined 343 344 in Sect. 2.3.2) were assumed to be negligible in the experiments used to derive the GSI flow 345 laws. These flow laws also do not explicitly account for enhancement due to CPO 346 development. Glen's flow law describes secondary creep, derived using bulk strain rate 347 minimum data for ice deformed under constant load/stress (Glen, 1955). In secondary creep, 348 polycrystalline samples remain nominally untextured (i.e., random CPO). Durham's flow 349 law, on the other hand, was derived from flow stresses measured at high strains (usually 350 >10% sample shortening) for ice samples deformed in uniaxial compression under constant 351 displacement rates (Durham et al., 1983). Thus, Durham's flow law may implicitly 352 incorporate the mechanical effects of CPO development and grain size, as ice deformed to

353 >10% strain typically undergoes appreciable recrystallization and CPO development (Fan et

354 al., 2020).

355

356 Glen's and Durham's flow laws can be expressed in the general form:

357
$$\dot{\varepsilon} = A\sigma^n \exp\left(-\frac{Q}{RT}\right),\tag{4}$$

358

359 where A (MPa⁻ⁿm^ps⁻¹) is a material-dependent parameter, σ (MPa) is the bulk stress, n is the stress exponent, $R = 8.314 \times 10^{-3} k mol^{-1} K^{-1}$ is the gas constant, and T (K) is the 360 361 absolute temperature. $Q(k M m o l^{-1})$ is the activation energy for Glen's flow law, and it is the 362 activation enthalpy for Durham's flow law. Parameters for Glen's flow law were taken from 363 Kuiper et al. (2020a, 2020b); parameters of Durham's flow law were taken from Durham et 364 al. (1983), and they are summarised in Table 2. Glen's experiments yielded n (stress 365 exponent) values of between 3.2 and 3.3 for secondary creep, though Glen suggested that nrises to values around 4 at higher strains (Glen, 1952, 1953, 1955). Paterson (1994) later 366 defined "Glen's flow law" with n = 3, and this form is now used almost ubiquitously across 367 the ice modelling literature (Gillet-Chaulet et al., 2012; Graversen et al., 2011; Hruby et al., 368 369 2020). Durham's flow law, on the other hand, has n = 4 and matches other measurements of 370 the stress exponent at steady state under relatively large stresses (Goldsby & Kohlstedt, 1997, 371 2001; Qi et al., 2017; Treverrow et al., 2012). Recently, Bons et al. (2018) demonstrated that 372 n = 4 provides a better fit to ice velocity data across the Greenland ice sheet. 373

Name of flow law	flowCreep regimenpT, TemperatureA, made dependence T_{i}		A, material- dependent parameter	Q (activation energy, kJ/mol) or H (activation enthalpy, kJ/mol)		
Glen's flow				$T \ge 263K$	1.73×10^{21} (MPa ⁻³ s ⁻¹)	<i>Q</i> = 139
law	N/A	3	N/A	T < 263K	3.61×10^5 (MPa ⁻³ s ⁻¹)	Q = 60
Durham's flow law	N/A 4 N/		N/A	$T \ge 243K$	10 ^{11.8} (MPa ⁻⁴ s ⁻¹)	<i>H</i> = 91
				T > 262K	6.0×10^{28} (MPa ⁻⁴ s ⁻¹)	<i>Q</i> = 181
Goldsby-	Dislocation	4	0	T < 262K	5.0×10^5 (MPa ⁻⁴ s ⁻¹)	Q = 60
Kohlstedt flow law				T > 262K	3.0×10^{26} (MPa ^{-1.8} m ^{1.4} s ⁻¹)	<i>Q</i> = 192
	GBS-limited	1.8	1.4	T < 262K	3.90×10^{-3} (MPa ^{-1.8} m ^{1.4} s ⁻¹)	<i>Q</i> = 49

374 Table 2. Parameters of Glen's flow law, Durham's flow law, and Goldsby-Kohlstedt composite flow law

375 **2.3.2** Mechanical response due to evolving grain size

376 From experiments performed on fine-grained water ice, Goldsby & Kohlstedt (2001)

377 proposed a composite flow law in which the total strain rate, $\dot{\varepsilon}_{total}$ arises from the strain rate

- 378 contributions of four distinct creep mechanisms: (1) diffusion creep, $\dot{\varepsilon}_{diff}$, (2) grain
- boundary sliding (GBS) rate-limited by basal slip, $\dot{\varepsilon}_{basal}$, (3) basal slip rate-limited by GBS,
- 380 $\dot{\varepsilon}_{GBS}$, and (4) dislocation creep, $\dot{\varepsilon}_{disl}$:

381
$$\dot{\varepsilon}_{total} = \dot{\varepsilon}_{diff} + \left(\frac{1}{\dot{\varepsilon}_{basal}} + \frac{1}{\dot{\varepsilon}_{GBS}}\right)^{-1} + \dot{\varepsilon}_{disl}$$
(5)

The term $\left(\frac{1}{\dot{\varepsilon}_{basal}} + \frac{1}{\dot{\varepsilon}_{GBS}}\right)^{-1}$ represents the serial operation of basal slip and GBS as accommodation mechanisms—the slower of these two processes limits their combined strain rate. Goldsby (2006) suggests that at temperatures warmer than 220 K and stresses greater than 10⁻⁴ MPa, $\dot{\varepsilon}_{diff}$ and $\dot{\varepsilon}_{basal}$ will be negligible. Thus, we can apply the composite flow law in a simplified form:

 $\dot{\varepsilon}_{total} = \dot{\varepsilon}_{disl} + \dot{\varepsilon}_{GBS} \tag{6}$

388 Dislocation creep is a grain size insensitive mechanism described by a constitutive equation

389 of the form shown in Eq. (4). GBS, on the other hand, is a grain size sensitive mechanism:

390
$$\dot{\varepsilon} = A\sigma^n d^{-p} \exp\left(-\frac{Q}{RT}\right),\tag{7}$$

391 where d is the grain size (m), p is the grain-size exponent. Goldsby & Kohlstedt (1997,

392 2001) derived n = 4 for dislocation creep (at high stresses) and n = 1.8 for GBS (at low

- 393 stresses) and proposed that Glen's law ($n \approx 3$) arises from roughly equal contributions of
- 394 dislocation creep and GBS at intermediate stresses. Recent glaciological modelling by Behn

- 395 et al., (2020) likewise suggests that combined dislocation creep and GBS produces an
- 396 effective stress exponent of n = 3 for ice sheets. We use the simplified composite flow law
- 397 (Eq. (6)) to estimate ice strength evolution arising from grain size evolution, using the revised
- 398 composite flow law parameters provided by Kuiper et al. (2020a, 2020b) (Table 2).

399 2.3.3 Mechanical response due to evolving CPO

400 To account for evolving viscous anisotropy (and enhancement) due to CPO development,

- 401 Azuma (1994, 1995) developed a power law model that describes the creep strength of
- 402 polycrystalline ice as a function of the total shear stress resolved onto (weak) ice basal
- 403 planes. Azuma's flow law introduces the parameter S_{mean} —a scalar term which represents
- 404 the mean reduced basal Schmid factor, *S*, for a given grain population (polycrystalline 405 sample, in this case). For a given crystallographic orientation, the reduced basal Schmid
- 406 factor reflects the shear stress resolved onto the basal plane (i.e., the easy glide plane), but
- 407 does not consider the shear stress resolved along particular Burgers vectors (slip directions)
- 408 lying within that plane. Thus, S_{mean} can be considered a proxy for the total shear stress
- 409 resolved on ice basal planes during deformation. Azuma's flow law takes a similar form to
- 410 that given in Eq. (4):

411
$$\dot{\varepsilon} = B\sigma^n \exp\left(-\frac{Q}{RT}\right) \tag{8}$$

412 However, the pre-exponential term, $B(MPa^{-n}s^{-1})$ follows a power law relationship with

413 *S_{mean}* (see Fig. 9 from Azuma, 1995):

$$B \propto S_{mean}^{\quad q}, q \approx 4 \tag{9}$$

- 415 such that, at a given stress, a sample with greater resolved shear stresses on the ice basal
- 416 planes (i.e., larger S_{mean}) will deform faster; conversely, at a given strain rate, a sample with
- 417 larger S_{mean} will deform at a lower stress.
- 418

414

A key assumption of Azuma (1994, 1995) is that, under their experimental conditions-419 relatively low temperatures (-10 to -20 °C), low strain rates ($\sim 2 \times 10^{-7}$ to $4 \times 10^{-7} s^{-1}$), and 420 421 low strains (~5.7%)—dynamic recrystallization should be negligible. Therefore, all strain 422 weakening measured in their experiments could be attributed to CPO development. However, 423 Azuma (1995) observed that for a given value of S_{mean} , small variations in B could be 424 attributed to differences in grain size, impurity content, and grain shape among different 425 experimental studies. In this study, we place upper and lower bounds on $B - B_{upper}$ and B_{lower} , respectively—for each S_{mean} value, following Fig. 9 from Azuma (1995). 426

427
$$log_{10}(B_{upper}) = 4.2 \cdot log_{10}(S_{mean}) + 8$$
$$log_{10}(B_{lower}) = 4.8 \cdot log_{10}(S_{mean}) + 7.4$$

428 2.4. Model input data

- 429 To reiterate, we use grain sizes and *c*-axis orientations calculated from EBSD maps (Sect.
- 430 2.2) of ice samples deformed to successively higher strains (Sect. 2.1) as an input to the
- 431 constitutive relationships described above (Sect. 2.3). These microstructural measurements
- 432 along with the experimental boundary conditions (temperature, stress, and/or strain rate) are
- 433 substituted into the mechanical models (Sect. 2.3) to constrain the contributions of grain size
- 434 evolution and/or CPO development to strain weakening.

435 2.4.1 Grain size

- 436 Grain size is defined here as the diameter of a circle with an area equal to the measured area
- 437 of each grain (i.e., area-equivalent diameter). We use both median grain size, and the full
- 438 grain size distribution of each sample, as an input into the composite flow law Eq. (6).
- 439 Median grain sizes have been shown to most accurately reflect the "average" grain size of
- 440 right-skewed and lognormal grain size distributions (Lopez-Sanchez, 2020; Ranalli, 1984)
- 441 like those observed in our samples (Fan et al., 2020; Fan et al., 2021a).
- 442
- 443 To model ice strength evolution using the full grain size distributions, we firstly estimate the
- 444 volume fraction of different grain size classes using the Scheil-Schwartz-Saltikov method
- 445 (Saltikov, 1967; Scheil, 1931; Schwartz, 1934) (technical details in Appendix B). For
- polycrystalline materials, aggregate strength falls between two end-member bounds: (1) ahomogeneous stress bound (Sachs bound), with local strain rate varying from grain to grain,
- 447 nonogeneous stress bound (Sachs bound), with local strain rate varying from grain to grain, 448 and (2) a homogeneous strain rate bound (Taylor bound), with local stress varying from grain
- 448 and (2) a nonlogeneous strain rate bound (Taylor bound), with local stress varying from gra 449 to grain (Freeman & Ferguson, 1986; Ter Heege et al., 2004). In reality, aggregate strength
- 449 to grain (Freeman & Ferguson, 1980, Fer Heege et al., 2004). In fearity, aggregate strengt 450 probably falls between these end-member bounds. To place upper and lower bounds on
- 450 probably rans between these end-member bounds. To prace upper and lower bounds on 451 sample strength evolution, we therefore calculate both the Sachs (homogeneous stress) and
- 452 Taylor (homogeneous strain rate) limits for both the constant displacement rate and constant
- 453 load experiments (details in Appendix C). It is worth noting here that the composite flow law
- 454 (Goldsby & Kohlstedt, 1997, 2001), which we use to model grain size effects, was derived
- 455 from fine-grained (< 100 μ m) ice samples deformed at low temperatures (\leq -25 °C), to low
- 456 strains (mostly \leq 3%). We assume that Goldsby & Kohlstedt's samples did not undergo
- 457 significant grain size reduction under their experimental conditions, meaning that the
- 458 composite flow law should not already incorporate implicit grain size distribution effects.

459 2.4.2 Crystallographic preferred orientation (CPO)

- 460 For each sample in this study, the *c*-axis orientations calculated from the EBSD data (one
- 461 point per pixel) were applied to estimate the resolved shear stress on the crystallographic

462 basal plane. For each pixel, the resolved shear stress on ice basal plane can be quantified by a

463 reduced Schmid factor, *S* (e.g., Azuma, 1995). Under uniaxial compression, where the

- 464 compression direction is parallel to the sample shortening axis (Fig. 1(a)), S can be calculated
- 465 from the angle (θ) between each *c*-axis measurement and the compression axis (Eq. (11).

$$S = \frac{\sin\left(2\theta\right)}{2} \tag{11}$$

- 467 S, is the highest (with the value of 0.5) for the c-axis at 45° to the compression direction, and
- 468 it decreases to zero as the *c*-axis becomes parallel or perpendicular to the compression 460 15 15 100
- 469 direction (Fig. 1(b)).

470

- 471 The number frequency of *c*-axes observed from a 2-D surface is impacted by a stereological
- 472 issue that, in turn, biases reduced Schmid factor measurements. Namely, for a random
- 473 orientation distribution, *c*-axes lying sub-normal to the compression direction ($\theta \approx 90^\circ$) are
- 474 much more abundant than *c*-axes lying sub-parallel to the compression direction ($\theta \approx 0^{\circ}$) (see
- 475 Fig. 1(c), green histogram). This effect arises because the area of a stereoplot lying between
- 476 two "co-latitudes" (i.e., small circles) of fixed separation (e.g., 10°) increases with increasing
- 477 angle (θ) from the stereoplot centre (origin) (Fig. 1(b)). For a random population of *c*-axis

- 478 orientations, this effect produces a reduced Schmid factor frequency distribution that is
- 479 strongly biased towards high reduced Schmid factors (purple histogram, Fig. 1(c)). On the
- 480 other hand, for a random orientation distribution, the densities (number frequency per unit
- 481 area) of *c*-axes lying between two co-latitudes of fixed separation should be the same (Fig. 482 1(d); details for the calculation of *c*-axis densities are in Appendix D). Consequently, there
- 483 should be a uniform density distribution of reduced Schmid factors for a random orientation
- 484 distribution (Fig. 1(d)). Therefore, for a given orientation distribution comprising m classes
- 485 of reduced Schmid factors $(S_1, S_2, S_3, ..., S_m)$ and number frequency densities $(\Phi_1, \Phi_2, \Phi_3, \Phi_3)$
- 486 ..., Φ_m), we can estimate the bulk reduced Schmid factor, S_{bulk} , following:

487
$$S_{bulk} = \frac{\Phi_1 \bar{S}_1 + \Phi_2 \bar{S}_2 + \Phi_3 \bar{S}_3 + \dots + \Phi_m \bar{S}_m}{\Phi_1 + \Phi_2 + \Phi_3 + \dots + \Phi_m},$$
 (12)

where $\bar{S}_1, \bar{S}_2, \bar{S}_3, ..., \bar{S}_m$ are the mean values of reduced Schmid factor in each class. In this 488 study, we use 100 classes (bins) of reduced Schmid factors (i.e., m = 100; Schmid factor 489 interval of 0.005). Undeformed fine-grained and median-grained ice samples have S_{bulk} of 490 ~0.24 (Tables 3(a, b)), and they are very close to a random CPO ($S_{bulk} = 0.25$). The ice 491 mechanical behaviours estimated from the Azuma's flow law with the input of bulk reduced 492 Schmid factor, S_{bulk} (Eq. (12)) and the number weighted mean reduced Schmid factor (\bar{S} = 493 $\frac{1}{N}\sum S$) are similar (full details provided in Sect. S1 of supplement). We choose to use 494 495 estimations from the bulk reduced Schmid factor, S_{bulk}, in the following discussions. 496 497 Table 3(a). Summary of measured and estimated strain rate for experiments with constant load at -4 °C 498 Large table presented at the end of this manuscript as well as in a separate spreadsheet. 499

500 Table 3(b). Summary of measured and estimated stress for experiments with constant displacement rate at -10 °C

- 501 Large table presented at the end of this manuscript as well as in a separate spreadsheet.
- 502

503Table 3(c). Summary of measured and estimated bulk stress for undeformed sample and uniaxial compression504experiments with constant displacement rate at -30 °C

505 Large table presented at the end of this manuscript as well as in a separate spreadsheet.

506 2.5 Normalisation of measured and modelled bulk strain rate/stress

507 To assess how well each model reproduces the measured (experimental) mechanical data, we 508 need to examine both (1) the absolute magnitude of the stresses and strain rates predicted by each model and (2) the "patterns" of strain weakening predicted by each model-that is, the 509 510 relative amount (percentage) of strain weakening predicted by each model, and the predicted 511 strains required to reach steady-state conditions. To make it easier to assess the patterns of 512 strain weakening predicted by each model, we normalise the modelled and measured stresses 513 (for constant displacement rate experiments) and strain rates (for constant load experiments) by their values at the strain corresponding most closely to the peak stress and minimum strain 514 515 rate, respectively. This method is similar to that applied by Jacka & Li, (2000) and enables us 516 to make a more direct comparison between the patterns of strain weakening predicted by each 517 model, while also removing sample-to-sample variability. Meanwhile, the unnormalized data 518 are used to assess how well each model reproduces the absolute measured stress and strain

- 519 rate magnitudes. The unnormalized and normalized mechanical data are summarized for each
- 520 sample in Tables 3(a-c).
- 521

522 Constant load experiments

- 523 For each experimental run with constant load, the measured strain rate-strain curves are
- 524 normalised with respect to the minimum strain rate following:

525
$$\bar{\dot{\varepsilon}}_{measure} = \frac{\dot{\varepsilon}_{measure}}{\dot{\varepsilon}_{min,measure}},$$
 (13)

526 where $\bar{\varepsilon}_{measure}$ is the normalised measured strain rate, $\dot{\varepsilon}_{min,measure}$ is the measured

- 527 minimum strain rate at \sim 1-2% strain.
- 528

530
$$\bar{\dot{\varepsilon}}_{model} = \frac{\dot{\varepsilon}_{model}}{\dot{\varepsilon}_{1\%,model}},$$
 (14)

- 531 where $\bar{\dot{\epsilon}}_{model}$ is the normalised modelled strain rate, $\dot{\epsilon}_{model}$ is the modelled strain rate
- 532 corresponding to the maximum strain of each sample, $\dot{\varepsilon}_{1\%,model}$ is the modelled strain rate at
- 533 the strain of $\sim 1\%$.
- 534

535 Constant displacement rate experiments

536 For each experimental run with constant displacement rate, the measured stress-strain curves 537 are normalised with respect to the peak stress following:

538
$$\bar{\sigma}_{measure} = \frac{\sigma_{measure}}{\sigma_{peak,measure}},$$
 (15)

539 where $\bar{\sigma}_{measure}$ is the normalised measured stress, $\sigma_{peak,measure}$ is the measured uniaxial

- 540 stress at ~2-3% strain. The decrease of normalised measured stress relative to the peak,
- 541 $\Delta \bar{\sigma}_{measure}$, is:

$$\Delta \bar{\sigma}_{measure} = 1 - \bar{\sigma}_{measure} \tag{16}$$

542 543

551

544 Modelled stresses are normalised for ice samples deformed under the same temperature and 545 similar strain rates following:

546
$$\bar{\sigma}_{model} = \frac{\sigma_{model}}{\sigma_{3\%,model}},$$
 (17)

547 where $\bar{\sigma}_{model}$ is the normalised modelled stress, σ_{model} is the modelled stress corresponding 548 to the maximum strain of each sample, $\sigma_{3\%,model}$ is the modelled stress at the strain of ~3%.

- 549 At each finite strain, the decrease of normalised modelled stress relative to 3% strain,
- 550 $\Delta \bar{\sigma}_{model}$, is:

$$\Delta \bar{\sigma}_{model} = 1 - \bar{\sigma}_{model} \tag{18}$$

552 **3. Results**

553 3.1 Measured mechanical data

554 3.1.1 Constant load experiments

- 555 The measured strain rate, $\dot{\varepsilon}_{measure}$, and normalised strain rate, $\bar{\dot{\varepsilon}}_{measure}$, are plotted as a
- 556 function of strain in Figs. 2(a-c) and 3(a-c), respectively (black curves). Measured and
- 557 normalised strain rates initially decrease with strain before reaching a minimum at $\sim 1-2\%$
- shortening. After that, deformation accelerates (strain rate increases) until a near-constant,
- 559 steady-state strain rate is reached at around $\varepsilon = -6\%$. However, in many experiments there is
- 560 a slight strain rate decrease beyond $\varepsilon = -8\%$. Meanwhile, stress decreases continuously,
- albeit modestly, during each constant load experiment, due to an increase in sample cross-
- 562 sectional area (black line, Fig. 2(d); Eq. (3)).

563 3.1.2 Constant displacement rate experiments

- 564 Measured stresses are plotted as a function of strain in Figs. 2(e-g), 2(i-k) and 2(m-o) (black
- 565 curves). Stress initially increases as a function of strain, reaching a peak at strains of 1-3%.
- 566 Thereafter, stress drops 31-38% until a flow stress is reached by $\sim 20\%$ shortening (black
- 567 curves, Figs. 3(e-g), 3(i-k) and 3(m-o); black dots, Figs. 3(h, l, p); Tables 3(b, c)). In general,
- 568 both peak and flow stresses increase with increasing strain rate and decreasing temperature.
- 569 Strain rate increases modestly through each constant rate experiment as a result of continuous
- 570 sample shortening (black lines, Figs. 2(h), 2(l), 2(p); Eq. (2)).



573 574 575 Figure 2. Comparing the absolute values of measured and modelled mechanical data for experiments under conditions of: (a)–(d) constant load ($\boldsymbol{\sigma} = \sim 1$ MPa), $\boldsymbol{T} = -4$ °C; (e)–(h) constant displacement rate ($\dot{\boldsymbol{\varepsilon}} = \sim 1 \times 10^{-5} s^{-1}$), $\boldsymbol{T} = -10$ °C; (i)–(l) constant displacement rate ($\dot{\varepsilon} = \sim 1 \times 10^{-5} s^{-1}$), T = -30 °C; (m)–(p) constant displacement rate ($\dot{\varepsilon} = \sim 5 \times 10^{-5} s^{-1}$), 575 576 577 578 579 T = -30 °C. Mechanical data from experimental measurements are coloured black; Modelled mechanical data are coloured non-black. Modelling results using mechanical models without considering microstructural evolutions (Sect. 2.3.1) are illustrated in (a), (e), (i) and (m). Modelling results using the mechanical model that considers grain size effects (Sects. 2.3.2) are shown in (b), (f), (j) and (n). Modelling results using the mechanical model that considers CPO effects (Sect. 580 2.3.3) are shown in (c), (g), (k) and (o). When grain size distribution is considered during the modelling, homogeneous stress 581 deformation boundary condition model (Sect. 2.4.1; Appendix C) is applied to estimate the strain rate from the measured 582 stress ((a)-(c), (h), (l), (p)); homogeneous strain rate deformation boundary condition model (Sect. 2.4.1; Appendix C) is 583 applied to estimate the stress from the measured strain rate ((d), (e)-(g), (i)-(k), (m)-(o)).



585

586 Figure 3. Comparing the normalised values (Sect. 2.5) of measured mechanical data (coloured black) and modelled 587 mechanical data (coloured non-black). The deformation conditions for each row are the same as in Fig. 2. For the first three 588 589 590 columns, the mechanical models used for modelling are the same as Fig. 5. (d) Comparing the measured normalised strain rate (Eq. (13); coloured black) with the modelled normalised strain rate (Eq. (14)) using the Dislocation+GBS model (coloured red) or the Azuma's flow law (coloured purple). (h), (l), (p) Comparing the measured normalised stress drop (Eq. 591 (16) (coloured black) with the modelled normalised stress drop (Eq. (18) using the Dislocation+GBS model (coloured red) or 592

the Azuma's flow law (coloured purple).

593 3.2 Microstructures

- 594 The microstructures of these samples have been described in detail in Fan et al. (2020,
- 595 2021a). We will summarise the pertinent observations here, but the reader can refer to Fan et 596 al. (2020, 2021a) for the full details.

597 3.2.1 Grain size

- 598 At all temperatures with strains higher than \sim 3%, larger grains with more irregular grain
- 599 boundaries interlock with finer grains with less irregular grain boundaries (Fig. 4(a)-6(a)).
- 600 Samples deformed at -30 °C to strains of $\varepsilon \ge \sim 12\%$ show a "core-and-mantle" structure
- 601 (Gifkins, 1976; White, 1976), characterised by a "necklace" of finer grains encircling larger
- 602 grains (Fig. 9(a)).
- 603
- 604 With increasing strain over all temperatures (-30 to -4 °C), the number frequency of fine
- 605 grains (in general smaller than ~150 μm) become more abundant at the expense of large
- 606 grains (in general larger than ~150 μ m) (Figs. 4(b)–6(b)), leading to a modest decrease in
- 607 median grain sizes (Figs. 4(b)–6(b); Tables 1(a, b)). However, fine grains become
- 608 volumetrically dominant only at large strains ($\geq 12\%$) in the lowest temperature (i.e., -30 °C)
- 609 samples (Fig. 6(c)). In all other samples, large grains occupy a much greater volume of each (10 sample (Tig. 4(c)) ((c)))
- 610 sample (Figs. 4(c)-6(c)).

611 3.2.2 Crystallographic preferred orientations (CPOs) and reduced Schmid factors

- 612 For samples deformed at -4 and -10 °C, the CPOs are close to random at strains of $\varepsilon < \sim 3\%$
- 613 (Figs. 4(d, e), 5(d, e)). The CPO becomes clearer at $\varepsilon > \sim 4\%$, with *c*-axes preferentially
- 614 aligned in a cone (small circle) centred around the compression axis (Figs. 4(d), 5(d)).
- 615 Accordingly, the number frequency density (Φ , Sect. 2.4.2) of *c*-axes at θ of 30–50°
- 616 increases (relative to the undeformed starting material) whilst Φ decreases for *c*-axes at θ =
- $617 \quad 0-30^{\circ}$ and $50-90^{\circ}$ —this change becomes more marked with increasing strain (Figs. 4(e),
- 618 5(e), gold histograms). For samples deformed at -30 °C, the CPO is close to random at $\varepsilon \le$
- 619 ~5% (Figs. 6(d, e)). However, with increasing strain ($\varepsilon \ge -8\%$), *c*-axes form a tight cone
- around the compression axis, increasing the number frequency density of *c*-axes at $0-45^\circ$,
- for relative to those at $45-90^{\circ}$ (Fig. 6(e), gold histograms). The *c*-axis cone becomes tighter with increasing strain, until it becomes a broad cluster at ~20% strain (Fig. 6(d)).
- 623
- 624 In all samples with $\varepsilon \ge -5\%$, the number frequency density of measurements with S > 0.4
- 625 increases with strain, whilst the Φ of measurements with S < 0.4 decreases with strain (Figs.
- $626 \quad 4(f)-6(f)$). This trend is more pronounced at -4 and -10 °C than at -30 °C (compare Figs. 4(f),
- 627 5(f) with Fig. 6(f)). As a result, the bulk reduced Schmid factor, S_{bulk} , generally increases
- 628 with increasing strain at both high and low temperatures; however, at any given strain, S_{bulk}
- 629 is lower at lower temperatures (Tables 3(a-c)).
- 630



633 Figure 4. Microstructural analyses of deformed ice samples at -4 °C under uniaxial compression with constant load ($\sigma = -1$ 634 MPa). The EBSD data are presented as (a) orientation maps. Orientation maps are coloured by IPF-Y, which uses the colour 635 map to indicate the crystallographic axes that are parallel to the vertical shortening direction as shown by the black arrows. 636 Ice grain boundaries with a misorientation larger than 10° are shown black. Non-indexed pixels are shown white. Subgrain 637 boundaries, where misorientation angles between neighbouring pixels are between 2° and 10°, are shown grey. Maps show 638 data without interpolation. (b) Grain size distribution with a bin width of 10 µm for each grain size class. Mean and peak 639 grain sizes are indicated by black arrows. Median grain size is indicated by a red arrow. (c) Bar plots (grey) show estimated 640 volume frequency for each grain size class (Sect. 2.4.1; Appendix B). Red curves show the cumulative volume frequency as 641 a function of grain size. (d) The distributions of c-axes orientations in stereonet with one point per pixel; they are displayed 642 as point plots (with 5000 randomly selected points). The point plots are also contoured by multiples of a uniform distribution 643 (MUD) with a half-width of 7.5°. (e) Green bars represent the number frequency density (Φ ; Sect. 2.4.2; Appendix D) of c-644 axes at different angles to the compression axis (θ) with an interval of 0.1°. Yellow bars represent the differences of Φ for *c*-645 axes between each deformed sample and the undeformed sample at each θ interval. The grey area marks the range of θ that 646 corresponds to high reduced Schmid factors (S > 0.4; Fig. 1(b)). (f) Purple bars represent the number frequency density (Φ) 647 of c-axes at different reduced Schmid factors (S) with an interval of 0.005. Blue bars represent the differences of Φ for c-648 axes between each deformed sample and the corresponding undeformed sample at each S interval.



650

651 Figure 5. Microstructural analyses of deformed ice samples at -10 °C under uniaxial compression with constant

displacement rate ($\dot{\epsilon} = \sim 1 \times 10^{-5} s^{-1}$). The descriptions of columns (a)–(f) are the same as Fig. 4. 652



653 654

655 Figure 6. Microstructural analyses of deformed ice samples at -30 °C under uniaxial compression with constant 656 displacement rate ($\dot{\varepsilon} = \sim 1 \times 10^{-5}$ or $\sim 5 \times 10^{-5} s^{-1}$). The descriptions of columns (a)–(f) are the same as Fig. 4.

657 **3.3 Ice strength evolution models**

658 As described above (Sects. 2.3, 2.5), we compare the magnitude (absolute value; Fig. 2) and

659 pattern (normalised value; Fig. 3) of ice strength evolution between experimental

- 660 measurements (black curves) and modelling results (coloured symbols). For experiments
- 661 conducted at similar conditions (temperature, stress/strain rate), we model the evolution of
- 662 strain rate and/or stress as a function of strain and microstructural evolution (grain size, CPO)
- 663 using:

(1) Ice flow laws that do not consider grain size or CPO effects (Durham et al., 1983;
Glen, 1955) (blue symbols, first column in Figs 2 and 3).

666 (2) An ice flow law that incorporates grain size sensitivity (Goldsby & Kohlstedt,
667 1997, 2001). We account for grain size evolution using both median grain sizes (red squares,
668 second column in Figs 2 and 3) and the full measured grain size distributions. For models that
669 use the full grain size distribution, we calculate both the isostress (Sachs) limit (red circles)
670 and isostrain (Taylor) limit (red stars).

671 (3) An ice flow law that accounts only for CPO development (Azuma, 1994, 1995)
672 (purple symbols, third column in Figs 2 and 3).

673

674 Note again that strain weakening is represented by a bulk strain rate increase after the strain

675 rate minimum for constant load experiments (first row in Figs 2 and 3), and it is represented

676 by a bulk stress decrease after the peak stress in constant displacement rate experiments

677 (second, third, and fourth row in Figs 2 and 3). Therefore, to evaluate the pattern (i.e.,

678 normalised value) of strain weakening, we compare the normalised strain rates for constant

679 load experiments; we compare the normalised stress for constant displacement rate

680 experiments (Fig. 3).

681 **3.3.1 The magnitude (absolute value) of strain rate or stress**

682 At all conditions, all the mechanical models (coloured symbols, Figs 2 and 3) predict ice

683 strengths within an order of magnitude of those measured experimentally (black curves, Figs

684 2 and 3). For the model that considers grain size effects, the models using median grain sizes

685 and grain size distributions provide similar results (red symbols, second column in Fig. 2),

686 which in turn are very similar to the microstructure-insensitive (Glen, Durham) models

687 (compare first and second columns in Fig. 2). Both types of models predict strain rates that

688 lie between the measured secondary minimum and tertiary maximum strain rates for constant

689 load experiments (Figs. 2(a, b)), and stresses that lie between the measured peak and flow

690 stresses for constant displacement rate experiments (Figs. 2(e-f, i-j, m-n)). For the (Azuma) 691 model that considers CPO effects, the strain rates (for constant load experiments) and stresses

692 (for constant displacement rate experiments) predicted using the upper bound of the pre-

693 exponential term, B (Eq. (8), Sect. 2.3.3) lie very close to the experimental measurements

694 (Figs. 2(c, g, k, o)).

695 3.3.2 The pattern (normalised value) of strain rate or stress

696 Mechanical models that do not consider microstructural evolution (coloured blue) as well as

697 the mechanical model that considers grain size effects, i.e., Dislocation+GBS model

698 (coloured red) estimate that sample strength does not evolve significantly as a function of

699 strain (Figs. 3(a-b, e-f, i-j, m-n)). Such modelled pattern does no match experimental

700 measurements—normalised strain rate increases with strain after secondary minimum (under

701 constant load); normalised stress decreases with strain after peak stress (black curve, Fig. 3).

702

703 Meanwhile, Azuma's CPO model closely matches the measured magnitudes of strain

704 weakening in most cases (Figs. 3(c, g, k, o)). However, Azuma's model overestimates the

strain rate increase under constant load conditions (at -4°C) by a factor of \sim 3 (Figs. 3(c, d))

and underestimates the stress drop magnitude by a factor of ~ 2 under constant displacement

707 rate conditions at -30°C and \sim 5E-5/s strain rate (Figs. 3(o, p)).

708 **4. Discussion**

709 4.1 Measured mechanical data and deformation mechanisms

710 4.1.1 Measured mechanical data

- 711 Under constant load, the strain rate-strain curves (coloured black, Figs. 2(a-c), Sect. 3.1.1)
- and the enhancement factor values of ~2 (ratio between the strain rate at strains of $\varepsilon \ge 8\%$
- 713 and the minimum strain rate) (Table 3(a), Fig. 3(d)) generally match published constant load
- 714 experiments (Budd & Jacka, 1989; Jacka & Li, 2000).
- 715
- 716 Under constant displacement rate, the stress-strain curves (black curves, Fig. 2, Sect. 3.1.2)
- 717 and the percentage of stress-drop from peak (~31–38%) at 20% strain (Tables 3(b, c), Figs.
- 718 3(h, l, p)), and it has no apparent correlations with temperature or strain rate. This observation
- 719 matches published experiments that cover a much wider temperature and/or strain rate ranges
- 720 (Sect. S2 of the supplement; Durham et al., 1983, 1992; Piazolo et al., 2013; Qi et al., 2017;
- 721 Vaughan et al., 2017).

722 4.1.2 Deformation and recrystallization mechanisms

723 The microstructures and deformation mechanisms in these samples have been discussed in

- detail elsewhere (Fan et al., 2020, 2021a). To summarize those papers, these samplesundergo:
- 726 (1) At high temperatures ($\geq -10^{\circ}$ C), samples exhibit microstructures characteristic of 727 rapid grain boundary migration, which favours the competitive growth of grains in easy slip 728 orientations (*c*-axes at ~45° to compression), leading to the formation of cone-shaped *c*-axis 729 CPO centred around the compression direction (Figs. 4(d), 5(d)).

(2) Dynamic recovery leads to the progressive development of intragranular
(subgrain) boundaries (coloured grey, Figs. 4(a)–6(a)).

(3) With increasing strain, small recrystallized grains nucleate at the expense of large,
 original grains, forming a core-and-mantle structure with fine-grained networks of

recrystallized grains. Recrystallized grains have much weaker CPOs than their neighbouring

- 735 parent grains, suggesting that grain nucleation occurs via either (1) subgrain rotation
- recrystallization followed by grain boundary sliding that randomizes the CPO, or (2)
- 737 spontaneous nucleation of fine grains in random orientations.

(4) As temperature decreases, lattice rotation (due to dislocation glide on the basal
plane) becomes increasingly important. Basal planes progressively rotate into the
compression-normal plane, producing a *c*-axis cluster or narrow-cone around the

741 compression axis particularly at low temperatures, $\leq -20^{\circ}$ C (Figs. 6(d)).

742(5) All the deformed samples have a major volume frequency peak corresponding to743the large, original grains (Fig. 4(c)-6(c)). A secondary volume frequency peak at finer sizes744(corresponding to recrystallized grains) only becomes obvious at -30 °C with high strains

745 (Fig. 6(c)). Recrystallized grains are therefore volumetrically insignificant for most of the ice

746 samples analysed in this study.

748 **4.2** Contributions of microstructural evolution to strain weakening

- 749 The stresses and strain rates predicted by all the mechanical models generally match the
- 750 experimental measurements in magnitude (Fig. 2; Sect. 3.3.1), indicating that they provide a
- certain level of reliability in the estimation of ice strength, at least under laboratory
- conditions. These data as well as the normalised data further show that the experimentally
- 753 measured strain weakening (black curves, Figs. 2, 3; Sect. 4.1.1) cannot be predicted by
- mechanical models that do not consider microstructural changes (blue symbols, Fig. 3). Thus,
- 755 to accurately quantify strain weakening and enhancement in glaciers and ice sheets, it is
- necessary to account for the evolving microstructural state of ice.

757 4.2.1 Grain size reduction

- 758 Under all conditions, the median grain size and grain size distribution of each sample shifts
- 759 towards finer grain sizes with increasing strain, due to the nucleation of fine grains at the
- 760 expense of large, original grains (Figs. 4(b)-6(b)). Intuitively, we would expect a strength
- 761 decrease with decreasing grain size due to the activation of GBS. However, the
- 762 Dislocation+GBS model does not predict any decrease in sample strength with increasing
- strain (red marks, Fig. 3). On the contrary, the grain size models show an increase in sample
- 764 strength with increasing strain (e.g., Figs 2(f, j, n)) due to the modest increase in strain rate
- 765 that arises from sample shortening. These models indicate that grain size has little impact on $T \ge 0.0$. Let $T \ge 0.0$. Let $T \ge 0.0$.
- the strength of ice under the (high temperature, $T_h \ge 0.9$, relatively high stress, >1 MPa) conditions explored in this study. We suggest that grain size plays a negligible role in ice
- 768 strength evolution here because even though fine grains become more abundant with
- 769 increasing strain, their contribution to the total volume sample remains insignificant (Figs.
- 4(c)-6(c); Sect. 3.2.1). Consequently, the grain size sensitive component of bulk ice strength
- 771 is governed by the volumetrically dominant, large, original grains, both at low and high
- 772 strains.
- 773
- 774 The Dislocation+GBS model also predicts similar ice strength when incorporated with either
- 775 median grain size or grain size distribution data (red marks, Fig. 2). These data suggest that
- 776 predicting ice strength using a (simple) single value of median grain size is generally
- 777 equivalent to using the (more sophisticated) grain size distribution.
- 778
- 779 It is worth noting that even though grain size reduction yields little influence over strain 780 weakening at the experimental conditions explored here (compare red marks and black 781 curves in Fig. 3), the composite flow law of Goldsby & Kohlstedt (1997, 2001) suggests that 782 GBS still provides a significant contribution towards the deformation. To illustrate this, we 783 plot deformation mechanism maps (grain size versus stress) for each temperature explored 784 here, with strain rate contours calculated according to Goldsby & Kohlstedt (1997, 2001) 785 (Fig. 7). On each map, the point representing stress-grain size data obtained from this study and published literatures (Fan et al., 2020; Jacka & Li, 1994; Jacka & Maccagnan, 1984; 786 Vaughan et al., 2017) are superposed on the deformation mechanism maps. All of these data 787 summarized in Table 4. Details of the processing of published data are summarized in 788 789 Appendix E. Figure 7 shows that across a broad range of temperatures, stresses, and strain 790 rates, the experimental stress-grain size data points all lie close to the deformation 791 mechanism boundary (thick solid black line, Fig. 7), indicating roughly equal contributions of 792 dislocation creep and GBS to the total strain rate. Moreover, for most of the data points, the

- 793 ratio between the strain rates provided by dislocation creep and GBS is < 10; thus, in most of 794 the samples examined here, GBS accommodates at least 10% of the total deformation. Figure 7 also demonstrates that for experiments performed under relatively high stresses (≥ 1 MPa), 795 the stress-grain size data migrate from the dislocation creep regime towards the GBS-limited 796 797 creep regime with increasing strain (Figs. 7(b-f)). At low stresses (~0.4 MPa) (Jacka & 798 Maccagnan, 1984), on the other hand, the data points shift from the GBS-limited creep 799 regime towards the dislocation creep regime with increasing strain (Fig. 7(a)). These trends 800 indicate that grain size reduction dominates at high stresses, whereas grain growth dominates 801 at low stresses. Thus, GBS becomes increasingly insignificant with increasing grain size at
- 802 low stresses.



805

806 Figure 7. Deformation mechanism maps that display the relationship between the three macroscopic variables: stress (y-807 axis), grain size (x-axis) and strain rate (contours with thin black lines) at different temperatures. Strain rate contours are 808 calculated using corresponding flow law parameters (Table 2, from Kuiper et al (2020a, 2020b)) for dislocation creep (Eq. 809 (4)) and GBS-limited creep regime (Eq. (7)). Thick black solid line represents the deformation mechanism boundary, at 810 where dislocation creep strain rate equals to GBS strain rate. Dashed coloured lines represent the ratio between the 811 dislocation creep strain rate and the GBS strain rate. Points representing stress-grain size relationships using experimental 812 data from this study and published literature (Jacka and Maccagnan, 1984; Jacka and Li, 1994; Vaughan et al., 2017; Fan et 813 al., 2020) are superposed over deformation mechanism maps at different temperatures.

814

815 Table 4. Summary of strain rate, stress, and grain size of data from this study and the literature

816 Large table presented at the end of this manuscript as well as in a separate spreadsheet.

817 4.2.2 CPO development

818 The mechanical model that solely considers CPO effect (Azuma's flow law) predicts strain

819 weakening across all conditions, manifested as a strain rate enhancement under constant load

820 conditions, and a stress drop under constant rate conditions (compare purple marks and black

curves in Figs. 2, 3), as observed in the experimental mechanical data. Moreover, at -10 and - $30 \,^{\circ}\text{C}$ with ~1E-5/s strain rate, the percentage of stress drop from peak stress predicted from

 $30 \,^{\circ}\text{C}$ with ~1E-5/s strain rate, the percentage of stress drop from peak stress predicted from the Azuma's flow law generally matches experimental measurements at each strain (Figs.

- 824 3(h, l)). Thus, all of the strain weakening observed in this study can be explained by CPO
- 825 development.

826

- 827 At high temperatures (\geq -10°C), *c*-axes evolve towards a small circle (open cone) distribution 828 around the compression axis (Figs. 4(d) and 5(d)), whereas at low temperatures (30°C), *c*-
- 829 axes evolve towards a single cluster parallel with the compression axis (Figs. 6(d)). The
- 830 cone-shaped *c*-axis alignment results from grains evolving towards easy slip orientations—
- 831 i.e., *c*-axes inclined $30-60^{\circ}$ from the compression axis (Fig. 4(e))—corresponding to high
- 832 reduced Schmid factors of S = 0.4-0.5 (Figs. 4(f), 1(b)). Thus, cone CPO development
- should produce an increase in the bulk reduced Schmid factor, S_{bulk} , resulting in sample
- softening and strain weakening at high temperatures, per Azuma's model (Eqs. (8), (9); Fig.
 3(g)). At low temperatures on the other hand, we intuitively expect CPO development to
- 835 S(g)). At low temperatures on the other hand, we intuitively expect of 0 development to 836 produce strain hardening, since c-axes progressively rotate towards hard orientations—i.e., c-
- 837 axes inclined <20° from the compression axis (Fig. 5(e))—corresponding to $S \le 0.3$ (Fig.
- 838 1(b)). However, our data show that even at -30 °C, where *c*-axes are rotating into hard slip
- 839 orientations, the number of *c*-axes in high-*S* (easy slip) orientations remains significant (Figs.
- 840 5(e), 5(f)). Consequently, the bulk reduced Schmid factor, S_{bulk} , still increases with strain
- 841 (Table 3(c)), and thus leads to strain weakening in Azuma's flow law (Eqs. (8), (9); Figs. 3(k, 842 o)). The observation of many grains with *c*-axes in high-*S* orientations at both high and low
- 843 temperatures can be explained by the rate of strain-induced GBM (which favours the growth
- 844 of grains in easy slip, high-S orientations) being similar across the range of temperatures
- 845 explored here (as examined by Fan et al., 2021a). GBM rates are similar among low and high
- 846 temperature conditions because GBM is controlled by both grain boundary mobility and the
- driving force for boundary migration (Humphreys et al., 2017)—grain boundary mobility
 decreases with decreasing temperature (Azuma et al., 2012), whereas the GBM driving force
- 848 decreases with decreasing temperature (Azuma et al., 2012), whereas the GBM driving force 849 depends on the stress magnitude (which increases with decreasing temperature, if strain rate
- 850 remains unchanged—see Fig 2; Fan et al., 2021a).

851 4.2.3 Strain weakening mechanisms across a broader range of conditions

852 In the models presented here, grain size evolution (reduction) does not produce strain

853 weakening, while CPO evolution is able to account for all of the observed weakening. Thus,

854 we suggest that CPO development is entirely responsible for strain weakening across the

855 range of conditions explored here (T = -4 to -30° C; strain rate $\approx 10^{-5}$ s⁻¹; stress $\approx 1-10$ MPa).

- 856 To quantify the relative contributions of CPO and grain size to strain weakening across a
- 857 wider range of strain rate/stress, we compare this study with published ice uniaxial
- 858 compression experiments that provide mechanical data as well as the CPO and/or grain size
- data (Jacka & Maccagnan, 1984; Qi et al., 2017; Vaughan et al., 2017). The EBSD data from
- 860 Vaughan et al. (2017) and Qi et al. (2017) were re-processed following the same procedure
- 861 used in this study (Sects. 2.2, 2.4) to acquire median grain size and bulk reduced Schmid
- 862 factor, S_{bulk} measurements. Jacka & Maccagnan (1984) provide mean grain size and c-axis

- 863 point orientation data—the *c*-axis point data were digitized using an automated algorithm in
- 864 MATLAB, from which S_{bulk} measurements were calculated. For Jacka & Maccagnan (1984)
- and Vaughan et al. (2017), which include experiments performed to various finite shortening
- 866 strains, the modelled strain rates or stresses were normalised relative to their values at the 867 minimum strain rate or peak stress, respectively (as described above in Sect. 2.5). Qi et al.
- 868 (2017), who deformed ice samples under different strain rates, only provide microstructural
- 869 data at $\sim 20\%$ strain. Based on our experiments, the grain size at peak stress is hard to predict
- 870 due to a significant grain size reduction even at low strains (Figs. 4(b)-6(b)). However, the
- 871 CPO is generally still close to random at the peak stress (Figs. 4(d)–6(d)). Therefore, for the
- 872 data from Qi et al. (2017), we applied only Azuma's flow law to model the mechanical
- 873 effects of CPO development. The modelled stress at each finite strain was normalised relative
- 874 to the peak stress estimated for a random CPO ($S_{bulk} = 0.25$).
- 875
- 876 For constant load/stress experiments (-4 °C series in this study; data from Jacka &
- 877 Maccagnan, 1984), we calculate the ratio between the normalised measured strain rate,
- 878 $\bar{\varepsilon}_{measure}$ (Eq. (13)) and the normalised modelled strain rate, $\bar{\varepsilon}_{model}$ (Eq. (14)) at each finite
- 879 strain (Fig. 8(a)). For experiments with constant displacement rate (-10, -30 °C series in this
- study; data from Qi et al., 2017 and Vaughan et al., 2017), we calculate the ratio between the
- 881 normalised measured stress drop, $\Delta \bar{\sigma}_{measure}$ (Eq. (16)) and the normalised modelled stress
- 882 drop, $\Delta \bar{\sigma}_{model}$ (Eq. (18)) (Fig. 8(b)). Full details of these data are provided in Sect. S3 of the
- 883 supplement. Figure 8 shows that the measured strain rate enhancement (for constant
- 884 load/stress experiments) and stress drops (for constant displacement rate experiments) are
- generally close to the modelled results using Azuma's flow law, i.e., $\frac{\overline{\hat{\epsilon}}_{measure}}{\overline{\hat{\epsilon}}_{model}(Azuma)} \approx 1;$
- 886 $\frac{\Delta \overline{\sigma}_{measure}}{\Delta \overline{\sigma}_{model}(Azuma)} \approx 1$ (purple symbols, Fig. 8). On the other hand, the Dislocation+GBS model
- 887 generally underestimates the measured strain weakening, i.e., $\frac{\overline{\hat{\epsilon}}_{measure}}{\overline{\hat{\epsilon}}_{model}(Disl.+GBS)} > 2;$
- 888 $\frac{\Delta \overline{\sigma}_{measure}}{\Delta \overline{\sigma}_{model}(Disl.+GBS)} \gg 5$ (red symbols, Fig. 8). In some cases, the Dislocation+GBS model even
- 889 predicts strain hardening, i.e., $\frac{\Delta \overline{\sigma}_{measure}}{\Delta \overline{\sigma}_{model}(Disl.+GBS)} < 0$ (red symbols, Fig. 8(b)), which is at odds
- 890 with the experimental observations of strain weakening. Thus, even across a broader range of
- 891 strain rates than those explored in our deformation experiments, CPO development remains
- the dominant contributor to strain weakening. Weakening due to grain size reduction remainsnegligible.



894 895

Figure 8. Modelling the relative contribution of CPO development and grain size change to the strain weakening using data from this study and published literature (Jacka & Maccagnan, 1984; Qi et al., 2017; Vaughan et al., 2017). Results using the Dislocation+GBS model (Sect. 2.3.2), which considers the grain size effects, are coloured red; results using the Azuma's flow law (Sect. 2.3.3), which considers the CPO development, are coloured purple. (a) For constant load experiments, at each finite strain, the ratio between measured normalised strain rate, $\bar{\varepsilon}_{measure}$ (Eq. (13)), and modelled normalised strain rate, $\bar{\varepsilon}_{model}$ (Eq. (14)), was calculated (Sect. 4.2.3). (b) For constant displacement rate experiments, at each finite strain, the ratio between measured normalised stress drop, $\Delta \bar{\sigma}_{measure}$ (Eq. (16)), and modelled normalised stress drop, $\Delta \bar{\sigma}_{model}$ (Eq.

903 (14)), was calculated (Sect. 4.2.3).

904 4.3 Implications for natural ice and rock deformation

- 905 Even though all the mechanical models predict ice strengths that generally match the
- 906 magnitudes of measured ice strength, only Azuma's flow law matches the observed patterns
- 907 of strain weakening (Fig.2). This observation suggests that strain weakening in ice can be
- 908 estimated on the basis of *c*-axis orientations alone, without regard for grain size evolution, at
- 909 least under the relatively high stress, high temperature conditions explored here. Therefore,
- 910 acquiring ice sheet scale measurements of *c*-axis orientation would be valuable for better

- 911 constraining terrestrial ice flow mechanics and rates of ice mass discharge. Terrestrial ice c-
- 912 axis data are usually provided by microstructural analyses of ice cores (e.g., Azuma et al.,
- 913 1999; Weikusat et al., 2017). However, recent developments in cryo-seismology may enable
- 914 a cost-effective way to estimate ice *c*-axes across a wide region (on the order of at least
- 915 several square kilometres) via inversion of seismic anisotropy data (Smith et al., 2017).
- 916

917 Ice is an important analogue for minerals with strong viscous anisotropy, such as quartz and 918 olivine (Wilson et al., 2014). Moreover, rock deformation experiments at homologous 919 temperatures much higher than 0.7 (> 1500 K) remain challenging for many major rock-920 forming minerals, which has limited our understanding of high-temperature mineral 921 microstructures and their implications for mechanical behaviour. Therefore, our study on ice 922 samples deformed at very high homologous temperatures ($T_h \ge 0.9$) should provide valuable 923 information on the high-temperature deformation of other viscously anisotropic minerals. For 924 example, our experimental data suggest that at $T_h \ge 0.9$, strain weakening is dominated by CPO development, whilst the contribution of grain size reduction is generally negligible. 925 926 However, at $T_h \approx 0.7$, it has been found that strain weakening in olivine is dominated by 927 grain size reduction, with only ~30% of strain weakening arising from CPO development 928 (Hansen et al., 2012). Together, these data indicate that strain weakening can result from both 929 grain size reduction and CPO development; however, the relative contributions of these two 930 processes may vary systematically across different thermomechanical conditions. Grain size 931 reduction may dominate strain weakening at low temperatures (Hansen et al., 2012), whereas

- 932 CPO development may govern strain weakening at high temperatures (this study).
- 933 Constraining the processes that produce strain weakening is not just important for ice, as
- 934 strain weakening is necessary for the development of localised lithospheric shear zones
 935 (White et al., 1980). Consequently, CPO development might play a central role—along with
- 936 other processes such as melt band formation under partial melt conditions (King et al., 2009;
- 937 Kohlstedt & Holtzman, 2009) and/or the formation of compositional layering in
- 938 polymineralic rocks (Bons & Cox, 1994; Cross et al., 2020)—in shear zone nucleation and
- 939 evolution at very high, near-solidus temperatures.
- 940

941 5 Conclusions

942 1. Strain weakening of initially isotropic polycrystalline ice occurs after strains of 1-3% at

943 temperatures between -4 and -30 °C ($T_h \ge 0.9$). Grain size reduction and CPO development

944 are observed during strain weakening.

945

946 2. Stress-grain size data from this study and published studies, combined with a composite 947 ice flow law (Goldsby & Kohlstedt, 1997, 2001), suggest that both GBS and dislocation 948 creep contribute to sample straining under our experimental conditions. However, the 949 composite flow law, which includes grain size sensitivity related to grain boundary sliding, 950 predicts a near-constant sample strength with increasing strain, in contradiction to the 951 observed strain weakening. This result suggests that grain size reduction has little effect on 952 strain weakening under our high homologous temperature experimental conditions.

- 954 3. Meanwhile, *c*-axis orientation statistics were incorporated into a flow law that solely
- 955 considers the effect of CPO on bulk ice strength. The CPO-only model is able to closely

- 956 replicate the observed strain weakening, suggesting that CPO development is responsible for
- 957 strain weakening at high homologous temperatures, at least for materials with strong viscous
- 958 anisotropy like ice and, we suggest, possibly olivine and quartz.
- 959
- 960 4. Previous studies have found that grain size reduction plays a dominant role in strain
- 961 weakening at lower homologous temperatures (Hansen et al., 2012). Our data suggest that
- 962 CPO development is the more effective strain weakening mechanism at higher homologous
- 963 temperatures. Together, these studies suggest that strain weakening may result from both
- 964 grain size reduction and CPO development, the relative contributions of which may vary as a
- 965 function of temperature, grain size, stress, and strain rate.

966 Appendix A. Estimate the impact of elastic deformation on plastic strain measurement 967 for constant load experiments

- 968 For a deformed material, the measured strain using the initial and final sample dimension
- 969 (e.g., Eq. (1)) comprises both elastic strain and plastic strain (Hill et al., 1947). The elastic
- 970 strain, $\varepsilon_{elastic}$, is the strain that is fully recoverable after the removal of load, and it is the
- 971 ratio between the applied differential stress, σ , and the Young's modulus, E:

972
$$\varepsilon_{elastic} = \frac{\sigma}{E}$$
 (A.1)

- 973 During the deformation of metal and rocks, where the applied stress is usually very high, the
- 974 elastic strain should be considered in order to deduce the correct plastic strain (Hansen et al.,
- 975 2012; Hill et al., 1947).
- 976

977 Under the setting of constant load experiments reported in this study, the assembly of walnut

978 wood piston (Young's modulus, E_{wood} , of ~11 GPa at ~10% moisture content, Bachtiar et

979 al., 2017) and ice (Young's modulus, E_{ice} , ~9.3 GPa, Gammon et al., 1983) was subject to an

980 initial uniaxial stress of \sim 1 MPa (Sect. 2.1.2). Therefore, based on Eq. (A.1), the elastic strain

981 of walnut wood and ice is 9.1×10^{-5} and 1.0×10^{-4} , respectively, both of which are at least

982 two orders of magnitudes lower than the lowest strain of 0.01 achieved in the experiments.
983 Therefore, we suggest the elastic strain of walnut wood piston and ice sample is generally

984 insignificant, and they are negligible compared with the plastic strain of ice sample.

985 Appendix B. Estimate the volume fraction of different grain size classes

- 986 We estimate volume fraction for different grain size classes using the Scheil-Schwartz-
- 987 Saltikov method (shortened as Saltikov method, sometimes spelled as "Saltykov method":
- 988 Saltikov, 1967; Scheil, 1931; Schwartz, 1934) by assuming the grains are spherical.
- 989 Numerical modelling work from Sahagian and Proussevitch (Sahagian & Proussevitch, 1998)
- 990 shows that statistically, grain shape in 3-D has little effect on the grain size distributions
- 991 captured by 2-D cross-sections. The Python-based GrainSizeTools toolbox (Lopez-Sanchez
- 992 & Llana-Fúnez, 2016) was applied to estimate 3-D grain volume fraction from the data of
- 993 grain number frequency as a function of grain size. The Saltikov method has been proven
- 994 accurate in estimating the volume percentage with $\pm 5\%$ uncertainty for given grain size
- 995 classes that correspond to the grain size class bin width of $8-16 \mu m$ (Lopez-Sanchez &
- 996 Llana-Fúnez, 2016). In this study, we choose grain size class width of 10 μ m as a
- 997 compromise of minimising the error of individual bins in the distribution (i.e., having enough

- 998 data in each class width) and grain size sensitivity in the model (i.e., having enough number
- 999 of grain size classes).

Appendix C. Deformation boundary condition models 1000

1001 Grain size distribution has been used in grain size sensitive flow laws to quantify the control

1002 of grain size on the mechanical behaviour of deformed rock and ice (Freeman & Ferguson,

1986; Ter Heege et al., 2004; Kuiper, De Bresser, et al., 2020; Kuiper, Weikusat, et al., 2020; 1003 1004

Rutter & Brodie, 1988). The incorporation of grain size distributions into the flow laws is 1005 based on the recognition that large and small grains may behave differently during the

1006 deformation, since the strain rates related to grain size sensitive (GSS) mechanisms, such as

1007 GBS and diffusion creep, will be faster in small grains (Ghosh & Raj, 1981; D.L. Goldsby &

- Kohlstedt, 1997; Rishi Raj & Ghosh, 1981). Freeman and Ferguson (1986) and Ter Heege et 1008 1009 al. (2004) applied the following two bounding end-member deformation boundary condition 1010 models.
- 1011 (1) Homogeneous stress model, with local strain rate varying from grain to grain.
- 1012 (2) Homogeneous strain rate model, with local stress varying from grain to grain.
- 1013

1014 We consider an ice sample comprising *i* classes of grain sizes of d_A , d_B , d_C , ..., d_i occupying

volume fractions of v_A , v_B , v_C , ..., v_i , respectively. For the homogeneous stress model (Fig. 1015

1016 C.1(a)), we assume the stress for each grain size class equal to the bulk stress:

1017
$$\sigma_{total} = \sigma_A = \sigma_B = \sigma_C = \dots = \sigma_i. \tag{C.1}$$

1018

1019 Grain size classes have corresponding strain rates of $\dot{\varepsilon}_A$, $\dot{\varepsilon}_B$, $\dot{\varepsilon}_C$, ..., $\dot{\varepsilon}_i$ (Fig. C.1(a)). The strain 1020 rate, $\dot{\varepsilon}_i$, in grain size class *i* is calculated using the Dislocation+GBS model (Eq. (6)). The

1021 modelled bulk strain rate, i.e., sum of volume weighted strain rates in all grain size classes, 1022 can be expressed as (Fig. C.1(a)):

1023
$$\dot{\varepsilon}_{total} = v_A \dot{\varepsilon}_A + v_B \dot{\varepsilon}_B + v_C \dot{\varepsilon}_C + \dots + v_i \dot{\varepsilon}_i. \tag{C.2}$$

1024

1025 For homogeneous strain rate model (Fig. C.1(b)), we assume the strain rate for each grain 1026 size class equals to the bulk strain rate:

1027
$$\dot{\varepsilon}_{total} = \dot{\varepsilon}_A = \dot{\varepsilon}_B = \dot{\varepsilon}_C = \dots = \dot{\varepsilon}_i. \tag{C.3}$$

The stress σ_i for grain size class *i* corresponding to the Dislocation+GBS model can be 1028

1029 calculated by solving Eq. (6) via iteration. The modelled bulk stress, i.e., sum of volume

1030 weighted stresses in all grain size classes can be expressed as (Fig. C.1(b)):

1031
$$\sigma_{total} = v_A \sigma_A + v_B \sigma_B + v_C \sigma_C + \dots + v_i \sigma_i. \tag{C.4}$$



1033 1034

Figure C.1. Schematic drawing that illustrates principles of the two end-member deformation boundary condition models (Sect. 2.4.1; Appendix C) of (a) homogeneous stress with local strain rate varying from grain to grain, and (b) homogeneous strain rate with local stress varying from grain to grain. Note that, for the sake of simplicity and clarity of demonstration, each grain is presented with a quadrangle, and grains with the same sizes are grouped. Undeformed sample is composed by three layers of grains; each layer contains grains with the same sizes; grain size decreases from layer C to layer A. After deformation, each grain is coloured by the relative magnitude of strain rate or stress based on homogeneous stress model ((a)) and homogeneous strain rate model ((b)). For each layer, the corresponding strain rate, volume frequency and stress are marked next to it.

1043 Appendix D. Calculate the density of *c*-axes between given co-latitude intervals

- 1044 Figure D.1 is a 3-D illustration of an interval between two co-latitudes of θ_1 and θ_2 that
- 1045 contain a certain number frequency, f, of c-axes measurements. Therefore, number
- 1046 frequency density (Φ), i.e., number frequency per unit area, can be calculated from the ratio
- 1047 between number frequency, f, and the area of the co-latitude interval in 3-D, A:

1048
$$\Phi = \frac{f}{A} \tag{D.1}$$

1049

1050 The area of the co-latitude interval in 3-D, A, is the difference between the area of two 1051 spherical caps with the height of h_1 and h_2 (Fig. D.1):

1052
$$A = A_{cap1} - A_{cap2} = 2\pi R(h_1 - h_2)$$
(D.2)

- 1053
- 1054 Figure D.1 shows h_1 and h_2 are function of co-latitudes of θ_1 and θ_2 , respectively:

$$h_1 = R(1 - \cos\theta_1)$$

$$h_2 = R(1 - \cos\theta_2)$$
(D.3)

1056

1057 By combining Eqs. (D.2) and (D.3), the Eq. (D.2) can be converted to:

$$A = 2\pi R^2 (\cos\theta_2 - \cos\theta_1) \tag{D.4}$$

1059

1060 Equation (D.4) shows the area of the co-latitude interval in 3-D, A, has a positive correlation 1061 with $cos\theta_2 - cos\theta_1$, i.e., $A \propto (cos\theta_2 - cos\theta_1)$. Moreover, the number frequency density, Φ ,

1062 is a function of A (Eq. (D.1)). Therefore, in this study, we calculate the number frequency

1063 density, Φ , at a given co-latitude interval using:

1064
$$\Phi = \frac{f}{\cos\theta_2 - \cos\theta_1}$$

1065



(D.5)

- 1066
- 1067

1068 Figure D.1. A 3-D illustration of an interval between two co-latitudes of θ_1 and θ_2 that contain a certain number frequency of *c*-axes measurements.

1070 Appendix E. Deformation mechanism maps

1071 Goldsby (2006) and Durham et al. (2010) used a deformation mechanism map to illustrate the

1072 relevance of dislocation creep and GBS-limited creep in experimentally and naturally

1073 deformed ice. Deformation mechanism maps were introduced to summarise information

1074 about the range of dominance of distinct deformation mechanisms in a polycrystalline solid

1075 (Ashby, 1972; Frost & Ashby, 1982). Deformation mechanism maps display the relationship

1076 between the three macroscopic variables: stress (y-axis), grain size (x-axis) and strain rate

1077 (contours with dashed lines) at different temperatures (Fig. 7). The dislocation creep regime

1078 and GBS-limited creep regime are separated by a boundary displayed as a heavy black solid

1079 line, along which both mechanisms have an equal contribution to the total strain rate (Fig. 7).1080 At each temperature, strain rate contours were calculated using corresponding flow law

- parameters (Table 2) for dislocation creep (Eq. (4)) and GBS-limited creep regime (Eq. (7)).
- 1082 The reader is reminded that the deformation mechanism boundary (displayed as a heavy

- 1083 black solid line) is not a separation of deformation mechanisms, the deformation mechanism
- 1084 regime indicates the dominant deformation mechanism. Dashed coloured lines represent the
- 1085 dislocation creep strain rate as ratio to the GBS-limited creep strain rate or the GBS-creep
- 1086 strain rate as ratio to the dislocation creep strain rate. For example, the dark-pink dashed line 1087 suggests dislocation creep strain rate is 100 times of the GBS strain rate; the red dashed line
- 1088 suggests GBS strain rate is 100 times of the dislocation creep strain rate (Fig.7).
- 1089

1090 We superposed stress-grain size points from experimental data from this study and published

- 1091 literatures (Fan et al., 2020; T.H. Jacka & Li, 1994; T.H. Jacka & Maccagnan, 1984;
- 1092 Vaughan et al., 2017) (Table 4, Fig.7). The stress from this study, Vaughan et al. (2017) and
- 1093 Fan et al. (2020) is differential axial stress. The stress from Jacka & Maccagnan (1984) and
- 1094 Jacka & Li (1994), were converted from reported octahedral shear stress, τ_{oct} , using:

1095
$$\sigma = \frac{3}{\sqrt{2}}\tau_{oct} \tag{E.1}$$

- 1096 For data from this study, Vaughan et al. (2017) and Fan et al. (2020), D_{avg} is the median
- 1097 grain size. For data from Jacka & Maccagnan (1984), the averaged grain size, D_{avg} , is taken
- 1098 directly from the paper. The D_{avg} from Jacka & Maccagnan (1984) is calculated using mean
- 1099 linear intercept method and $D_{avg} = 1.75L/N$, where L is the length of linear transverse, N is
- 1100 the number of grains intercepted by the linear transverse. For data from Jacka & Li (1994),
- 1101 the average grain size, D_{avg} , is calculated from averaged grain area A, using:

1102
$$D_{ave} = 2 \times \sqrt{\frac{A}{\pi}}$$
(E.2)

- 1103 Points projected using stress-grain size relationships correspond to estimated strain rates as
- 1104 constrained by the strain rate contours (thin solid black lines) in deformation mechanism
- 1105 maps (Fig. 7). Jacka & Li (1994) only reports a general strain range of their samples (> 0.15).

1106 Data availability

1107 Data can be obtained via https://doi.org/10.6084/m9.figshare.13456550 (Fan et al., 2020).

1108 Competing interests

1109 The authors declare that they have no conflict of interest.

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Sample T		Final true axial strain	Minimum true axial strain rate	Stress at minimum true axial strain rate	True axial strain at minimum true axial strain rate	Final true axial strain rate	¹ Final stress			Gt	ain size para	meters (µm)	
No.	1 (°C)	\mathcal{E}_{f}	$\dot{arepsilon}_m~({ m s}^{ m -l})$	σ _m (MPa)	ε _m	$\dot{\varepsilon}_{f} (s^{-1})$ σ (M		Grain number	Peak	Mean	Median	Lower quartile	Higher quartile	Interqu artile range (IQR)
Undeformed	N/A	N/A	N/A	N/A	N/A	N/A	N/A	653	600	535	545	359	730	371
OIL009		0.01	N/A	N/A	N/A	1.11×10^{-6}	1.02	2880	357	542	501	340	693	353
OIL008		0.04	Not recorded	Not recorded	Not recorded	$*1.40 \times 10^{-6}$	0.99	1716	176	536	453	258	725	467
OIL007		0.08	7.60×10^{-7}	1.01	0.02	1.78×10^{-6}	0.95	1569	164	419	411	243	707	464
OIL006		0.13	6.54×10^{-7}	1.01	0.02	1.22×10^{-6}	0.90	2309	161	561	337	222	535	313
OIL041	-4	0.13	9.74×10^{-7}	1.01	0.02	1.58×10^{-6}	0.90							
OIL042		0.13	9.43×10^{-7}	1.01	0.02	1.67×10^{-6}	0.90				27/1			
OIL044		0.13	8.44×10^{-7}	1.01	0.02	1.48×10^{-6}	0.90				N/A			
OIL045		0.13	8.41×10^{-7}	1.01	0.02	1.57×10^{-6}	0.90							

Table 1(a) Summary of the mechanical and grain size data for uniaxial compression experiments with constant load

¹Estimated from load and change of sample cross-sectional area, assuming constant sample volume during the deformation (Eq. (3)).

470 *Estimated from an average of true axial strain rate at 4% strain from experiments with $\varepsilon_f \ge 8\%$.

Sample T		Final true axial strain	Peak stress	True axial strain rate at peak stress	True axial strain at peak stress	Final stress	True axial strain rate at final stress	Grain	Grain size parameters (µm)							
No.	(°C)	\mathcal{E}_{f}	σ_p (MPa)	$\dot{\epsilon}_p (\mathrm{s}^{\text{-1}})$	ε_p	σ_f (MPa)	$\dot{arepsilon}_{f}$ (s ⁻¹)	number	Peak	Mean	Median	Lower quartile	Higher quartile	Interquartile range (IQR)		
Undeformed	N/A	N/A	N/A	N/A	N/A	N/A	N/A	1242	300	297	291	165	413	248		
PIL176		0.03	1.78	1.03×10^{-5}	0.02	1.70	1.04×10^{-5}	548	29	163	126	52	256	204		
PIL163		0.05	2.92	1.03×10^{-5}	0.01	2.42	1.06×10^{-5}	1282	38	126	98	57	171	114		
PIL178	-10	0.08	2.54	1.11×10^{-5}	0.02	1.97	1.19×10^{-5}	894	49	140	118	72	186	114		
PIL177		0.12	2.85	1.11×10^{-5}	0.03	1.90	1.21×10^{-5}	1300	39	115	92	57	154	97		
PIL007		0.19	2.13	1.03×10^{-5}	0.02	1.33	1.22×10^{-5}	1523	37	106	87	51	142	91		
PIL165		0.03	8.24	1.08×10^{-5}	0.03	8.15	1.09×10^{-5}	4923	32	145	103	51	225	174		
PIL162		0.05	8.71	1.07×10^{-5}	0.03	7.87	1.10×10^{-5}	2098	33	105	78	47	136	89		
PIL164		0.07	8.93	1.03×10^{-5}	0.03	7.31	1.07×10^{-5}	1259	31	101	64	41	112	71		
PIL166	-30	0.12	7.60	1.11×10^{-5}	0.03	6.45	1.20×10^{-5}	5447	29	68	55	39	80	41		
PIL268		0.21	7.82	1.10×10^{-5}	0.02	5.00	1.31×10^{-5}	6809	23	62	38	30	56	26		
PIL266		0.03	11.29	5.40×10^{-5}	0.03	11.26	5.40×10^{-5}	1342	36	135	115	53	200	147		
PIL243		0.24	10.63	5.40×10^{-5}	0.03	7.35	6.70×10^{-5}	9259	23	51	39	30	55	25		

Table 1(b) Summary of the mechanical and grain size data for uniaxial compression experiments with constant displacement rate

Table 3(a) S	Summary of measure	d and estimated	d strain rate for	experiments	with constant 1	load at -4 °C
	2			1		

				Measured strain	Estimated str absolute/n	rain rate (s ⁻¹), normalised	Dislocation+GB Goldsby-Kohlsted	S model (simplified t composite flow law)		Estimated strain rate (s ⁻¹), absolute/normalised	
		Initial	Measured	rate (s ⁻¹) at maximum			Strain rate (s ⁻¹)	Strain rate (s ⁻¹)	Bulk reduced	Azuma's	flow law
Sample No. T (°C)		stress (MPa)	strain rate (s ⁻¹)	strain, absolute /normalised	Glen's flow Durham's law flow law		estimated from grain size distribution, absolute /normalised	estimated from median grain size, absolute /normalised	Schmid factor, S _{bulk}	With upper bound of #B	With lower bound of B
Undeformed medium-grained	N/A	N/A	N/A	N/A	N/A	N/A	N/A	N/A	0.2449	N/A	N/A
011 000			DT/A	1.11×10^{-6}	1.80×10^{-6}	1.39×10^{-6}	7.63×10^{-7}	1.10×10^{-6}	0.2514	6.92×10^{-7}	7.59×10^{-8}
OIL009			N/A	/1.00	/1.00	/1.00	/1.00	/1.00	0.2514	/1.00	/1.00
OIL008			Not recorded	Not recorded	1.70×10^{-6} /0.94	1.28×10^{-6} /0.92	6.37×10^{-7}	1.20×10^{-6}	0.3239	2.01×10^{-6} /2.90	2.56×10^{-7} /3.37
	-4	~1		1 78 × 10 ⁻⁶	1.49×10^{-6}	1.07×10^{-6}	6.14×10^{-7}	1.30×10^{-6}		2.16×10^{-6}	2.78×10^{-7}
OIL007			7.60×10^{-7}	/2.34	/0.82	/0.77	/0.80	/1.19	0.3295	/3.12	/3.66
				1.22×10^{-6}	1.30×10^{-6}	9.01×10^{-7}	7.50×10^{-7}	1.60×10^{-6}		3.78×10^{-6}	5.28×10^{-7}
OIL006	OIL006 6.54	6.54×10^{-7}	/1.87	/0.72	/0.65	/0.98	/1.45	0.3766	/5.46	/6.96	

[#] A pre-exponential term, which generally has a power law relationship with S_{bulk} (Eq. (10)).

Table 3(b) Summary of measured and estimated	stress for experiments with	n constant displacement rate at -10 $^\circ$	С
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					Estimated stress (MPa), absolute/normalised		Dislocation+GB Goldsby-Kohlsted	S model (simplified t composite flow law)		Estimated stress (MPa), absolute/normalised	
Sample No.	<i>T</i> (°C)	Initial strain rate	Measured peak stress (MPa)	Measured stress (MPa) at maximum strain, absolute	Clan's flow	Durbom's flow	Stress estimated (MPa) from grain	Stress (MPa) estimated from	Bulk reduced Schmid	Azuma's	flow law
		(s ⁻⁺)		/normalised	law	law	absolute /normalised	median grain size, absolute /normalised	factor, S _{bulk}	With upper bound of B	With lower bound of B
Undeformed standard ice	N/A	N/A	N/A	N/A	N/A	N/A	N/A	N/A	0.2438	N/A	N/A
DII 176			1 79	1.70	2.90	2.10	3.39	3.03	0.2620	2.88	5.96
PIL1/0			1.78	/0.96	/1.00	/1.00	/1.00	/1.00	0.2620	/1.00	/1.00
DII 162			2.02	2.42	2.92	2.11	3.35	2.88	0.2866	2.55	5.20
PIL103			2.92	/0.83	/1.01	/1.00	/0.99	/0.95	0.2800	/0.89	/0.87
DII 179	10	1 × 10-5	2.54	1.97	3.03	2.17	3.47	3.13	0.2516	1.99	3.90
FIL178	-10	~1 X 10	2.34	/0.78	/1.04	/1.03	/1.03	/1.03	0.3310	/0.69	/0.65
DH 177			2.85	1.90	3.05	2.18	3.45	2.96	0 2250	2.24	4.44
FIL1//			2.65	/0.67	/1.05	/1.04	/1.02	/0.97	0.3230	/0.78	/0.75
DU 007			2.12	1.33	3.06	2.19	3.42	3.08	0.2808	1.74	3.33
PIL007			2.13	/0.62	/1.06	/1.04	/1.01	/1.02	0.3898	/0.60	/0.56

Table 3(c) Summary of measured and estimated bulk stress for undeformed sample and uniaxial compression experiments with constant displacement rate at -30 °C

Sample No. $T(^{\circ}C)$ Initians (s ⁻¹)					Estimated stress (MPa), absolute/normalised		Dislocation+GBS Goldsby-Kohlstedt	model (simplified composite flow law)		Estimated stress (MPa), absolute/normalised				
		Initial strain rate (s ⁻¹)	Measured peak stress (MPa)	Measured stress (MPa) at maximum strain, absolute	Charle floor	Durch and a flam	Stress (MPa) modelled from grain	Stress (MPa) modelled from median grain size	Bulk reduced Schmid factor.	Azuma's	flow law			
				/normalised	law	law	size distribution, absolute /normalised	absolute /normalised	S _{bulk}	With upper bound of B	With lower bound of B			
DU 1/5			0.24	8.15	6.20	5.01	5.93	5.81	0.2442	6.84	14.38			
PIL165			8.24	/0.99	/1.00	/1.00	/1.00	/1.00	0.2443	/1.00	/1.00			
DII 1 ()			0.51	7.87	6.22	5.02	5.92	5.76	0.000	6.29	13.06			
PIL162			8.71	/0.90	/1.00	/1.00	/1.00	/0.99	0.2600	/0.92	/0.91			
DH 164	20	$\sim 1 \times 10^{-5}$	$\sim 1 \times 10^{-5}$	$\sim 1 \times 10^{-5}$	$\sim 1 \times 10^{-5}$	0.02	7.31	6.16	4.99	5.89	5.64	0.0740	5.79	11.88
PIL164	-30	$\sim 1 \times 10^{-3}$	8.93	/0.84	/0.99	/1.00	/0.99	/0.97	0.2742	/0.85	/0.83			
DH 1//			7.00	6.45	6.41	5.13	6.01	5.77	0.0001	5.78	11.80			
PIL166			7.60	/0.85	/1.03	/1.02	/1.01	/0.99	0.2821	/0.84	/0.82			
DU 2/9			7.82	5.00	6.60	5.25	6.19	5.70	0.2040	5.36	10.78			
PIL208			7.82	/0.64	/1.06	/1.05	/1.05	/0.99	0.3040	/0.78	/0.75			
DH O((11.00	11.26	10.57	7.47	8.86	8.81	0.0506	10.78	22.38			
PIL266	PIL266		11.29	/1.00	/1.00	/1.00	/1.00	/1.00	0.2586	/1.00	/1.00			
DVI 0.40	-30	$\sim 5 \times 10^{-5}$	10.63	7.35	11.36	7.89	9.32	9.05		9.37	18.88			
PIL243		10.63		10.63	10.63	10.63	10.63	/0.69	/1.07	/1.06	/1.05	/1.03	0.3010	/0.87

Table 4 Summary of strain rate, stress, and grain size of data from this study and the literature

Study	Sample No.	T (°C)	¹ True axial strain	² Initi -al grain size (µm)	³ Measured strain rate (s ⁻¹)	⁴ Converted strain rate (s ⁻¹)	Strain rate estimated from deformation mechanism maps	⁵ Measure d grain size, d-μm; A-mm ²	Conver- ted grain size (µm)	⁶ Measu- red stress at the end of experime- nts (MPa)	⁷ Con- ve- rted stress (MPa)
	OIL009		0.01		έ=1.11E-06	1.11E-06	1.10E-06	d=501	501	<i>σ</i> =1.02	1.02
	OIL008		0.04		Not reco	orded	1.20E-06	d=453	453	σ=0.99	0.99
	OIL007	-4	0.08		έ=1.78E-06	1.78E-06	1.30E-06	d=411	411	σ=0.95	0.95
	OIL006		0.13		έ=1.22E-06	1.22E-06	1.60E-06	d=337	337	σ=0.9	0.90
	PIL176		0.03		έ=1.04E-05	1.04E-05	2.21E-06	d=126	126	<i>σ</i> =1.7	1.70
	PIL163		0.05		έ=1.06E-05	1.06E-05	6.73E-06	d=98	98	<i>σ</i> =2.42	2.42
	PIL178	-10	0.08		έ=1.19E-05	1.19E-05	3.37E-06	d=118	118	<i>σ</i> =1.97	1.97
This	PIL177		0.12	207	έ=1.21E-05	1.21E-05	4.00E-06	d=92	92	<i>σ</i> =1.9	1.90
study	PIL007		0.19	297	έ=1.22E-05	1.22E-05	1.99E-06	d=87	87	<i>σ</i> =1.33	1.33
	PIL165		0.03		έ=1.09E-05	1.09E-05	4.04E-05	d=103	103	<i>σ</i> =8.15	8.15
	PIL162		0.05		έ=1.10E-05	1.10E-05	3.61E-05	d=78	78	<i>σ</i> =7.87	7.87
	PIL164		0.07		έ=1.07E-05	1.07E-05	2.80E-05	d=64	64	<i>σ</i> =7.31	7.31
	PIL166	-30	0.12		έ=1.20E-05	1.20E-05	1.81E-05	d=55	55	σ=6.45	6.45
	PIL268		0.21		έ=1.31E-05	1.31E-05	8.65E-06	d=38	38	$\sigma=5$	5.00
	PIL266		0.03		$\dot{\varepsilon}$ =5.40E-05	5.40E-05	1.43E-04	d=115	115	<i>σ</i> =11.26	11.26
	PIL243		0.24		έ=6.70E-05	6.70E-05	3.16E-05	d=39	39	σ=7.35	7.35
	A1		0.01		$\dot{\gamma}_{oc}$ =2.00E-08	2.84E-08	6.33E-08	d=2200	2200	τ _{oc} =0.2	0.42
	A2		0.03		$\dot{\gamma}_{oc}$ =3.60E-08	5.17E-08	5.15E-08	d=2800	2800	τ _{oc} =0.2	0.42
Jacka &	A3		0.04		$\dot{\gamma}_{oc}$ =4.00E-08	5.77E-08	4.77E-08	d=3100	3100	τ _{oc} =0.2	0.42
Maccag	A4	-3	0.10	2260	$\dot{\gamma}_{oc}$ =6.10E-08	9.04E-08	4.07E-08	d=3900	3900	τ _{oc} =0.2	0.42
(1984)	A5		0.11		$\dot{\gamma}_{oc}$ =6.30E-08	9.37E-08	3.69E-08	d=4600	4600	τ _{oc} =0.2	0.42
	A6		0.22		$\dot{\gamma}_{oc}$ =6.10E-08	9.53E-08	3.69E-08	d=4600	4600	τ _{oc} =0.2	0.42
	A7		0.51		$\dot{\gamma}_{oc}$ =6.00E-08	1.02E-07	3.69E-08	d=4600	4600	τ _{oc} =0.2	0.42
				1240	$\dot{\gamma}_{oc}$ =1.10E-07		8.65E-08	A=2	1596	τ_{oc} =0.2	0.42
				1240	$\dot{\gamma}_{oc}$ =2.20E-07		2.56E-07	A=1.8	1514	τ_{oc} =0.3	0.64
				1240	$\dot{\gamma}_{oc}$ =6.40E-07		6.30E-07	A=1.5	1382	τ_{oc} =0.4	0.85
				1240	$\dot{\gamma}_{oc}$ =1.10E-06		1.65E-06	A=0.6	874	τ_{oc} =0.5	1.06
				1240	$\dot{\gamma}_{oc}$ =2.60E-06		2.88E-06	A=0.6	874	τ_{oc} =0.6	1.27
				1240	$\dot{\gamma}_{oc}$ =8.80E-06		9.61E-06	A=0.2	505	τ_{oc} =0.8	1.70
Jacka &	NI/A	2	>0.15	2300	$\dot{\gamma}_{oc}$ =6.00E-08	NI/A	3.46E-08	A=21.2	5195	τ_{oc} =0.2	0.42
(1994)	IN/A	-3	-0.15	2500	$\dot{\gamma}_{oc}$ =1.32E-07	IN/A	2.84E-07	A=1.4	1335	τ_{oc} =0.3	0.64
				2900	$\dot{\gamma}_{oc}$ =1.12E-07		3.29E-07	A=1	1128	τ_{oc} =0.3	0.64
				2900	$\dot{\gamma}_{oc}$ =9.50E-08		3.66E-07	A=0.8	1009	τ_{oc} =0.3	0.64
				1700	$\dot{\gamma}_{oc}$ =3.25E-08		1.05E-07	A=1.4	1335	τ_{oc} =0.2	0.42
			798	798	$\dot{\gamma}_{oc}$ =2.43E-07		2.46E-07	A=2	1596	τ_{oc} =0.3	0.64
				798 798 798	$\dot{\gamma}_{oc}$ =2.54E-07	,	2.84E-07	A=1.4	1335	τ_{oc} =0.3	0.64
					$\dot{\gamma}_{oc} = 3.63 \text{E-} 07$		6.49E-08	A=3.6	2141	τ _{oc} =0.2	0.42

				1240	$\dot{\gamma}_{oc}$ =6.00E-08		3.60E-08	A=2.7	1854	τ _{oc} =0.2	0.42
				1240	$\dot{\gamma}_{oc}$ =3.30E-07		3.61E-07	A=1.1	1184	τ_{oc} =0.4	0.85
				1240	$\dot{\gamma}_{oc}$ =1.40E-06		1.50E-06	A=0.7	944	τ _{oc} =0.6	1.27
		-		1240	$\dot{\gamma}_{oc}$ =5.60E-06		4.20E-06	A=0.6	874	τ_{oc} =0.8	1.70
		-5		1240	$\dot{\gamma}_{oc}$ =1.30E-05		1.09E-05	A=0.2	505	$\tau_{oc}=1$	2.12
				1600	$\dot{\gamma}_{oc}$ =6.67E-08		7.94E-08	A=1.7	1471	τ_{oc} =0.25	0.53
				1600	$\dot{\gamma}_{oc}$ =6.42E-08		7.04E-08	A=2.3	1711	τ_{oc} =0.25	0.53
				1600	<i>γ̇_{oc}=</i> 6.79E-08		7.43E-08	A=2	1560	$\tau_{oc} = 0.25$	0.53
				1240	$\dot{\gamma}_{oc}$ =7.00E-09		6.52E-09	A=1.7	1471	τ _{oc} =0.2	0.42
				1240	$\dot{\gamma}_{oc}$ =4.80E-08		1.88E-08	A=2.1	1635	τ_{oc} =0.3	0.64
				1240	$\dot{\gamma}_{oc}$ =9.80E-08		5.54E-08	A=1.1	1184	τ_{oc} =0.4	0.85
				1240	$\dot{\gamma}_{oc}$ =2.00E-07		1.18E-07	A=1	1128	τ_{oc} =0.5	1.06
		10		1240	$\dot{\gamma}_{oc}$ =3.80E-07		2.26E-07	A=0.9	1071	τ_{oc} =0.6	1.27
		-10		2718	$\dot{\gamma}_{oc}$ =2.90E-08		2.04E-08	A=1.6	1427	τ_{oc} =0.3	0.64
				2718	$\dot{\gamma}_{oc}$ =7.20E-08		5.85E-08	A=0.9	1071	τ_{oc} =0.4	0.85
				2718	$\dot{\gamma}_{oc}$ =3.50E-08		2.35E-07	A=0.7	944	τ_{oc} =0.6	1.27
				2718	$\dot{\gamma}_{oc}$ =1.10E-08		6.83E-07	A=0.5	798	τ_{oc} =0.8	1.70
				2718	$\dot{\gamma}_{oc}$ =3.60E-08		1.63E-06	A=0.3	618	$\tau_{oc}=1$	2.12
	def014		0.01			1.01E-06	2.50E-06	d=355	355	<i>σ</i> =1.12	1.12
Vauaha	def013		0.03			1.03E-06	1.52E-06	d=425	425	<i>σ</i> =1.13	1.13
n et al.	def012	-5	0.05	343	<i>ė</i> =1.00E-06	1.05E-06	9.11E-07	d=364	364	<i>σ</i> =1.22	1.22
(2017)	def011		0.08			1.08E-06	4.43E-07	d=349	349	<i>σ</i> =1.17	1.17
	def010		0.11			1.11E-06	2.10E-07	d=377	377	<i>σ</i> =1.2	1.2
Fan et	PIL254		0.03		έ=1.06E-05	1.06E-05	1.31E-05	d=62	62	<i>σ</i> =4.25	4.25
al. (2020)	PIL182		0.04		έ=8.94E-06	8.94E-06	1.32E-05	d=122	122	<i>σ</i> =4.44	4.44
	PIL184	-20	0.08	297	έ=1.17E-05	1.17E-05	4.53E-06	d=89	89	<i>σ</i> =3.24	3.24
	PIL185		0.12		έ=1.19E-05	1.19E-05	8.61E-06	d=53	53	<i>σ</i> =3.68	3.68
	PIL255		0.20		έ=1.28E-05	1.28E-05	4.25E-06	d=53	53	σ=2.93	2.93

¹ Strain at the end of uniaxial compression experiment is converted to true axial strain following methods described by Fan et al. (2020).

² Initial grain size is median grain size for data from this study, Vaughan et al. (2017) and Fan et al.
 (2020). Initial grain size is taken directly from Jacka & Maccagnan (1984), and it is calculated using mean linear intercept method (Appendix E). Initial grain size is converted from averaged grain area by Eq. (E.2) for data from Jacka & Li (1994).

³ $\dot{\varepsilon}$ is true axial strain rate. $\dot{\gamma}_{oc}$ is octahedral shear strain rate. \dot{e} is engineering strain rate.

⁴ $\dot{\gamma}_{oc}$ and \dot{e} are converted to $\dot{\varepsilon}$ using methods described by Fan et al. (2020).

500 ⁵ Measured grain size is median grain size for data from this study, Vaughan et al. (2017) and Fan et al. (2020). Measured grain size is taken directly from Jacka & Maccagnan (1984), and it is calculated using mean linear intercept method (Appendix E). Measured grain size is converted from averaged grain area by Eq. (E.2) for data from Jacka & Li (1994).

 $^{6}\sigma$ is differential axial stress. au_{oc} is octahedral shear stress.

505 ⁷ τ_{oc} is converted to σ using methods described by Fan et al. (2020).



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Supporting Information for

Crystallographic preferred orientation (CPO) development governs the strain weakening in minerals with strong viscous anisotropy at high homologous temperatures (≥ 0.9): insights from up-strain ice deformation experiments

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Introduction

The supporting information includes:

(1) A comparison between modelled mechanical data using the Azuma's flow law with the input of reduced Schmid factors calculated from different methods (Sect. S1).

(2) A summary on the percentage of stress-drop from peak to the flow stresses from published ice uniaxial compression experiments with constant displacement rates (Sect. S2).

(3) Full detailed data sets that summarize the relative contribution of CPO development and grain size change to the strain weakening from this study and published literature. These data sets are used for the plotting of Fig. 8 (Sect. S3).

Section S1 Comparing modelled mechanical data using the Azuma's flow law with the input of reduced Schmid factors calculated from different methods

	Bulk reduced	Estimated strain	n rate (s ⁻¹) using	Number	Estimated strain	rate (s ⁻¹) using \bar{S} ,
Samula No	Schmid factor,	S _{bulk} , absolu	te/normalised	weighted mean	absolute/r	normalised
Sample No.	S_{bulk} (Eq.	With upper	With lower	Schmid factor,	With upper bound	With lower bound
	(12))	bound of ${}^{\#}B$	bound of B	$\bar{S} \left(=\frac{1}{N}\sum S\right)$	of B	of B
OII 000	0.2514	6.92×10^{-7}	7.59×10^{-8}	0 2269	2.36×10^{-6}	3.10×10^{-7}
UIL009	0.2314	/1.00	/1.00	0.5508	/1.00	/1.00
011.008	0 3230	2.01×10^{-6}	2.56×10^{-7}	0.406	5.18×10^{-6}	7.58×10^{-7}
OIL008	0.5257	/2.90	/3.37	0.400	/2.19	/2.45
OU 007	0 3295	2.16×10^{-6}	2.78×10^{-7}	0.4110	5.51×10^{-6}	8.12×10^{-7}
UIL007	0.3293	/3.12	/3.66	0.4119	/2.33	/2.63
011.006	0.3766	3.78×10^{-6}	5.28×10^{-7}	0.4377	7.11×10^{-6}	1.10×10^{-6}
GIL000	0.3700	/5.46	/6.96	0.4377	/3.01	/3.52
				-		

Table S1(a) Constant load experiments

Table S1(b) Constant displacement rate experiments

	Dull raduad	Estimated stress (MPa),		Number	Estimated s	l stress (MPa),		
Samula Na	Salumid factor	absolute/n	ormalised	weighted mean	absolute/r	ormalised		
Sample No.	Semina factor,	With upper	With lower	Schmid factor,	With upper bound	With lower bound		
	S_{bulk}	bound of \boldsymbol{B}	bound of \boldsymbol{B}	\bar{S}	of B	of B		
DII 176	0.2620	2.88	5.96	0 3320	2.07	4.08		
1112170	0.2020	/1.00	/1.00	0.3320	/1.00	/1.00		
DII 163	0.2866	2.55	5.20	0 3779	1.73	3.34		
1112105	0.2800	/0.89	/0.87	0.3779	/0.84	/0.82		
DII 179	0.3516	1.99	3.90	0.4107	1.60	3.04		
FILI/6	0.3310	/0.69	/0.65	0.4107	/0.78	/0.74		
DII 177	0.2250	2.24	4.44	0.4024	1.65	3.14		
PIL1//	0.3230	/0.78	/0.75	0.4034	/0.80	/0.77		
DII 007	0.3909	1.74	3.33	0.4254	1.49	2.79		
FIL007	0.3898	/0.60	/0.56	0.4354	/0.72	/0.68		
DII 165	0.2442	6.84	14.38	0 2227	4.64	9.21		
FILIOS	0.2445	/1.00	/1.00	0.3227	/1.00	/1.00		
DII 162	0.2600	6.29	13.06	0 2421	4.29	8.42		
1111102	0.2000	/0.92	/0.91	0.3421	/0.92	/0.91		
DII 164	0 2742	5.79	11.88	0.2610	3.92	7.62		
FIL104	0.2742	/0.85	/0.83	0.3019	/0.85	/0.83		
DII 166	0.2821	5.78	11.80	0 2651	4.03	7.81		
1112100	0.2621	/0.84	/0.82	0.3031	/0.87	/0.85		
DII 268	0.3040	5.36	10.78	0.3674	4.11	7.96		
112200	0.5040	/0.78	/0.75	0.5074	/0.89	/0.86		
DII 266	0.2586	10.78	22.38	0 3461	7.17	14.14		
111200	0.2380	/1.00	/1.00	0.5401	/1.00	/1.00		
DII 243	0.3010	9.37	18.88	0.2775	6.82	13.13		
PIL243	0.5010	/0.87	/0.84	0.5775	/0.95	/0.93		
1			1					





Figure S1. Comparing the ice mechanical behaviours estimated from the Azuma's flow law using the bulk reduced Schmid factor, S_{bulk} (Eq. (12)) and the number weighted mean reduced Schmid factor ($\bar{S} = \frac{1}{N} \sum S$). Full data are listed in Tables S1(a), S1(b).

Section S2 The stress dr	op from	peak to flow stress	in constant dis	placement rate ex	periments
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Table S2. Summary of the stress drop from peak to flow stress in published constant displacement rate experiments

Study	Sample No.	Percentage of stress drop from peak to flow stress (%)	Peak stress (MPa)	Flow stress (MPa)	T (K)	Strain	Strain rate (s ⁻¹)	Average initial grain size (µm)
	37	19.54	65.50	52.70	195	0.158	3.5×10^{-4}	1000-2000
	38	22.76	63.70	49.20	195	0.140	3.5×10^{-4}	1000-2000
Durham	39	16.04	58.60	49.20	195	0.196	3.5×10^{-4}	1000-2000
et al.	40	35.04	48.80	31.70	195	0.170	3.5×10^{-4}	1000-2000
(1983)	41	59.38	25.60	10.40	195	0.241	3.5×10^{-4}	1000-2000
	43	37.64	51.80	32.30	195	0.395	3.5×10^{-4}	1000-2000
	70-1	51.39	14.40	7.00	258	0.135	3.5×10^{-4}	1000-2000
	188	45.38	36.80	20.10	223	0.216	4.4×10^{-4}	600-1000
Durham	189	30.14	28.20	19.70	223	0.220	4.4×10^{-4}	600-1000
et al	192	38.06	36.00	22.30	223	0.237	4.5×10^{-4}	1000-2000
(1992)	193	38.99	33.60	20.50	223	0.275	4.7×10^{-4}	180-250
(1))2)	195	43.28	87.80	49.80	179	0.169	4.1×10^{-5}	180-250
	197	21.09	81.10	64.00	179	0.151	4.0×10^{-5}	1000-2000

	205	33.39	54.80	36.50	180	0.187	4.0×10^{-6}	1000-2000
	206	45.80	60.70	32.90	180	0.193	4.1×10^{-6}	600-1000
	210	50.60	58.30	28.80	179	0.195	4.1×10^{-6}	180-250
	211	30.27	105.70	73.70	179	0.141	3.8×10^{-4}	600-1000
	212	34.07	112.70	74.30	179	0.140	3.8×10^{-4}	180-250
	216	22.24	119.60	93.00	159	0.117	3.7×10^{-5}	600-1000
Piazolo	MD6	18.70	1.23	1.00	266	0.100	6.0×10^{-7}	500
et al.	MD3	33.81	2.10	1.39	266	0.200	2.5×10^{-6}	500
(2013)	MD4	40.00	3.10	1.86	266	0.200	1.0×10^{-5}	500
Vaughan et al. (2017)	def10	61.86	1.18	0.45	268	0.100	1.0×10^{-6}	350
	PIL7	29.41	2.55	1.80	263	0.180	1.1×10^{-5}	230
	PIL32	29.73	1.85	1.30	263	0.210	2.1×10^{-6}	230
	PIL33	46.72	8.09	4.31	263	0.220	2.2×10^{-4}	230
Oi et al	PIL35	33.94	3.30	2.18	263	0.130	1.2×10^{-5}	230
(2017)	PIL36	44.28	5.42	3.02	263	0.190	5.0×10^{-5}	230
(2017)	PIL18	47.53	2.23	1.17	263	0.180	1.2×10^{-6}	630
	PIL19	52.35	6.17	2.94	263	0.230	4.0×10^{-5}	630
	PIL20	54.14	7.61	3.49	263	0.230	8.5×10^{-5}	630
	PIL21	51.62	4.01	1.94	263	0.230	1.1×10^{-5}	630



Figure S2. (a) Box plots representing the distribution of the percentage of stress drop from peak to flow stress at each temperature interval, from published data (Table S2). The blue box covers the interquartile range and represents 50% of the total data, the red line within the box is the median point and the whiskers are the extremes (3/2s of the interquartile range). Points represent data from this study. **(b)** Box plots representing the distribution of the percentage of stress drop from peak to flow stress at each strain rate interval, from published data (Table S2). The x-axis is in log-scale. Points represent data from this study. **(c)** Bar plot representing the distribution of the percentage of stress drop from peak to flow stress, from published data (Table S2). Error bar above the bar plot representing the interquartile range (50% of the total data), constrained by blue whiskers, and the median value, shown as red triangle.

Section S3 Full details of for the relative contribution of CPO development and grain size change to the strain weakening (Sect. 4.2.3), corresponding to Fig. 8

			Bulk	Bulk Measured	Modelled stra	in rate (/s)	Modelled normalised strain rate								
Study	Sample No.	ample True No. strain	e ¹ Average al grain size n (μm)	¹ Average reduced grain size Schmid (μm) factor, S_{bulk}	¹ Average reduced grain size Schmid (μm) factor, <i>S</i> _{bulk}	¹ Average reduced grain size Schmid (μm) factor, S _{bulk}	rue ¹ Average xial grain size rain (μm)	reduced Schmid factor, <i>S_{bulk}</i>	normalised strain rate $(\bar{\varepsilon}_{measure})$	Dislocation+GBS model $(\dot{\varepsilon}_{model} (Disl.+GBS))$	² Azuma's flow law $(\dot{\varepsilon}_{model} (Azuma))$	Dislocation+GBS model $(\bar{\varepsilon}_{model} (Disl.+GBS))$	Azuma's flow law $(\bar{\epsilon}_{model} (Azuma))$	$\frac{\bar{\check{\epsilon}}_{measure}}{\bar{\check{\epsilon}}_{model}(Disl.+GBS)}$	έ _{measure} έ _{model} (Azuma)
	A1	0.01	2200	0.2759	1.0	6.33E-08	8.43E-8	1.0	1.0	1.0	1.0				
Jacka	A2	0.03	2800	0.3055	1.82	5.15E-08	1.29E-7	0.84	1.54	2.17	1.19				
&	A3	0.04	3100	0.3351	2.03	4.77E-08	1.91E-7	0.79	2.26	2.59	0.90				
Macca	A4	0.10	3900	0.3736	3.18	4.07E-08	3.01E-7	0.69	3.57	4.62	0.89				
gnan	A5	0.11	4600	0.3561	3.30	3.69E-08	2.46E-7	0.64	2.92	5.18	1.13				
(1984)	A6	0.22	4600	0.4032	3.36	3.69E-08	4.15E-7	0.64	4.92	5.27	0.68				
	A7	0.51	4600	0.3965	3.59	3.69E-08	3.87E-7	0.64	4.59	5.64	0.78				
	OIL009	0.01	501	0.2514	1.0	1.10E-06	6.92E-7	1.0	1.0	1.0	1.0				
This	OIL008	0.04	453	0.3239	1.68	1.20E-06	2.01E-6	1.09	2.90	1.54	0.58				
study	OIL007	0.08	411	0.3295	2.35	1.30E-06	2.16E-6	1.19	3.12	1.97	0.75				
	OIL006	0.13	337	0.3766	1.87	1.60E-06	3.78E-6	1.45	5.46	1.29	0.34				

Table S3(a) Compare the relative contribution of CPO development and grain size change to the strain weakening for constant load/stress experiments

¹ Average grain size is median grain size for data from this study. Average grain size from Jacka & Maccagnan (1984) is calculated using mean linear intercept method (Appendix E).

2 The strain rate modelled from the Azuma's flow law is calculated using the upper bond of pre-exponential term, B (Sect. 2.3.3; Eqs. (8), (10)).

Table S3(b) Compare the relative contribution of CPO development and grain size change to the strain weakening for constant displacement rate experiments

	Sample No.	le True ¹ A axial gr strain	¹ Average Feduce grain size Schm (μm) facto S _{bul}	Bulk	Mansurad	Modelled stress (MPa)		Modelled normalised stress drop			
Study				reduced Schmid factor, <i>S_{bulk}</i>	$\Delta \overline{\sigma}_{measure}$	Dislocation+GBS model $(\sigma_{model} (Disl.+GBS))$	² Azuma's flow law (σ_{model} (Azuma))	Dislocation+GBS model $(\Delta \bar{\sigma}_{model} \ (Disl. +GBS))$	Azuma's flow law ($\Delta \bar{\sigma}_{model} \ (Azuma))$	$\frac{\Delta \bar{\sigma}_{measure}}{\Delta \bar{\sigma}_{model}(Disl.+GBS)}$	$\Delta ar{\sigma}_{measure} \ \Delta ar{\sigma}_{model}(Azuma)$
	def014	0.01	355	0.2345	0.0	0.97	1.30	N/A	N/A	N/A	N/A
Vaughan	def013	0.03	425	0.2753	0.04	0.99	1.04	-0.020	0.20	-1.97	0.22
et al.	def012	0.05	364	0.3396	0.34	0.98	0.77	-0.006	0.41	-60.39	0.85
(2017)	def011	0.08	349	0.3666	0.50	0.92	0.69	0.050	0.47	10.24	1.08
	def010	0.11	377	0.3908	0.67	0.97	0.64	-0.002	0.51	-335.68	1.30
	PIL032	0.21		0.4053	0.30		0.95	N/A	0.49	N/A	0.61
#Qi et al.	PIL033	0.22	NI/A	0.2986	0.47	N/A	6.84		0.17		2.72
(2017)	PIL035	0.13	IN/A	0.3521	0.34		2.08		0.35		0.98
	PIL036	0.19	1	0.3424	0.44		3.34		0.34		1.31
	PIL176	0.03	291	0.2620	0.0	3.03	2.88	0.0	0.0	0.0	0.0
	PIL163	0.05	126	0.2866	0.11	2.88	2.55	0.050	0.11	3.32	1.54
	PIL178	0.08	98	0.3516	0.31	3.13	1.99	-0.030	0.31	-7.12	0.74
	PIL177	0.12	118	0.3250	0.22	2.96	2.24	0.030	0.22	12.89	1.49
	PIL007	0.19	92	0.3898	0.40	3.08	1.74	-0.020	0.40	-22.75	0.96
This	PIL165	0.03	87	0.2443	0.0	5.81	6.84	0.0	0.0	0.0	0.0
study	PIL162	0.05	103	0.2600	0.08	5.76	6.29	0.009	0.08	10.44	1.20
	PIL164	0.07	78	0.2742	0.15	5.64	5.79	0.029	0.15	6.22	1.17
	PIL166	0.12	64	0.2821	0.16	5.77	5.78	0.007	0.16	19.87	0.97
	PIL268	0.21	55	0.3040	0.22	5.70	5.36	0.020	0.22	18.62	1.68
	PIL266	0.03	38	0.2586	0.0	8.81	10.78	0.0	0.0	0.0	0.0
	PIL243	0.24	115	0.3010	0.23	9.05	9.37	-0.027	0.16	-11.39	2.00

¹ Average grain size is median grain size for data from this study, Vaughan et al. (2017), and Qi et al. (2017).

² The stress modelled from the Azuma's flow law is calculated using the upper bond of pre-exponential term, B (Sect. 2.3.3; Eqs. (8), (10)).

Qi et al. (2017) only provides microstructural data at ~20% strain. Each sample's grain size at peak stress is unpredictable (Sect. 4.2.3), therefore, we cannot estimate the stress drop using the Dislocation+GBS model. The estimated stress drop using Azuma's flow law assumes the CPO is random at peak stress (Sect. 4.2.3).

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