

# The anelasticity of zinc and its implications for the Earth's inner-core

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## Abstract

Seismic observations of the Earth's inner-core testify to it being both a complex and dynamic part of the Earth. It exhibits significant variation in seismic attenuation and velocity with position, depth and direction. Interpretation of which is difficult without knowledge of the anelastic processes active in the inner-core is difficult. To address this, we used zinc, a low-pressure analogue of the hexagonal close pack (*hcp*) structured iron that forms the inner-core, to provide first-order constraints on the anelasticity of *hcp*-metals at high pressure, seismic frequencies (0.003-0.1Hz), homologous temperatures ( $T/T_m$ ) up to 0.8. Measurements were made in a deformation-DIA combined with X-radiography. The data was analysed using an improved image processing method that reduces systematic errors and improves strain measurement precision by up to 3 orders of magnitude. Using this algorithm significant dissipation and softening of zinc's Young's modulus is observed. The softening occurs in the absence of significant impurities or a fluid phase and is caused by grain boundary sliding coupled with dynamic recrystallisation. The recrystallisation results in a steady-state grain-size and low dislocation density. A softened Young's modulus predicts a reduction in shear wave speed 2-3 times greater than that for compressional waves, which is consistent with anelasticity playing a significant role in the seismic velocity of the inner-core. Comparison of elastic wave speeds from experimental or computed material properties with anelastically-retarded inner-core seismic velocities will tend to over-estimate the light element budget of the inner-core. Therefore anelastic effects in *hcp*-iron must be considered in the interpretation of the inner-core.

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## Key Points:

- The inner-core analogue zinc shows anelastic softening at seismic frequencies and high temperatures
- Substantial anelastic softening is possible even in the absence of a fluid or significant impurities
- Anelasticity should be accounted for when interpreting the inner-core's seismic velocity and structure

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## Abstract

Seismic observations of the Earth's inner-core testify to it being both a complex and dynamic part of the Earth. It exhibits significant variation in seismic attenuation and velocity with position, depth and direction. Interpretation of which is difficult without knowledge of the anelastic processes active in the inner-core is difficult. To address this, we used zinc, a low-pressure analogue of the hexagonal close pack (*hcp*) structured iron that forms the inner-core, to provide first-order constraints on the anelasticity of *hcp*-metals at high pressure, seismic frequencies ( $\sim 0.003\text{--}0.1$  Hz), homologous temperatures ( $T/T_m$ ) up to  $\approx 0.8$ . Measurements were made in a deformation-DIA combined with X-radiography. The data was analysed using an improved image processing method that reduces systematic errors and improves strain measurement precision by up to 3 orders of magnitude. Using this algorithm significant dissipation and softening of zinc's Young's modulus is observed. The softening occurs in the absence of significant impurities or a fluid phase and is caused by grain boundary sliding coupled with dynamic recrystallisation. The recrystallisation results in a steady-state grain-size and low dislocation density. A softened Young's modulus predicts a reduction in shear wave speed 2-3 times greater than that for compressional waves, which is consistent with anelasticity playing a significant role in the seismic velocity of the inner-core. Comparison of elastic wave speeds from experimental or computed material properties with anelastically-retarded inner-core seismic velocities will tend to over-estimate the light element budget of the inner-core. Therefore anelastic effects in *hcp*-iron must be considered in the interpretation of the inner-core.

## 1 Introduction

The solid inner-core is the most remote and inaccessible part of our planet but its structure and composition may provide constraints on the geological history of the surface environment. Information encoded in the inner-core during its solidification could reveal the timing and nature of the onset of Earth's protective magnetic field generated by convection in the liquid outer core or even of changes in the way the mantle convects and drives surface dynamics [e.g. *Aubert et al.*, 2008]. Key to developing our understanding of the inner-core is our ability to use seismic observations to constrain its structure on all scales. Both seismic velocities recovered from body wave studies (typical frequency 0.5 - 1.5 Hz) and normal modes (frequency  $< 10$  mHz) are strongly sensitive to the atomic-scale crystal structure, temperature and composition of the media through which they travel. They are also sensitive

54 to the larger grain-scale microstructure, which reflects the deformation and crystallization  
55 history of the medium and can be probed by seismic studies of elastic anisotropy (variation  
56 of wave velocity with direction), dispersion (variation of wave velocity with frequency) and  
57 attenuation (reduction in wave amplitude with distance). However, the experimental data  
58 needed to link inner-core seismic observations to microscopic physical behaviour is lacking.

59 It is widely accepted that iron in the inner-core adopts the hexagonal close packed  
60 (*hcp*) structure stable above 10 GPa [e.g. *Tateno et al.*, 2010], albeit diluted by a light element  
61 [*Bazhanova et al.*, 2017; *Fei et al.*, 2016; *Antonangeli et al.*, 2018, 2010; *Fiquet*, 2001; *Mao*  
62 *et al.*, 2012; *Caracas*, 2015; *Sakamaki et al.*, 2016; *Tagawa et al.*, 2016; *Tateno et al.*, 2012,  
63 2015; *Prescher et al.*, 2015; *Li et al.*, 2018]. However, *Belonoshko et al.* [2019] argued that  
64 anelasticity of the inner-core is incompatible with that observed for *hcp* metals, and instead  
65 suggested that iron adopts a body centred cubic (*bcc*) structure in the inner-core. In general,  
66 experimental and computational studies investigating inner-core properties and chemistry,  
67 implicitly assume negligible anelastic attenuation and no modification to the seismic wave  
68 speed.

69 The anisotropy of the inner-core is well established [*Sumita and Bergman*, 2015; *Deuss*,  
70 2014; *Woodhouse et al.*, 1986] with higher velocities in the polar direction than the equa-  
71 torial plane [e.g. *Morelli et al.*, 1986]. The top 50-275 kms of the inner-core are isotropic  
72 [*Shearer*, 1994; *Irving and Deuss*, 2011] but there are differences between the Eastern and  
73 Western hemispheres [*Niu and Wen*, 2001] and seismic velocity anisotropy increases with  
74 depth into the inner-core [*Lythgoe et al.*, 2014].

75 Along with seismic velocity, seismic attenuation,  $Q^{-1}$ , is a direct measurement of  
76 inner-core properties and is the inverse of the seismic quality factor. The seismic quality fac-  
77 tor,  $Q$ , is equal to the fraction of energy absorbed per oscillation of a wave [*Stein and Wyses-*  
78 *sion*, 2013; *Romanowicz and Mitchell*, 2015]. An undamped oscillator with no attenuation or  
79 energy loss has  $Q = \infty$  ( $Q^{-1} = 0$ ). Using body waves,  $Q$  has been estimated for the inner-  
80 core to be  $\sim 200$  just below the inner-core boundary increasing to 1000–2000 at the center of  
81 the Earth [*Doornbos*, 1974]. Significant regional variation in  $Q$  has been found to exist by  
82 *Pejić et al.* [2019] and *Li and Cormier* [2002], with a global mean  $Q_{1\text{ Hz}} \sim 300$ . Attenua-  
83 tion is also anisotropic [e.g. *Yu and Wen*, 2006], with hemispherical [*Cao and Romanowicz*,  
84 2004] and depth variations [*Suda and Fukao*, 1990] observed. Using normal modes, *Mäki-*  
85 *nen et al.* [2014] showed that attenuation in the inner-core is directionally dependent with the

86 North-South direction being both seismically faster and more attenuating than radial direc-  
87 tions.

88 Microscopically, attenuation is caused by mechanically reversible and thermodynam-  
89 ically irreversible strain accommodation mechanisms [Li and Wagoner, 2021]. These are  
90 any mechanism by which strain can be accommodated, for example the flow of trapped fluids  
91 [e.g. Singh, 2000; Fearn *et al.*, 1981], phase transitions [Li and Weidner, 2008] or the iron  
92 spin-transition [Marquardt *et al.*, 2018]. Within solid phases strain is accommodated by the  
93 classic deformation mechanisms e.g. diffusion creep, dislocation motion, grain boundary  
94 sliding and twinning. The characteristic behaviours of all of these mechanisms are depen-  
95 dent on the time-scale (frequency or duration) and stress magnitude as well as the temper-  
96 ature, pressure and microstructure. The time dependent nature of the dissipation leads to  
97 frequency-dependent moduli and seismic velocities.

98 Attenuation mechanisms that have been proposed for the inner-core include partial  
99 melt [Singh, 2000; Fearn *et al.*, 1981], grain boundary relaxation, and dislocation related re-  
100 laxations [Jackson *et al.*, 2000]. Mäkinen *et al.* [2014] preferred Zenner relaxation to explain  
101 inner-core attenuation; in this mechanism Fe atoms switch positions with vacancies and/or  
102 solute atoms as a result of the stress imparted by the passing seismic wave. All of these have  
103 been observed in geological samples or metals, albeit at less extreme conditions than those of  
104 the inner-core.

105 The experimental data needed to distinguish between the proposed attenuation mecha-  
106 nisms in seismological observations does not exist because of the extreme conditions under  
107 which *hcp*-iron is stable. There are no measurements of anelasticity in *hcp* metals at signif-  
108 icant pressure and temperature. The most recent study of the anelasticity of iron [Jackson  
109 *et al.*, 2000] is over two decades old and is limited to low pressures where iron adopts the  
110 body centred cubic (*bcc*) or face centred cubic (*fcc*) structure.

111 Low-pressure analogues are commonly used when deep Earth conditions are too ex-  
112 treme to be accessible experimentally, leading to various *hcp* metals including zinc, titanium,  
113 magnesium and cobalt being utilised as analogues for the inner-core. Anelasticity experi-  
114 ments have been performed on *hcp* metals at ambient pressure but are generally at much  
115 higher frequencies than seismic waves [e.g. Wuttig *et al.*, 1981; Aning *et al.*, 1982; Taka-  
116 hashi, 1952], or inferred from large strain creep tests [e.g. Li and Wagoner, 2021]. One rare  
117 example of a seismic frequency investigation is that of Roberts and Brown [1962], who mea-

118 sured the anelasticity of *hcp* zinc with periods between 10 and 100 seconds and attributed the  
119 anelasticity to dislocation motion.

120 In using analogues, some consideration must be taken for the differences in conditions  
121 and chemical behaviour between the analogue and Earth forming phase. The ideal  $c/a$  ax-  
122 ial length ratio in the *hcp* structure is 1.63 and is 1.50-1.62 in *hcp*-iron [Fischer and Camp-  
123 bell, 2015]. The  $c/a$  ratio is 1.62 in Mg and 1.88 in Cd. In zinc it is 1.87 at ambient pres-  
124 sure and decreases with pressure, reaching the ideal  $c/a$  ratio of 1.633 at  $\sim 30$  GPa [Kanit-  
125 panyacharoen *et al.*, 2012]. The slip system activities and deformation fabrics depend on  
126 the  $c/a$  ratio of the unit cell [Wang and Huang, 2003], although Poirier and Price [1999]  
127 argued that stacking fault energy is a better predictor of slip systems than  $c/a$  ratio. Twin-  
128 ning is also a significant deformation mechanism in *hcp* metals [e.g. Price, 1961; Kanitpany-  
129 acharoen *et al.*, 2012; Liu *et al.*, 2020]. Despite the differences in slip systems, deformation  
130 mechanism maps are consistent between *hcp* metals after scaling for the elastic shear mod-  
131 ulus and homologous temperature ( $T/T_M$ , where  $T$  is the temperature and  $T_M$  is the melting  
132 temperature) [e.g. Frost and Ashby, 1982]. For example, both zinc and *hcp*-iron undergo  
133 dynamic recrystallisation significantly below their melting temperatures [Frost and Ashby,  
134 1982; Anzellini *et al.*, 2013] and deform by both basal and prismatic slip on equivalent slip  
135 systems [Miyagi *et al.*, 2008; Merkel *et al.*, 2004; Yoo and Wei, 1967; Yoo *et al.*, 2001].

136 The inner-core is close to its melting temperature but there are no reported *hcp*-iron de-  
137 formation experiments at those conditions; the highest temperature that *hcp*-iron has been  
138 deformed at is 1000 K (and 30 GPa,  $T/T_M \sim 0.4$ ) [Merkel *et al.*, 2004]. However, other  
139 *hcp* metals have been deformed close to their melting temperatures. For example, Bergman  
140 *et al.* [2018] deformed columnar and untextured zinc-tin alloy close to its melting tempera-  
141 ture ( $T/T_M = 0.97$ ) and reported that columnar samples deformed by grain boundary sliding  
142 and untextured samples, with a smaller grain-size, by diffusion creep at the same strain-rates.

143 The similarity of deformation mechanism between *hcp* metals [Yoo and Wei, 1967]  
144 indicates that the crystal structure plays a fundamental role in deformation mechanisms.  
145 Anelastic dissipation occurs via processes controlled by crystallography (e.g. dislocations,  
146 diffusion) and it is therefore reasonable to assume a first-order similarity exists between  
147 anelastic deformation mechanisms too.

148 To address the lack of anelasticity data at seismic frequencies in *hcp* metals, we mea-  
149 sured the anelastic response of zinc at high pressure and homologous temperatures up to 0.8.

150 The remaining sections of this paper describe the experimental method, an improved ap-  
151 proach to data processing needed to extract the anelastic response, the derivation of a model  
152 of anelasticity that fits our results, and a discussion of the significant softening observed in  
153 the measurements and the implications of this for our understanding of the inner-core.

## 154 **2 Experimental Method**

155 This study utilises the experimental method of *Li and Weidner* [2007] to measure the  
156 anelastic response of zinc relative to an elastic reference. Small-amplitude sinusoidal strains  
157 were applied to an experimental column consisting of a zinc sample and corundum elastic  
158 standard, whilst simultaneously acquiring X-radiographic images. Uniaxial strains in the  
159 sample and standard were determined by tracking displacement of marker foils in the X-  
160 radiographs with an improved image processing algorithm. Strain in the elastic standard is  
161 used as a proxy for stress, which combined with the sample strain and phase lag of the sam-  
162 ple relative to that of the elastic standard, is sufficient to determine the anelastic response of  
163 the sample. Additional samples were cold-compressed or annealed at high pressure to show  
164 how the microstructure and crystallographic fabric is affected by the sinusoidal deformation.

### 165 **2.1 Samples**

166 Two different samples were used in this study. A sample of 1 mm diameter high-purity  
167 zinc wire (99.9985 % metal basis, Puratronic from Alfa Aesar) and a sample of fine-grained  
168 zinc powder (99% metal basis, 75  $\mu\text{m}$  particle size, that had not been stored in an inert at-  
169 mosphere) from Sigma Aldrich; hereafter referred to as '*wire*' and '*powder*' samples respec-  
170 tively. High-resolution X-ray diffraction of the zinc powder shows it to contain trace amounts  
171 of two forms of ZnO (cubic and hexagonal) and at least one form of Zn(OH)<sub>2</sub>. The wire sam-  
172 ples were prepared by polishing to  $\sim 1\text{--}1.3$  mm lengths and the powder samples were pressed  
173 into similarly long, 1 mm diameter pellets in a steel die with flat-ended pins. For the com-  
174 pression and annealing experiments, the powder sample was wrapped in 25  $\mu\text{m}$  gold foil, to  
175 ensure it could be distinguished from the wire when recovered.

176 The elastic standards were 1 mm diameter solid rods of Alsint-23 corundum, from Alfa  
177 Aesar. Each piece was polished to  $<0.9$  mm long with flat parallel ends. Two pieces were  
178 used on either end of the zinc samples in the anelasticity experiments to keep the cell sym-  
179 metrical and to guarantee that at least one standard could be observed in the X-radiographs.

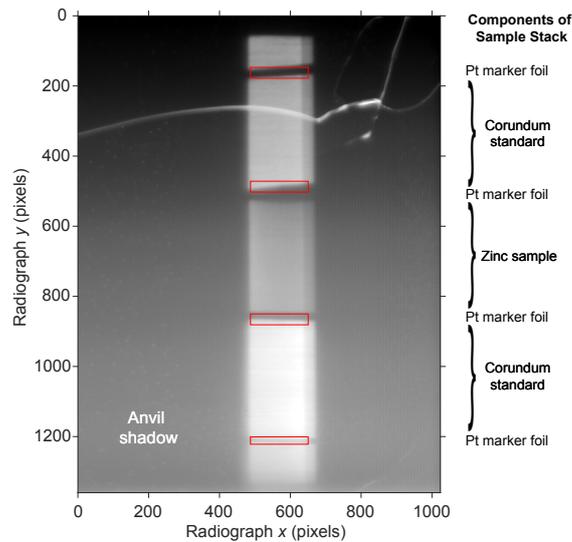
180 Disks of 25  $\mu\text{m}$  thick platinum foil were used as markers between the samples and corundum  
181 standards as well as at the outer ends of the corundum standards. Corundum pistons were  
182 also used in the compression and annealing experiments to keep the sample environments  
183 consistent.

## 184 **2.2 Anelasticity experiments**

185 The anelasticity experiments were performed in the D-DIA [Durham *et al.*, 2002;  
186 Wang *et al.*, 2003] on beam-line X17B2 at the NSLS, Brookhaven National Laboratory, New  
187 York.

188 The sample assembly for the experiments consisted of a 6.1 mm cube of pyrophyllite  
189 baked to 1000°C. A 3.0 mm diameter hole drilled through the pyrophyllite contained a crush-  
190 able alumina sleeve, 2.36 mm outer, 2.10 mm inner diameter graphite furnace and a 1.8 mm  
191 outer diameter, 1.0 mm inner diameter, 3.0 mm long boron nitride sleeve. The sample stack  
192 was inserted into this boron nitride sleeve and capped at the ends by crushable alumina. A  
193 C-type thermocouple inside a 0.8 mm diameter 4-bore alumina rod was inserted radially with  
194 its hot junction just inside the furnace and did not touch the sample. A cross-section of the  
195 cell assembly used here is included in Dobson *et al.* [2012a].

196 Before each experiment was compressed, the 10-element energy dispersive X-ray  
197 diffraction detector [Weidner *et al.*, 2010] was calibrated using a corundum standard, with 10  
198 minute exposure, and open-press measurements were taken from both the zinc and corundum  
199 samples, with 5 minute exposures. Each experiment was compressed to the desired end-load  
200 over  $\sim 2$  hours. After heating to the desired temperature, further diffraction patterns were  
201 acquired from both sample and standard. The zinc diffraction volume was in the centre of  
202 the sample and that of the corundum in the part closest to the zinc. The samples were then  
203 strained sinusoidally at periods of 10, 30, 100 and 300 s by driving the D-DIA's deforma-  
204 tion pumps. During sinusoidal deformation, the total load on the system was kept constant  
205 by retracting or advancing the main ram in response to changes in the force applied by the  
206 differential pumps. This minimises any changes in pressure applied to the sample. It was not  
207 possible to acquire shorter period data due to the mechanical limits of the D-DIA system and  
208 time constraints prevented the acquisition of data with longer periods. The amplitude of the  
209 deformation was the minimum needed to observe sinusoidal strains in both the sample and  
210 elastic standard using the software available when the experiments were performed (see sec-



221 **Figure 1.** Example X-radiograph from Zinc powder experiment Zn\_08 at 240 kN, 117 °C and 100 s period.  
 222 The bright stripe in the center of the image contains the sample and corundum standards, as annotated on  
 223 the right hand side. The red boxes are the positions of the regions of interest tracked between images. The  
 224 dark areas at either side of the image are the shadows of the tungsten carbide anvils and the bright curved  
 225 cross-cutting feature in the top third of the image is a crack in the YAG scintillator. The scale of the image is  
 226 2  $\mu\text{m}/\text{pixel}$ .

211 tion 3.1). During each deformation experiment, X-radiographs were acquired using a yttrium  
 212 aluminium garnet scintillator and a visible-light camera, for a minimum of 10 nominal peri-  
 213 ods. Between 20 and 40 X-radiographs were collected per driving period, with an exposure  
 214 time of 0.3 s. A typical radiograph is shown in Figure 1. After all data had been acquired at  
 215 each temperature, the temperature was changed and the cycle repeated. In some experiments  
 216 the pressure was then increased and the data acquisition cycle repeated. Data was acquired  
 217 during both increasing and decreasing temperature steps, to confirm that the results are not  
 218 affected by the thermal history of the sample. The maximum temperature at which the data  
 219 reported here was collected was 400 °C (a homologous temperature of  $\sim 0.8$ ). Processing of  
 220 the X-radiographs is discussed in section 3.

227 A further D-DIA experiment was performed to confirm there are no significant tem-  
 228 perature differences between the thermocouple, sample and corundum standard. This exper-  
 229 iment used the melting curve of zinc [Errandonea, 2010] as an independent constraint and  
 230 the measured pressure and temperature were within error of the melting curve when the zinc  
 231 sample melted. Full details of the experiment are included in Appendix A.

### 2.3 Compression and annealing experiments

Powder and wire samples were enclosed in an octahedral assembly for compression in a Walker-type multi-anvil [Walker *et al.*, 1990] at University College London. The sample assembly consisted of a 18 mm edge length chrome-doped MgO octahedron, that was compressed by anvils with 10 mm corner truncations. The samples and corundum pistons were contained in a boron nitride sleeve and heating was via a straight graphite furnace (4.1 mm outer diameter, 3.5 mm inner diameter). A thermocouple was inserted through the furnace with the hot junction positioned between the two samples.

The experiments were compressed to  $\sim 4$  GPa over 2 hours. The compression experiment was then decompressed over 3 hours. The annealing experiment was heated to 300 °C for 4 hours before slow decompression. The samples from these experiments are referred to as ‘*compressed*’ and ‘*annealed*’ samples respectively.

### 2.4 Diffraction pattern analysis

The pressure in the anelasticity experiments was calculated from the energy dispersive corundum diffraction patterns. Although zinc is more compressible and should give more precise pressure estimates, above  $\sim 200^\circ\text{C}$  its diffraction patterns ceased to reliably contain the multiple diffraction peaks needed to determine volume strains. Individual peaks would rapidly increase and decrease in relative intensity, as the zinc underwent rapid recrystallisation.

At each pressure–temperature condition there are 10 independent diffraction patterns, corresponding to each element of the detector. The distinguishable diffraction peaks were fitted in each pattern using the software package ‘Plot85’ and fit to determine the unit cell volume. Volume strains were calculated independently for each of the detector elements using the corresponding open-press unit cell volume, the corundum thermal expansion coefficients of *Fei* [1995] and the temperature reported by the thermocouple. There was no significant temperature offset between the corundum and thermocouple as confirmed using the melting curve as an independent constraint (see Appendix A).

Pressures were calculated, independently for each detector, from the volume strain, assuming a bulk modulus of  $K_0 = 254.28$  GPa along with pressure and temperature derivatives of  $K' = 4.27$  and  $dK/dT = -0.0173$  GPa K<sup>-1</sup> respectively. The bulk modulus and the

262 temperature derivative are a linear fit to the Voigt-Reuss-Hill bulk moduli calculated using  
263 MSAT [the Matlab Seismic Anisotropy Toolbox, *Walker and Wookey*, 2012] from the elastic  
264 stiffnesses ( $c_{ij}$ s) of *Goto et al.* [1989]. The pressure derivative was calculated from the pres-  
265 sure dependencies of the elastic stiffnesses of *Gieske and Barsch* [1968] in the same manner,  
266 assuming the derivatives are linear at pressures greater than 1 GPa. The pressures reported  
267 in Tables 1 and 2 are the weighted mean and standard deviation of the values calculated from  
268 all the detector elements. Elastic stiffnesses were used, rather than an Equation of State, for  
269 internal consistency with subsequent calculations of Young's modulus (Section 4).

## 270 **2.5 Electron Microscopy analysis**

271 All experimental samples were mounted in epoxy resin and polished for analysis in  
272 the FEI Quanta 650 field emission gun (FEG) scanning electron microscope at the Univer-  
273 sity of Leeds. Prior to mounting, the compressed and annealed samples were removed from  
274 the pressure medium but the anelasticity samples were not. The final finish was a 0.03  $\mu\text{m}$   
275 colloidal silica chemo-mechanical polish in an alkaline solution [*Lloyd*, 1987]. Electron  
276 Back-Scatter Diffraction (EBSD) measurements were obtained using a 20 kV accelerating  
277 voltage, a spot size of 65  $\mu\text{m}$  and a working distance of 27 mm. The step size was  $\sim 1 \mu\text{m}$ .  
278 The Kikuchi patterns were automatically indexed using Oxford Instrument's AZtec software  
279 package. Zinc metal, ZnO, two forms of  $\text{Zn}(\text{OH})_2$  and  $\text{Al}_2\text{O}_3$  were listed as possible phases  
280 during indexing.

281 Analysis of the EBSD data were performed using MTEX v5.5.1 [*Bachmann et al.*,  
282 2010, 2011] and CrystalScape v2.0.2, a software package for analysing EBSD data which  
283 includes a method for relating intracrystalline distortion to dislocation density [*Wheeler*  
284 *et al.*, 2009]. Grains were reconstructed in MTEX with the threshold misorientation-angle  
285 that indicates a grain boundary, set at  $10^\circ$ . Some of the samples retained significant surface  
286 scratching which influences the grain reconstruction. To account for this, data from grains  
287 that were within the surface scratches were discarded and the grain-reconstruction rerun. The  
288 twin plane was identified from the annealed wire sample by finding the most common grain-  
289 grain misorientation relationships. Twin boundaries were identified in the samples and grains  
290 merged if the misorientation between adjacent grains was within  $5^\circ$  of the twin plane.

291 Grain-grain misorientation distributions were calculated using CrystalScape and the  
292 method of *Wheeler et al.* [2001]. Neighbour-pair misorientation angles were calculated for

293 adjacent pixels that are separated by grain-boundaries as defined by the 10° grain boundary  
294 misorientation threshold. Random-pair distributions were also calculated for misorientations  
295 between 10 and 80°. The upper threshold was utilised to remove the effect of twinning on the  
296 distributions, which are not accounted for by CrystalScope. Significant differences between  
297 these two distributions are indicative that neighbouring grains have some common inheri-  
298 tance or interaction [Wheeler *et al.*, 2001] but statistical tests were not performed on the mis-  
299 orientation angle distributions because the distributions are weighted here by the length of  
300 each grain boundary segment, significantly skewing any probabilities.

301 The Weighted Burgers Vector is calculated as a proxy for dislocation density in the  
302 samples. The Weighted Burgers Vector is calculated from the local curvature of the crystal  
303 lattice, quantified using gradients in crystal orientation [Wheeler *et al.*, 2009] and has units  
304 of  $(\text{length})^{-1}$ ; units of  $\mu\text{m}^{-1}$  prove convenient. High angle boundaries will not have an or-  
305 ganised geometrically necessary dislocation structure and should be excluded from gradient  
306 calculations. We err on the side of caution here and exclude from calculations any misori-  
307 entation of more than 5 degrees between pixels. The magnitude of the vector is strongly  
308 correlated with other measures of lattice distortion [e.g. Kernal Average Misorientation,  
309 *Hielscher et al.*, 2019]. With additional assumptions about slip systems, dislocation densi-  
310 ties can be calculated. These are not necessary here as our aim is to *compare* datasets from a  
311 particular material.

312 Similarly, converting the grain-size inferred from the EBSD reconstruction into a three-  
313 dimensional grain volume requires making assumptions about the grain shape in three di-  
314 mensions, about which we have no information. In the analysis here we are only concerned  
315 with comparative grain-size between samples and therefore no attempt to determine three-  
316 dimensional grain volumes has been made.

### 317 **3 X-Radiograph Analysis**

318 In order to determine the anelasticity of the zinc samples, we need to track the ampli-  
319 tude and phase of strain in the zinc and corundum (used as a proxy for stress) during the ex-  
320 periment. To do so with sufficient precision, we had to develop an improved analysis method  
321 for processing the sequences of X-radiographs collected during sinusoidal deformation.

### 3.1 Prior work

The algorithm used here, for sub-pixel tracking of marker foil displacements in X-radiographs, is based on the image processing algorithms of *Pratt* [1991] and *Trucco and Verri* [1998] and was initially implemented for X-radiographs by *Li et al.* [2003]. The basis of the algorithm is finding the minimum of the Sum Squared Differences (SSD) in pixel intensity between regions of interest in a reference image ( $I_r\{X, Y\}^b$ ) and a search region in the comparison image ( $I_c$ ) where  $\{X, Y\}^b$  is the array of pixel coordinates for region of interest  $b$ . The SSD of the pixel intensities between the two images is calculated for a range of offsets,  $o$ , as:

$$D_{r,c}^b(o) = \sum_i \sum_j [I_r\{X, Y\}^b - I_c\{X, Y + o\}^b]^2 \quad (1)$$

An example set of  $D_{r,c}^b(o)$  are plotted as black crosses in Figure 2a. The displacement ( $d_{r,c}^b$ ) of the region of interest, and hence the marker foil, is found with subpixel resolution by finding the minimum of a cubic spline interpolated between the values of  $D_{r,c}^b(o)$ . The offset range,  $o$ , used to determine the displacement, is generally  $\pm 5$  pixels ( $10 \mu\text{m}$ ) vertically in the image (y-direction in Figure 1). *Li et al.* [2003] were primarily interested in tracking comparatively large total displacements (0-10 pixels) during deformation experiments and tracked the displacement between consecutive pairs of images ( $d_{r=1,c=2}, d_{r=2,c=3}, \dots, d_{r=N-1,c=N}$ , where  $N$  is the total number of images). In this framework, the position of the region of interest changes as the marker foil moves and the total displacement of each region of interest is the sum over all prior displacements. The position of the marker foil in image  $n$ :

$$P^b(n) = P_0^b + \sum_{r=1}^n d^b \quad (2)$$

where  $P_0$  is the initial position of the region of interest determined from the mean pixel  $Y$  values in that region.

The sample length,  $l$ , at each time step is the difference in position of two regions of interest above and below the sample:

$$l(n) = P^{b+1}(n) - P^b(n) \quad (3)$$

Time stamps of each image are used to convert the length as a function of frame number,  $n$ , into length as a function of time,  $t$ .

This algorithm has been utilised most often to measure strain in high-strain deformation experiments [e.g. *Li et al.*, 2003; *Dobson et al.*, 2012b; *Hunt et al.*, 2019, 2010]. *Dobson*

349 *et al.* [2008, 2010] used this algorithm to measure small sinusoidally varying displacements  
350 during thermal conductivity experiments. *Hunt et al.* [2011, 2012] improved the precision in  
351 similar thermal conductivity experiments by using the central radiograph in 100–1000 image  
352 long time series as a single reference ( $d_{r=N/2,c=1}, d_{r=N/2,c=2}, \dots, d_{r=N/2,c=N}$ ) and utilising a  
353 degree-6 polynomial rather than a spline to find the minimum of the SSD. These studies were  
354 primarily interested in the phase differences and not specifically concerned with the ampli-  
355 tude of the sinusoidal displacements. In this study, good constraints on both the amplitude  
356 and phase of the strain are critical. Both the original and improved algorithms returned sig-  
357 nals that were too variable for the reliable extraction of anelastic properties. We have there-  
358 fore further refined the algorithm to return more consistent and precise displacements of the  
359 marker foils.

### 360 3.2 Refined algorithm

361 To gain precision in the image processing, rather than treating each pair of images in  
362 isolation and then interrogating the displacements, we describe all the SSD for a sequence of  
363 images,  $D(o, t)$ , as a single polynomial surface,  $S(o, t)$  (Figure 2a). The surface has degree  
364  $m$  in offset ( $o$ ),  $n$  in time ( $t$ ) and the total degree of the polynomial surface is the greater of  $m$   
365 and  $n$  [Gallier, 2000]. For  $m > n$ , the surface is:

$$366 S^b(o, t) = \sum_{u=0}^m \sum_{v=0}^{\min(n, m-u)} C_{uv} O(t)^u t^v, \quad (4a)$$

367 where  $C_{uv}$  are the polynomial coefficients and  $O$  is a modified form of the pixel offset ( $o$ )  
that accounts for the sinusoidal displacement of the foils:

$$368 O(t) = o + a \sin(ft + \phi), \quad (4b)$$

369 where  $a$  is the amplitude,  $\phi$  the phase and  $f$  the frequency of the displacement. If the am-  
370 plitude,  $a$ , of the sinusoidal displacement is zero then  $O = o$  and Equation 4 is no longer a  
function of time.

371 The surface  $S(o, t)$  is fit to  $D(o, t)$  by ordinary least-squares minimisation. The fit is  
372 performed simultaneously for all the regions of interest with independent surface coefficients  
373 for each region of interest and the period of the driving force as the only common parameter.  
374 For these experiments, with sequences longer than 200 images,  $m = 6$  and  $n = 3$  were found  
375 to be sufficient to reproduce the shape of the SSD surface and capture the displacement's  
376 phase and amplitude. It was found that lower-degree surfaces do not fully capture the shape

377 of the  $D(o, t)$  surface while higher-degree surfaces have artefacts in the fit. The formal errors  
 378 in the period, phase and amplitude in the surface fit are typically 0.002 s, 0.01 radians and  
 379 0.001 pixels respectively and, for the 300 s data, up to 3 orders of magnitude smaller than  
 380 those for the previous fitting method (Section 3.1).

381 Figure 2a shows the  $D(o, t)$  values from the first (top) region of interest from the zinc  
 382 powder experiment at  $\sim 117^\circ\text{C}$  and 100 s period. This clearly shows the significant increase  
 383 in  $D(o, t)$  with offset as the intensity mismatch between the regions of interest in the ref-  
 384 erence and comparison images get larger. The sinusoidal displacements of the marker foil  
 385 with time is reflected in the sinusoidal variation of  $D$  with time at constant offset. The fitted  
 386 surface,  $S(o, t)$ , is shown in Figure 2b and is a good description of the data. The residuals of  
 387 the fit (Figure 2c) are small and not systematic with time.

388 The least-squares residuals form a bow-tie shape in offset (Figure 2c). This is because  
 389 at small offsets the intensity differences are small and the addition of noise to small differ-  
 390 ences squared has less effect than at large offsets where the intensity differences increase.  
 391 For example, the addition of 1 arbitrary unit of noise to an intensity difference of 3 increases  
 392 the difference squared from 9 to 16 (difference of 7) whereas 1 arbitrary unit to an intensity  
 393 difference of 10 increases the difference squared from 100 to 121 (difference of 21).

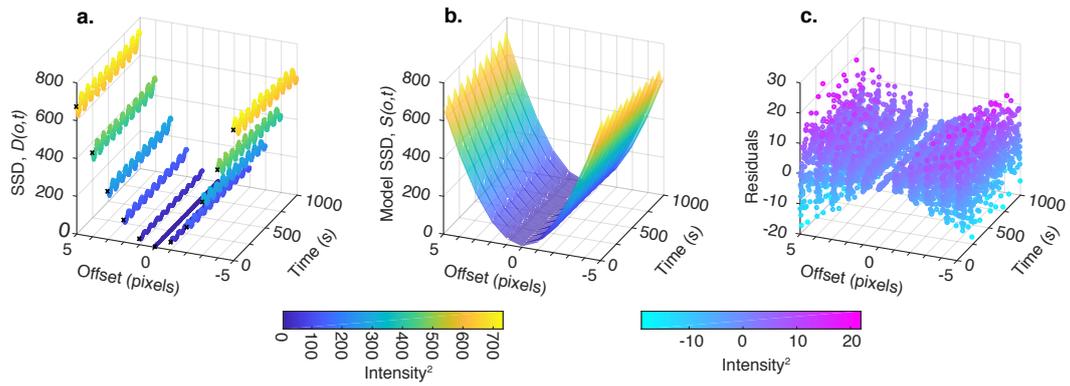
402 The displacement of each region of interest,  $d^b(t)$ , is the minimum of the surface with  
 403 respect to time:

$$d^b(t) = \arg \min S^b(t), \quad (5)$$

404 which is found by differentiation of the polynomial surface,  $S^b(o, t)$ , with respect to offset.  
 405 This minimum is sinusoidal in time, retaining the sinusoidal component of  $O$  (Equation 4b).  
 406 Because the reference image is now a single image, the position of the marker foil is now:

$$P^b(t) = P_r^b + d^b(t), \quad (6)$$

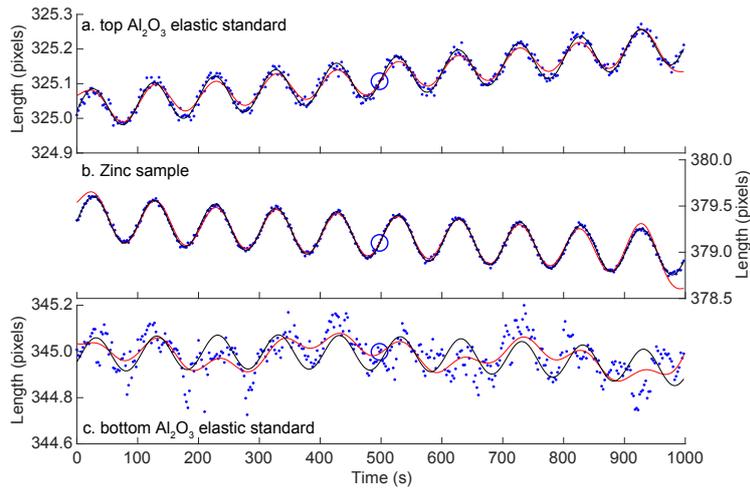
407 rather than the sum it was previously (Equation 2). The sample length can be calculated as  
 408 previously (Equation 3) but because  $P^b(t)$  is an algebraic expression, length is instead cal-  
 409 culated by combining the polynomial and sinusoidal components of the displacements al-  
 410 gebraically, to give both a secular length change over the experiment and a single sinusoidal  
 411 amplitude ( $A$ ) and phase angle ( $\Phi$ ). This sum has to account for the phase of the sinusoidal  
 412 displacement at the time of the reference image; if the reference coincided with either ex-  
 413 tremum of the sinusoidal wave, a small error would be added to the length of the samples and  
 414 propagated into the subsequent calculations.



394 **Figure 2.** Example of Sum Squared Differences (SSD) data and its fit with our improved algorithm. (a)  
 395 SSD data,  $D(o, t)$ , for the first (top) region of interest plotted against time from Zinc powder experiment  
 396 Zn\_08, at  $\sim 117^\circ\text{C}$  with 100 s period. The first set of values, at  $t = 0$ , are highlighted by black crosses.  
 397 The reference image is shown in Figure 1. (b) The best fit surface,  $S(o, t)$ , to the data and (c) the residuals  
 398 ( $D(o, t) - S(o, t)$ ). The values of  $D(o, t)$  and  $S(o, t)$  are in arbitrary units squared. The marker foil dis-  
 399 placement is the minimum of the SSD at each time step (Equation 5). The sinusoidal displacement (here  
 400  $< 0.1$  pixels) is reflected in the sinusoidal variation in SSD values at constant offset. The combination of  
 401 displacements above and below a region gives the length changes which are plotted in Figure 3.

415 The largest source of error, in this calculation, is the absolute length of the sample,  
 416 which *Li et al.* [2003] argued to be  $\pm 5$  pixels. To minimise both the absolute and relative  
 417 length error between data acquisitions, the regions of interest were positioned automati-  
 418 cally. Horizontally, the regions of interest were centred in the bright part of the image and  
 419 ended close to but not overlapping with the anvil shadows. The regions of interest not ad-  
 420 jacent to the zinc sample (Figure 1, top and bottom red boxes) were centred over the min-  
 421 imum in a spline interpolation of the intensity profile; the width and depth remained very  
 422 similar throughout the experiment. The regions of interest adjacent to the zinc sample be-  
 423 came broader throughout the experiment as the platinum marker foil diffused into the zinc.  
 424 To account for this, the regions of interest were centred over the maximum gradient (as inter-  
 425 polated by a spline) on the side of the foil away from the sample. The sample lengths were  
 426 subsequently adjusted to account for the thickness of the platinum foil; half a foil thickness,  
 427  $12.5\ \mu\text{m}$  or 7 pixels, was subtracted from the lengths of the corundum standards and  $25\ \mu\text{m}$   
 428 ( $14$  pixels) from the zinc sample length.

429 Figure 3 shows the length change and our fits for the corundum standard and zinc sam-  
 430 ple as a function of time, for the same data set illustrated in Figures 1 and 2. The secular



439 **Figure 3.** Elastic standard (a, c) and zinc sample lengths (b) calculated by the SSD image analysis for the  
 440 same data shown in Figures 1 and 2. Blue dots are minima of the SSD polynomial for independent calcula-  
 441 tions of the displacement between each radiograph and the standard and the red lines are the fit to the minima  
 442 calculated using the method of *Hunt et al.* [2011, 2012]. The black lines are the length changes calculated  
 443 from the surface fits to all the SSD data (Figure 2) and thus not not fits to the points, but ideally they should  
 444 reproduce them. The large blue circles highlight the length in the reference image. The anelastic dissipation  
 445 was calculated using only the strains from the top corundum standard.

431 length change for the new algorithm is formally a degree-3 polynomial, because  $n = 3$ , but  
 432 appears to be approximately a degree-1 polynomial because the higher order terms are small.  
 433 For the zinc sample (Figure 3b), which had a relatively large deformation amplitude, both the  
 434 method used previously by *Hunt et al.* [2011, 2012] (red lines) and the new method (black  
 435 lines) are good fits to the length change values and give virtually the same values for  $A$ ,  $f$   
 436 and  $\Phi$ . The biggest differences between the values and the fits is at the beginning and end of  
 437 the time series and arises from how the secular length change is dealt with by the previous  
 438 methods' fit [see *Hunt et al.*, 2011, 2012, for details].

446 For the smaller-amplitude corundum values (Figure 3a, c) the algorithmic improve-  
 447 ments in the fit are more significant with the new algorithm overcoming the systematic un-  
 448 derestimation of amplitude present in the previous algorithm. The foil in the lowermost re-  
 449 gion of interest (Figure 1) has significantly lower contrast and is much less distinct than the  
 450 other regions. Consequently the frame-by-frame displacements ( $D(o)$ , Equation 1) and asso-  
 451 ciated length changes are noisy and the fitted sinusoidal length change is poorly constrained  
 452 using the previous algorithm (red line, Figure 3c). The new algorithm, on the other hand,

453 returns well constrained phases and amplitudes from the noisy data (Figure 3c). This is be-  
 454 cause the SSD ( $D$ ) values at the highest offsets ( $o$ ) constrain the fit. Despite the improve-  
 455 ments, only the top marker foil was used in the following analysis, due to the smaller errors.

456 Sample strain caused by the sinusoidal deformation is defined as:

$$\varepsilon = A/\bar{l} \quad (7)$$

457 where  $A$  is the amplitude of the sinusoidal length variation and  $\bar{l}$  is the mean length of the  
 458 sample (Equation 3) after removing the sinusoidal deformation. In some cases, the back-  
 459 ground strain in the sample is of comparable magnitude to, or even larger than, the sinusoidal  
 460 strain amplitude (e.g. Figure 3b); in the subsequent analysis this bulk change is ignored.

#### 461 **4 Anelastic model**

462 Assuming that the corundum standard is elastic and isotropic, the frequency-dependent  
 463 Young's modulus of the zinc sample is:

$$E_{Zn} = \frac{\varepsilon_{Al_2O_3}}{\varepsilon_{Zn}} E_{Al_2O_3} \quad (8)$$

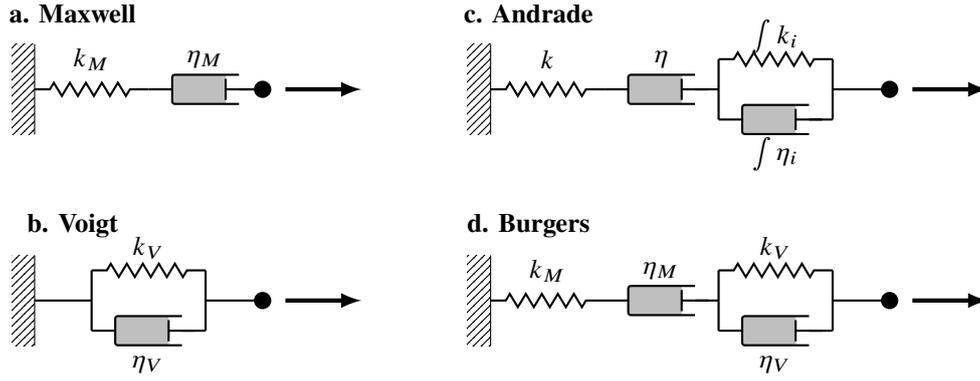
464 where  $\varepsilon$  is the sinusoidal strain amplitude (Equation 7) in each sample and  $E_{Al_2O_3}$  is the  
 465 elastic Young's modulus of corundum. The Young's modulus of corundum,  $E_{Al_2O_3}$ , was cal-  
 466 culated as the Voigt-Reuss-Hill average of corundum's elastic stiffnesses ( $c_{ij}$ s), at the tem-  
 467 perature of the thermocouple and the pressure calculated from the diffraction. These calcu-  
 468 lations were done using MSAT [Walker and Wookey, 2012] and the same elastic stiffnesses  
 469 used to determine the pressure [Section 2.4, Gieske and Barsch, 1968; Goto et al., 1989].

470 The strain energy dissipation is:

$$Q^{-1} = 1/\tan^{-1}(\Phi_{Al_2O_3} - \Phi_{Zn}) \quad (9)$$

471 where  $\Phi_{Al_2O_3}$  and  $\Phi_{Zn}$  are the phase of the length changes in the corundum standard and zinc  
 472 sample respectively.

473 The temperature and oscillation period variation in Young's modulus and attenua-  
 474 tion can be fit with various models of linear viscoelasticity [Figure 4, e.g. Sundberg and  
 475 Cooper, 2010; Nowick and Berry, 1972; Jackson et al., 2000; Faul and Jackson, 2015; Jack-  
 476 son, 2015]. Each model has different characteristic frequency-dependent behaviour that  
 477 relates the stress,  $\sigma(t) = \sigma_0 \exp(i\omega t)$  where  $\omega = 2\pi f$ , to the strain response,  $\varepsilon(t) =$   
 478  $\varepsilon_0 \exp(i\omega t - \delta)$ , by a loss angle,  $\delta$ . For each model, the strain response can be obtained by



490 **Figure 4.** Schematic representations of (a) Maxwell, (b) Voigt, (c) Andrade and (d) Burgers models of  
 491 anelasticity. Springs (labelled  $k$ ) represent the elastic components of the model and dashpots (labelled  $\eta$ ) the  
 492 viscous components; under uniaxial deformation  $k_M \equiv E$ , the Young's modulus. Dynamic compliances  
 493 (Equation 10) of the Maxwell, Andrade and Burgers models are presented in Equations B.2, C.3 and 15  
 494 respectively.

479 integrating its behaviour over the stress history to compute the dynamic compliance,  $J^*(\omega)$   
 480 [Nowick and Berry, 1972; Jackson, 2015]:

$$J^*(\omega) = \frac{\varepsilon(t)}{\sigma(t)} = i\omega \int_0^\infty J(t) \exp(-i\omega t) dt \quad (10)$$

481 Separating the instantaneous (elastic, real) and retarded (viscous or anelastic, imaginary)  
 482 parts gives:

$$J^*(\omega) = J_1(\omega) - iJ_2(\omega) = J_U + i\omega \int_0^\infty [J(t) - J_U] \exp(-i\omega t) dt \quad (11)$$

483 where  $J_U$  is the unrelaxed compliance and the inverse of the elastic modulus ( $J_U = 1/M$ ).  
 484 For simple shear torsion experiments, the relevant elastic modulus is the shear modulus ( $\mu$ )  
 485 and for the uniaxial deformation experiments performed here,  $M$  is the Young's modulus  
 486 ( $E$ ).

487 The frequency-dependent elastic modulus ( $M = E$  or  $\mu$ ) can be determined from the  
 488 expressions for  $J_1$  and  $J_2$ :

$$M(\omega) = [J_1^2(\omega) + J_2^2(\omega)]^{-1/2} \quad (12)$$

489 and the associated strain energy dissipation is:

$$Q^{-1}(\omega) = \frac{J_2(\omega)}{J_1(\omega)}. \quad (13)$$

495 Each viscoelastic dissipation model has different characteristic behaviour and equa-  
 496 tions. For the Burgers model (Figure 4d) these equations are usually expressed in terms of

497  $J_M (= 1/k_M \equiv 1/E_M)$ ,  $J_V (= 1/k_V \equiv 1/E_V)$ ,  $\eta_M$  and  $\tau_V$ , where  $\tau$  is a relaxation time:

$$\tau = \eta/k \equiv \eta/E \quad (14)$$

Separating the independent components simplifies the fitting of models to data. The complex compliance, written in terms of the four independent model components, is [after *Faul and Jackson, 2015*]:

$$J^*(\omega) = \frac{1}{E_M} + \frac{1}{E_V(1 + i\omega\eta_V/E_V)} - \frac{i}{\omega\eta_M}$$

which rearranges to:

$$J_1(\omega) = \frac{1}{E_M} + \frac{1}{E_V(1 + \omega^2\eta_V^2/E_V^2)} \quad (15a)$$

$$J_2(\omega) = \frac{\omega\eta_V}{E_V^2(1 + \omega^2\eta_V^2/E_V^2)} - \frac{1}{\omega\eta_M} \quad (15b)$$

498 where  $E_M$  and  $E_V$  are the respective spring constants of the Maxwell and Voigt components  
 499 of the Burgers model and  $\eta_M$  and  $\eta_V$  are the corresponding dashpot viscosities. The equiv-  
 500 alent complex compliance expressions for the Maxwell and Andrade models are in Appen-  
 501 dices B and C respectively.

502 The experimental Young's moduli and  $Q^{-1}$  data (Equations 8 and 9) were fit with a two-  
 503 component Maxwell and four-component Andrade and Burgers models of anelasticity. There  
 504 is not sufficient density or range of frequencies in this study's data to fit more complex vis-  
 505 coelastic models, e.g. a generalised Burgers model with its normalised distribution of anelas-  
 506 tic relaxation times [e.g. *Anderson and Minster, 1979*]. The data at each temperature was fit  
 507 independently by simultaneously minimising the unweighted normalised residuals for both  
 508  $E(\omega)$  and  $Q^{-1}(\omega)$  (Equations 12 and 13). The parameters solved for in the fitting were the  
 509 elastic ( $E$ ) and viscous ( $\eta$ ) components of the anelastic models (Equation 15). This ensures,  
 510 as far as possible, that the model parameters are independent of each other, which is not the  
 511 case when the relaxation time,  $\tau$  (Equation 14), is one of the fitted parameters.

512 By assuming negligible pressure derivatives and a functional form for the temperature  
 513 dependence of each model parameter, it was possible to simultaneously fit all the data for  
 514 each experiment with a Burgers model of anelasticity. A linear temperature dependency was  
 515 assumed for  $E_M$ . The viscosities ( $\eta_M$  and  $\eta_V$ ) were assumed to have Arrhenius temperature  
 516 dependencies ( $\ln \eta(T) = a + b/RT$ ). The temperature dependence of  $E_V$  was less clear  
 517 because with a linear temperature behaviour, which is reasonable for an elastic process, the  
 518 values of  $E_V$  become negative at high temperatures. A number of alternative functions were

519 tested but an Arrhenius temperature dependence was used because it both approximated the  
520 data and remained physically reasonable.

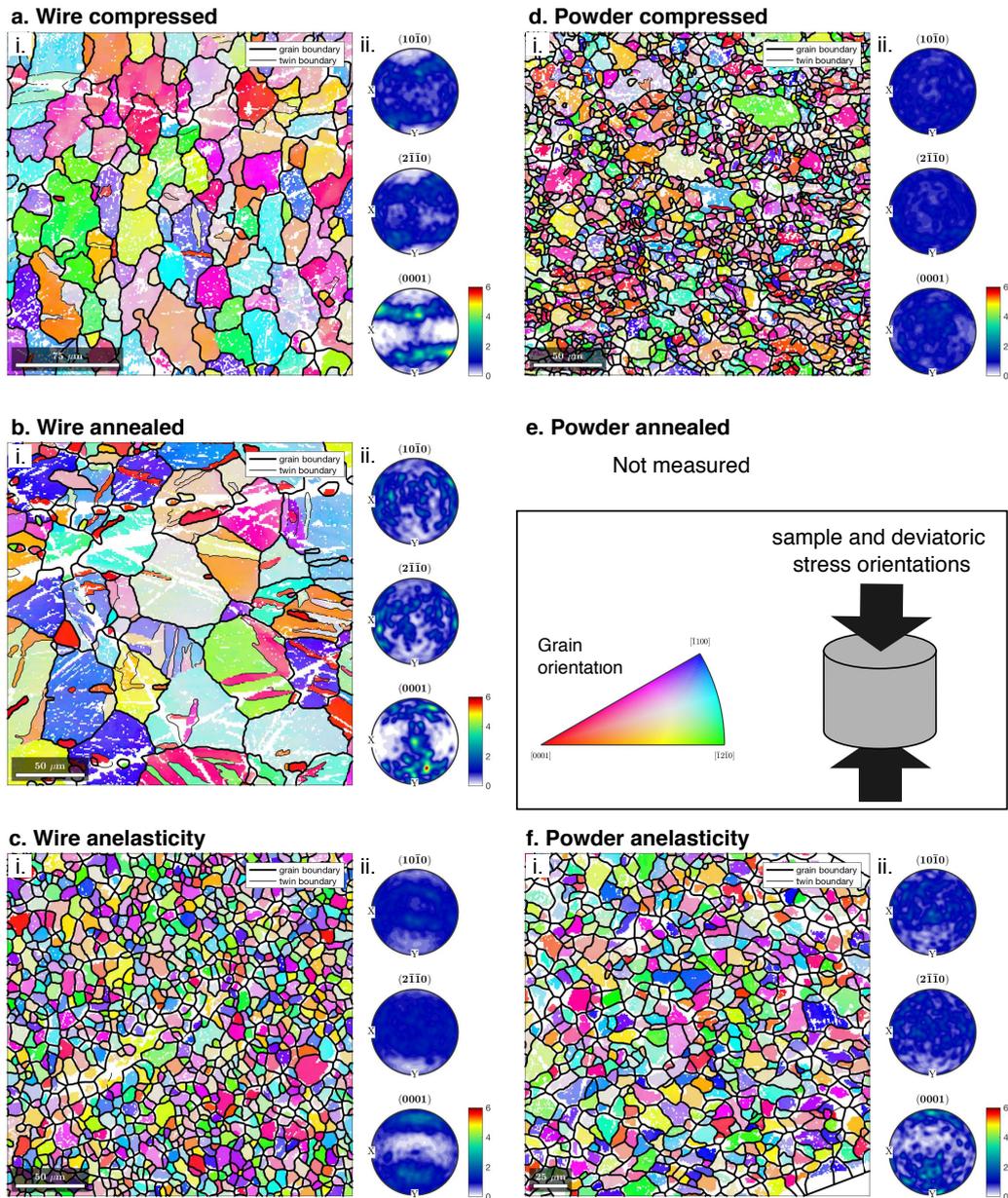
## 521 **5 Results**

522 A number of sinusoidal deformation experiments were performed for this study. The  
523 results from the successful experiments were consistent, but in some cases subject to signif-  
524 icant scatter, especially in the phase lag (Equation 9). The experiments that failed, or were  
525 not consistent, did so because the zinc extruded from the sample space or deformed signifi-  
526 cantly during compression. Thus, we focus on the results from the two experiments with the  
527 least scatter, one of which had a sample of zinc wire and the other zinc powder. The powder  
528 experiment was performed at only one end-load (240 kN, 27 short-tons force) whilst the wire  
529 experiment was performed at two end-loads. The first end-load was the same as the powder  
530 experiment; the data from the second end-load were more scattered and are not discussed  
531 here. It is not possible to determine how imperfect the experimental geometry of the pow-  
532 der sample is from the radiographs because most of the assembly is obscured by the anvils  
533 (Figure 1). The geometry of the powder experiment is more ideal than that of the wire exper-  
534 iment because in the latter the thermocouple tip protrudes slightly into the anvil gap.

### 535 **5.1 Recovered Microstructures**

536 Interpretation of anelastic dissipation experiments generally assumes a constant mi-  
537 crostructure. However, here we observe significant differences between the initial and re-  
538 covered microstructures (Figures 5 and 6). Despite very different initial microstructures, the  
539 microstructures in the recovered anelasticity samples are remarkably similar.

547 The recovered anelasticity samples have very similar grain-sizes (Figures 5ci, fi, 6a  
548 and b) and Lattice Preferred Orientations (LPOs) (Figures 5cii, fi). The grain-size spread  
549 is very similar in both anelasticity samples (Figures 6a and b). The grains in the recovered  
550 anelasticity samples are subhedral with some grains having concave boundaries. The sam-  
551 ples also contain a small number of quadruple-grain junctions which is consistent with some  
552 contribution from grain boundary sliding. The LPO of the two recovered anelasticity sam-  
553 ples (Figures 5cii and fi) is dominated by a weak [0001] maxima aligned in the direction  
554 of the applied stress and girdles in the orthogonal directions (e.g.  $[10\bar{1}0]$ ,  $[2\bar{1}\bar{1}0]$ ). This is  
555 consistent with but not proof of slip of dislocations along the basal plane.

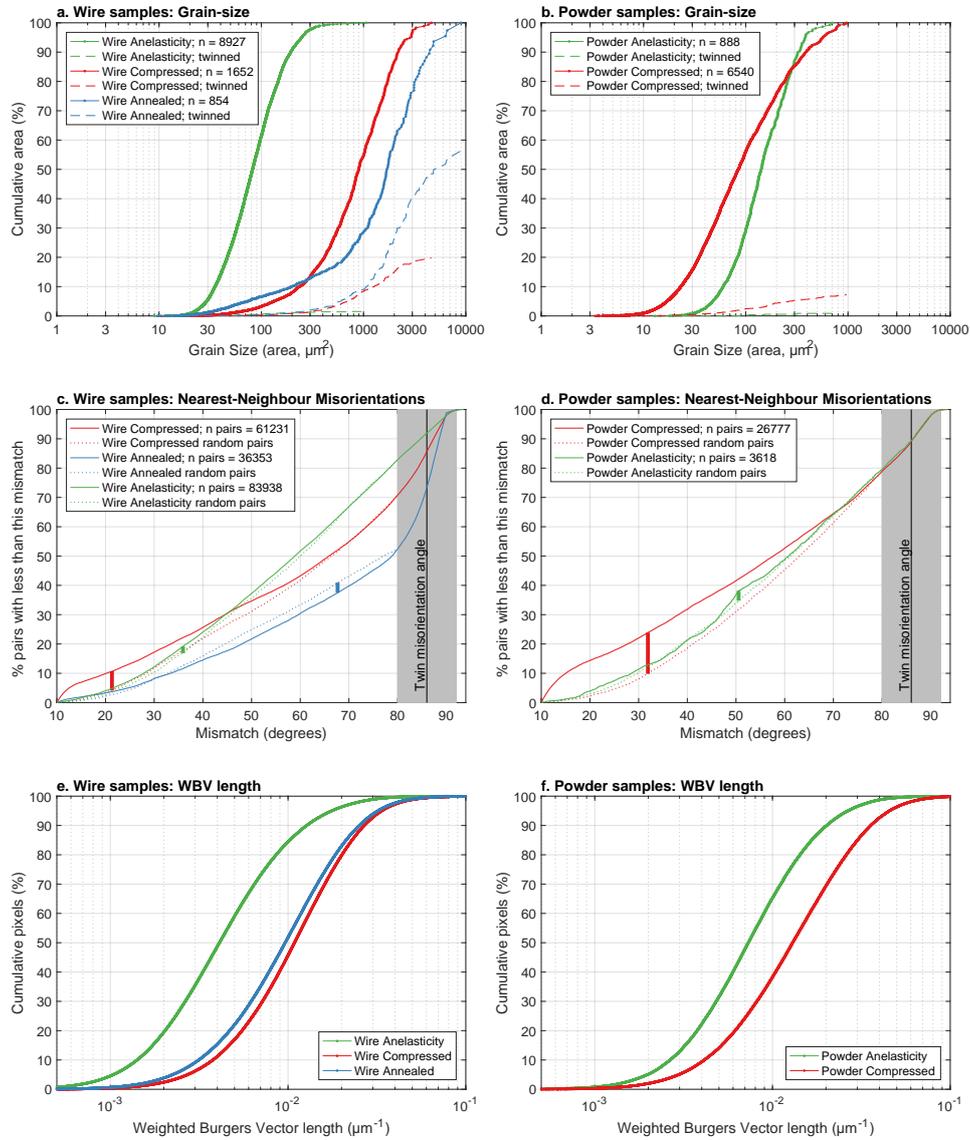


540 **Figure 5.** EBSD analysis of the recovered samples. left column (a, b, c,): wire samples; right column (d,  
 541 e, f): powder samples. Top row (a, d): sample after compression; Middle row (b): samples after annealing  
 542 for 4 hours and Bottom row (c, f): samples after anelasticity experiments. Parts i. are EBSD maps coloured  
 543 by Euler angle and parts ii. are upper hemisphere, antipodal pole figures. White areas in the EBSD maps are  
 544 where the sample was not indexed or data discarded; the linear white features in a and b are scratches from  
 545 which data were discarded. The sample orientation and applied sinusoidal strain are vertical in the figure, as is  
 546 the wire drawing direction (a, b, c). All maps and pole figures are on the same colour scale.

556 These contrast with the grain-size of the compressed and annealed samples. The grain-  
557 size of the compressed and annealed wire samples are more than an order of magnitude  
558 larger than that of the wire anelasticity sample (Figure 6a). This is despite the apparently  
559 large number of small grains in the annealed wire skewing the distribution (Figures 5bi, 6a);  
560 the skew is an artefact of scratches in the sample which could not be perfectly accounted for  
561 in the grain reconstitution. The mean grain-size of the compressed powder sample is slightly  
562 smaller than that of the anelasticity sample (Figure 6b), but the spread of the grain-size is  
563 significantly smaller in the anelasticity sample, with fewer small or large grains. The LPO of  
564 the compressed wire is very different from that of the annealed or anelasticity samples (Fig-  
565 ure 6a), while that of the compressed powder is close to uniform.

572 The annealed wire sample is abundantly twinned and twins are also present in com-  
573 pressed wire; the cumulative area of twinned grains is plotted in Figures 6a and b. The twin  
574 plane of zinc in the annealed wire is calculated to be  $\{101\bar{2}\}$ . This is consistent with that  
575 in the compressed sample and with previous studies of twinning in zinc [e.g. *Antonopoulos*  
576 *et al.*, 1988]. The fractional area of twinned grains is always greater in the annealed wire  
577 than in any other sample; something that is also clear in the nearest-neighbour misorientation  
578 plot (Figures 6c), where the annealed wire shows significant numbers of grains with misori-  
579 entations of  $\sim 86^\circ$ . The anelasticity samples show almost no twinning even though twinning  
580 is a low-strain deformation mechanism. This is not a grain-size effect; the fractional area of  
581 twinned grains is always larger in the compressed or annealed samples than in the anelastic-  
582 ity samples.

583 The distribution of neighbour-pair misorientation angles are plotted using the method  
584 of [*Wheeler et al.*, 2001] and these are very similar for the two recovered anelasticity sam-  
585 ples both of which are very different from their initial compressed distributions (Figures  
586 6c and d). At angles greater than  $80^\circ$  twinning affects the non-anelastic samples and the  
587 distributions are cut off at the  $10^\circ$  used as the grain boundary threshold. Random-pair dis-  
588 tributions for angles less than  $80^\circ$  provide a reference against which the nearest-neighbour  
589 misorientations can be compared. Both the compressed samples have significant excesses of  
590 low-angle nearest-neighbour pairs relative to the random pair distributions. This is consistent  
591 with the presence of dislocations and the continuous accretion of dislocations into sub-grain  
592 boundaries to make new grains, so called '*continuous dynamic recrystallisation*'. Both the  
593 anelasticity samples have a close correlation between the nearest-neighbour and random-pair



566 **Figure 6.** Grain-size (a, b), nearest-neighbour misorientation (c, d) and weighted Burgers vector length (e,  
 567 f) distributions for the wire (left column) and powder (right column). The dashed lines in a and b are the area  
 568 of the sample that contains twinned grains. The dashed lines in c and d are the random pair misorientation  
 569 distributions for the data, the thick bars show the position and size of the largest deviation of the neighbour-  
 570 pair distribution from that of the random-pair distribution. The solid black lines in c and d show zinc's twin  
 571 misorientation angle and the gray bar highlights the region influenced by twinning.

594 misorientation distributions. This implies little or no crystallographic relationship between  
595 neighbouring grains.

596 The weighted Burgers vector length (WBVL) is used as a proxy for dislocation density  
597 in the samples that makes no assumptions about the possible slip systems. Figures 6e and  
598 f plot the cumulative WBVL distribution for the samples in this study; WBVL maps, of the  
599 same areas as shown in Figure 5, are plotted in Supplementary Figure S1. The compressed  
600 wire and powder have very similar WBVL values. Annealing of the wire fractionally reduces  
601 the WBVL, consistent with dislocations annealing out of the sample. The anelasticity sam-  
602 ples though have significantly smaller WBVL than the compressed or annealed samples but  
603 the mean WBVL is ~50 % greater in the powder. The anelasticity samples therefore have  
604 lower dislocation densities than the other samples.

605 The differences between samples are unlikely to be caused by noise in the EBSD data  
606 because the WBVL is not uniformly distributed (Figure S1), as would be expected for ran-  
607 dom noise. Instead it is concentrated in some grains, sub-regions of grains and is in some  
608 cases in bands within grains, whilst other grains have consistently low WBVL values. Only  
609 few coherent sub-grain boundaries could be identified within the grains; either the grains  
610 had no sub-grain boundaries or sub-grain boundaries were identified for almost every pixel.  
611 There is no strong orientation of the WBV with respect to the crystallographic directions,  
612 indicating that multiple slip systems must have been activated within the samples.

613 It is unlikely that significant dislocation density annealed out of the anelasticity sam-  
614 ples in the time taken for the experiments to cool down after the temperature was quenched.  
615 Because (a) both the wire and powder anelasticity samples were at <200 °C when quenched  
616 and cooling to <50 °C takes less than a minute, (b) the annealed wire sample retains much  
617 greater non-random dislocation density and (c) the deformation micro-structures do not show  
618 any indication of annealing (i.e. no grain boundary area reduction, no polygonal foam tex-  
619 tures, etc.).

620 The similarity in the overall fabric of the recovered anelasticity samples coupled with  
621 the significant contrast to the other samples indicates that the anelasticity sample fabric has  
622 developed during the experiment and is controlled by the experimental conditions. The simi-  
623 larity of the grain-size between the recovered samples, the low dislocation and twin densities  
624 combined with the disequilibrium grain shapes implies rapid recrystallisation of the samples  
625 during the experiment. This is consistent with the rapid growth and disappearance of peaks

626 in the zinc diffraction observations and ambient temperature dynamic recrystallisation pre-  
627 viously observed in zinc [Liu *et al.*, 2020]. Zinc is highly susceptible to grain growth and at  
628 elevated temperatures would ordinarily grain grow very quickly. Therefore, the small grain-  
629 size and low dislocation density, is a consequence of the sinusoidal deformation and the  
630 process leading to this is likely related to the anelastic response.

## 631 5.2 Sinusoidal deformation experiments

632 The frequency-dependent Young's moduli ( $E(\omega)$ , Figure 7) and dissipation ( $Q^{-1}(\omega)$ ,  
633 Figure 8) of the two samples are listed in Table 1 along with the experimental observations  
634 used to calculate them. The typical strains in both the sample ( $\sim 5 \times 10^{-4}$ ) and the stan-  
635 dard ( $\sim 1 \times 10^{-4}$ ) are smaller than the typical strains measured by *Li and Weidner* [2007]  
636 but large compared to the strains used in previous low-pressure anelastic measurements  
637 [ $2 \times 10^{-6} - 2 \times 10^{-5}$ , e.g. *Jackson et al.*, 2000]. The corundum strain implies uniaxial stress  
638 amplitudes ranging from 111 to 374 MPa, with a mean of 241 MPa. These stresses, the com-  
639 paratively large value of  $Q^{-1}$  in these experiments (Figure 8) and the decreases in  $E_M$  (Fig-  
640 ure 7) indicate that the samples could be outside of the linear elastic regime.

641 Outside of the linear anelastic regime, large stresses decrease the values of  $E(\omega)$  and  
642 increase  $Q^{-1}(\omega)$  [e.g. *Li and Weidner*, 2007], which is consistent with the observations here.  
643 The large stresses will enhance creep in the samples, thus providing a lower bound for  $E(\omega)$   
644 and an upper bound for  $Q^{-1}(\omega)$ .

645 The data show a decrease in Young's modulus and increase in dissipation with oscilla-  
646 tion period, as expected for a sample with viscoelastic behaviour (Figures 7a,b). The change  
647 in  $E(\omega)$  and  $Q(\omega)^{-1}$  with temperature and oscillation period is greater in the wire (Figures  
648 7a and 8a) than in the powder (Figures 7b and 8b). The  $E(\omega)$  data are predominantly smaller  
649 than the isotropic average elastic Young's moduli, here defined as the average of a uniform  
650 random distribution of zinc crystal orientations (solid black lines in Figure 7). All the data  
651 fall between the maximum and minimum possible Young's moduli of zinc, which are defined  
652 here as the maximum and minimum possible moduli for variation in the straining direction  
653 of a zinc single crystal (dashed black lines in Figure 7). The zinc Young's moduli were cal-  
654 culated in MSAT [*Walker and Wookey*, 2012] using the ambient condition and temperature  
655 dependencies of the elastic stiffnesses ( $c_{ij}$ s) of *Alers and Neighbours* [1958] and the pressure  
656 derivatives of *Srinivasan and Rao* [1971] as compiled by *Ledbetter* [1977].

657 There is no significant offset between the data collected before and after the maximum  
658 temperature in each experiment (open vs. filled symbols in Figures 7 and 8; Table 1 lists the  
659 data in order of collection). The relatively large change in pressure between the first and last  
660 data sets (Table 1) has no discernible effect on the data implying pressure derivatives close to  
661 zero.

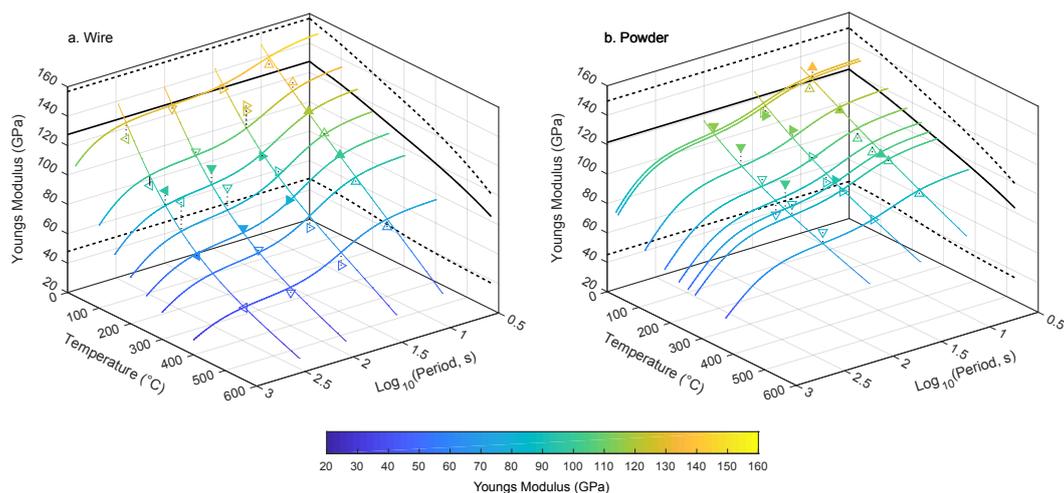
662 For a sample with constant radial stresses, increasing the uniaxial stress by  $n$  MPa in-  
663 creases the pressure by  $1/3n$  MPa. If the confining force is constant in our experiments, pres-  
664 sure varies from peak to trough over the stress cycle by an average of 320 MPa; a value that is  
665 smaller than the typical error on the pressure measurement. If the pressure is changing dur-  
666 ing the experiment, strictly, any measurement of Young's modulus attenuation is convolved  
667 with that of the bulk modulus. However, we do not think this effect is significant here be-  
668 cause: (a) volume compression is a purely elastic process, and (b) the experimental protocol  
669 utilised here, has been shown elsewhere, to maintain the pressure in solid-media apparatus  
670 approximately constant to very high strains [Hunt *et al.*, 2014]. Note that any measurement  
671 of Young's modulus at finite strain (e.g. nano-indentation, tension) suffers from the same  
672 convolution of stress and pressure as our experiments.

695 Fitting the data with a Maxwell (Equation B.2) or Andrade (Equation C.3) model did  
696 not produce reasonable fits to the data. Neither model can reproduce the gradient changes in  
697 the dissipation data with frequency (Figure 8a) and the best fitting Maxwell model requires a  
698 frequency-dependent viscosity. The Andrade model fit prefers the micro-creep coefficient ( $n$ ,  
699 Equation C.3) to be  $> 200$ . This is much greater than the generally accepted value of  $n \sim 1/3$   
700 garnered from micro-creep data [e.g. Sundberg and Cooper, 2010] and which has also been  
701 observed in creep of zinc [Cottrell and Aytakin, 1947]. The Burgers model (Equation 15), on  
702 the other hand, produces a reasonable fit to the data and captures its major features, specif-  
703 ically the decrease in  $E(\omega)$  with temperature and period as well as the shape of the dissipa-  
704 tion data. The Burgers model parameters calculated independently at each temperature are  
705 plotted in Figure 9 and listed in Table 2. The extent of the data in frequency is not sufficient  
706 to reasonably fit an extended Burgers model [e.g. Jackson, 2015]. However, the extended  
707 Burgers model predicts that the modulus (here  $E$ ) varies smoothly with frequency but here  
708 there is evidence of a distinctly non-linear change.

723 Assuming temperature dependencies for each Burgers model parameter enables a sin-  
724 gle model to be fit to all the data from each experiment. The models are plotted with the

Group	Temperature (°C)	Pressure (GPa)	Period 1/f (s)	Strain Amplitude Zinc ( $\epsilon \times 10^6$ )	Strain Amplitude Al <sub>2</sub> O <sub>3</sub> ( $\epsilon \times 10^6$ )	Phase Lag $\Phi_{\text{Al}_2\text{O}_3} - \Phi_{\text{Zn}}$ (degrees)	E <sub>Al<sub>2</sub>O<sub>3</sub></sub> (GPa)	E <sub>Zn</sub> ( $\omega$ ) (GPa)	Q <sup>-1</sup> ( $\omega$ )
<b>Zn_02, Wire Sample</b>									
1	25	4.8±0.8	299.9 ± 1E-08 100.4 ± 0.001 30.0 ± 0.003 545 ± 2 784 ± 1E-09 299.4 ± 9E-09 100.0 ± 0.001 30.2 ± 0.005 554 ± 5 30.1 ± 0.003 558 ± 2 10.0 ± 0.002 264 ± 2 299.8 ± 7E-09 100.1 ± 0.001 30.0 ± 0.003 545 ± 3 29.9 ± 0.004 100.0 ± 0.002 300 ± 2 882 ± 2E-08 840 ± 4 100.9 ± 0.002 675 ± 2 10.0 ± 0.002 308 ± 1 299.8 ± 4E-08 99.4 ± 0.001 30.0 ± 0.003 712 ± 2 10.0 ± 0.002 331 ± 2 300.8 ± 2E-08 99.9 ± 0.001 33.5 ± 0.063 580 ± 2 10.0 ± 0.002 307 ± 2 301.4 ± 1E-08 800 ± 1E-02 764 ± 10 100.3 ± 0.001 638 ± 4 30.0 ± 0.004 10.0 ± 0.002 308 ± 3	188 ± 4E-03 198 ± 5 168 ± 2 84 ± 2 173 ± 3E-03 175 ± 7 167 ± 3 164 ± 2 84 ± 2 194 ± 2E-03 183 ± 3 145 ± 3 79 ± 2 125 ± 9 108 ± 3 13.1 ± 2.1 66 ± 3 92 ± 8 89 ± 4 55 ± 3 127 ± 9E-03 142 ± 5 14 ± 14 75 ± 3 11.9 ± 2.3 184 ± 2E-02 186 ± 10 152 ± 4 89 ± 3	12.4 ± 2E-04 4.3 ± 0.5 4.8 ± 1.2 5.5 ± 1.8 20.5 ± 3E-04 9.5 ± 0.8 6.5 ± 1.5 7.0 ± 0.9 4.4 ± 1.7 17.4 ± 2E-04 11.0 ± 0.3 9.6 ± 1.6 7.2 ± 2.0 21.5 ± 1.7 13.1 ± 2.1 -6.9 ± 2.8 23.2 ± 2E-03 17.9 ± 1.8 18.7 ± 2.5 11.6 ± 3.2 17.3 ± 1E-03 18.6 ± 0.7 9.9 ± 8.5 9.9 ± 2.3 14.0 ± 1E-03 10.0 ± 0.9 8.6 ± 1.7 6.4 ± 2.1	425.4 422.5 414.7 409.4 403.5 408.2 412.8	116.7 ± 3E-03 127.9 ± 16.0 130.8 ± 31.3 137.9 ± 46.0 92.9 ± 2E-03 106.5 ± 10.0 127.5 ± 26.0 123.8 ± 16.2 133.8 ± 51.6 92.5 ± 1E-03 92.7 ± 3.3 93.4 ± 15.5 109.8 ± 31.2 61.0 ± 6.6 65.5 ± 10.8 87.4 ± 3.6 42.4 ± 5.6 50.4 ± 7.1 67.2 ± 19.0 51.2 ± 5E-03 70.4 ± 3.6 80.0 ± 69.2 100.4 ± 19.7 94.8 ± 1E-02 100.6 ± 10.9 98.4 ± 19.8 119.5 ± 40.0	0.67 ± 6E-05 0.74 ± 0.14 0.73 ± 0.30 0.72 ± 0.47 0.66 ± 6E-05 0.68 ± 0.20 0.71 ± 0.33 0.70 ± 0.23 0.74 ± 0.45 0.66 ± 4E-05 0.68 ± 0.08 0.68 ± 0.39 0.70 ± 0.51 0.66 ± 5E-05 0.66 ± 0.40 0.67 ± 0.51 0.65 ± 4E-04 0.66 ± 0.42 0.66 ± 0.60 0.67 ± 0.78 0.66 ± 0.78 0.66 ± 0.17 0.68 ± 2.07 0.67 ± 0.56 0.67 ± 2E-04 0.68 ± 0.23 0.69 ± 0.42 0.71 ± 0.54	
<b>Zn_08, Powder Sample</b>									
1	28	2.6±0.6	10.0 ± 0.001 30.0 ± 0.002 99.9 ± 0.012 10.0 ± 0.001 30.0 ± 0.002 99.5 ± 4E-05 10.0 ± 0.001 30.0 ± 0.002 623 ± 4 99.9 ± 0.012 747 ± 4 30.0 ± 0.001 305 ± 3 10.0 ± 0.001 611 ± 3 99.9 ± 0.012 729 ± 4 30.0 ± 0.001 306 ± 3 120 ± 2 10.0 ± 0.002 610 ± 3 143 ± 3 10.0 ± 0.001 270 ± 3 30.0 ± 0.003 554 ± 3 186 ± 4 10.0 ± 0.001 285 ± 2 30.0 ± 0.002 562 ± 5 100.0 ± 0.007 667 ± 8 10.0 ± 0.001 276 ± 3 30.0 ± 0.002 545 ± 3 100.1 ± 0.003 658 ± 3	79 ± 3 158 ± 3 191 ± 3 80 ± 3 153 ± 2 174 ± 43 75 ± 3 134 ± 3 139 ± 3 74 ± 3 131 ± 3 160 ± 3 66 ± 3 120 ± 2 143 ± 3 89 ± 3 151 ± 3 186 ± 3 71 ± 2 129 ± 2 166 ± 7 78 ± 3 148 ± 2 177 ± 3	2.9 ± 2.2 5.3 ± 1.2 5.6 ± 1.5 8.7 ± 2.3 10.8 ± 3.2 10.6 ± 2.8 3.2 ± 2.4 7.7 ± 1.6 13.7 ± 1.7 6.1 ± 2.4 9.6 ± 1.4 4.3 ± 3.1 4.8 ± 3.1 10.8 ± 1.6 -12.4 ± 1.6 3.7 ± 2.1 8.8 ± 1.4 11.4 ± 0.9 6.0 ± 2.4 8.7 ± 1.4 -19.0 ± 2.5 4.4 ± 1.2 6.3 ± 0.9	415.3 413.2 410.4 408.0 401.8 414.6 404.8 412.7	121.0 ± 91.6 114.2 ± 26.7 114.8 ± 26.0 103.4 ± 27.8 100.6 ± 11.1 96.2 ± 34.7 99.0 ± 76.3 88.0 ± 18.2 76.7 ± 9.8 98.4 ± 39.4 87.3 ± 13.2 89.3 ± 15.3 86.7 ± 63.5 78.8 ± 11.8 80.6 ± 1.8 136.6 ± 76.1 112.8 ± 18.7 116.0 ± 9.5 100.5 ± 40.0 92.7 ± 14.5 101.0 ± 4.5 116.7 ± 92.9 112.2 ± 30.6 110.8 ± 15.1	0.81 ± 0.61 0.72 ± 0.32 0.72 ± 0.32 0.69 ± 0.57 0.68 ± 0.29 0.98 ± 0.67 0.79 ± 0.67 0.69 ± 0.39 0.67 ± 0.41 0.71 ± 0.61 0.68 ± 0.35 0.68 ± 0.39 0.75 ± 0.82 0.68 ± 0.39 0.76 ± 0.55 0.69 ± 0.36 0.67 ± 0.22 0.71 ± 0.61 0.69 ± 0.53 0.79 ± 0.70 0.74 ± 0.31 0.79 ± 0.70 0.71 ± 0.22	

689 **Table 1.** Experimental conditions and strain data from the two experiments in this study. The data for each  
690 experiment are presented in the order in which they were collected. The data in Figures 7 and 8 are calculated  
691 from this data using Equations 8 and 9. The values of E<sub>Al<sub>2</sub>O<sub>3</sub></sub> are those used in the calculations and were  
692 calculated as described in the text. The missing values in the E( $\omega$ ) and Q<sup>-1</sup>( $\omega$ ) columns are values that were  
693 obviously incorrect and excluded from the subsequent analysis. For Zn\_08, the Al<sub>2</sub>O<sub>3</sub> strains are those of the  
694 ‘top’ elastic reference (Figure 3), whilst in Zn\_02 only one corundum standard was imaged.



673 **Figure 7.** Young's modulus of the Zinc (a) wire and (b) powder samples plotted against temperature and  
 674 period. The open symbols are the data collected before the maximum temperature of the experiment and  
 675 the filled symbols after; for the order of the data collection see Table 1. Error bars have been excluded for  
 676 clarity; the median error in the Young's modulus for both data sets is 10.1 GPa. Dotted lines connect the data  
 677 to the corresponding point in the fitted plane. The solid lines are the global Burgers model fit to the data and  
 678 plotted at the nominal periods and temperatures of the measurements. Solid black line in the back planes  
 679 is the Young's modulus calculated from a Voigt-Reuss-Hill average of the zinc  $c_{ij}$ s and the dashed lines  
 680 are the maximum and minimum possible Young's moduli from the  $c_{ij}$ s. All lines terminate at the melting  
 681 temperature. Note that the directions of the temperature and period axes are reversed relative to Figure 8.

675 data in Figures 7 and 8. These are a reasonable fit to the data, reproducing its major features.  
 676 The temperature dependent model parameters are listed in Table 3 along with the functional  
 677 forms used, and plotted in Figure 9. The global models closely match the parameters calcu-  
 678 lated independently at each separate temperature.

679 The dependence of the infinite-frequency Young's moduli ( $E_M$ ) are approximately  
 680 linear in temperature (Figure 9a). The values are similar between the two samples and there  
 681 is some overlap of the individual values. The calculated temperature derivatives (Table 3)  
 682 are different by more than two standard errors of each other and only the powder sample's  
 683 temperature derivative is within error of that of the elastic values derived from the stiffnesses  
 684 ( $dE/dT = -0.07 \text{ MPa K}^{-1}$ ). The values for  $E_M$  are all close to the isotropic elastic Young's  
 685 modulus and within the maximum and minimum bounds.

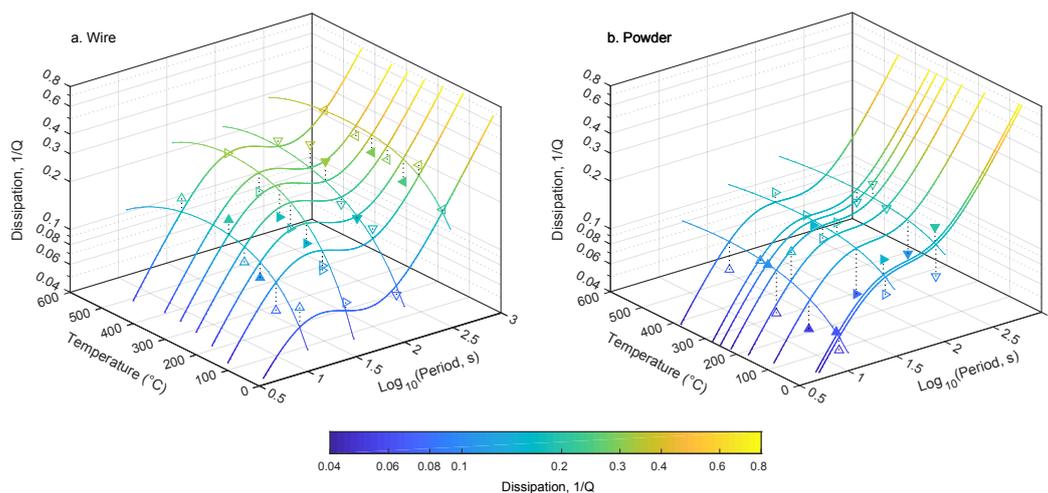
686 There are a number of possible causes for the higher-than-expected temperature deriva-  
 687 tive. Anelastic softening in the corundum standard would increase the apparent tempera-  
 688 ture derivative.

Group	Temp (°C)	Data used				Pressure (GPa)	Burgers' model parameters					Maxwell time $\tau = \eta_M/E_M$ (s)
		Nominal Period (s)					$E_M$ (GPa)	$\eta_M$ ( $10^3$ GPa s)	$E_V$ (GPa)	$\eta_V$ (GPa s)		
Zn_02, Wire Sample												
1	25	y	y	y	y	4.8 ± 0.8	149 ± 6	31.0 ± 2.4	755 ± 58	1551 ± 276	208 ± 16	
2	100	y	y	y	y	4.8 ± 0.8	131 ± 5	15.1 ± 1.2	697 ± 58	2855 ± 353	115 ± 9	
3	200	y	y	y	y	4.2 ± 0.4	120 ± 6	14.4 ± 1.7	341 ± 38	1503 ± 208	120 ± 14	
4	300	E	y	y	Q	4.2 ± 0.4	81 ± 7	11.6 ± 3.7	109 ± 26	1726 ± 301	143 ± 46	
5	400	y	y	y	y	4.1 ± 0.6	73 ± 3	5.8 ± 0.6	94 ± 7	595 ± 51	80 ± 8	
6	250	y	y	y	y	3.4 ± 0.6	113 ± 18	11.8 ± 4.8	141 ± 39	958 ± 265	105 ± 42	
7	150	y	y	y	y	3.3 ± 0.9	125 ± 8	19.3 ± 2.8	369 ± 46	1819 ± 264	154 ± 23	
Zn_08, Powder Sample												
1	28	y	y	y		2.6 ± 0.6	126 ± 3	30.9 ± 4.2	790 ± 64	4049 ± 232	246 ± 34	
2	182	y	y	y		3.7 ± 0.7	122 ± 7	11.2 ± 2.0	331 ± 37	1125 ± 172	91 ± 16	
3	227	y	y	y		3.6 ± 1.5	95 ± 3	8.3 ± 1.9	447 ± 147	3952 ± 345	87 ± 20	
4	279	y	y	y		3.7 ± 0.5	106 ± 4	13.0 ± 2.2	352 ± 37	1547 ± 160	122 ± 21	
5	377	y	y	E		3.4 ± 0.4	88 ± 8	2.8 ± 5.4	1151 ± 8514	5034 ± 12939	31 ± 61	
6	34	y	y	y		2.5 ± 0.6	134 ± 7	15.0 ± 5.8	521 ± 177	3864 ± 450	112 ± 43	
7	256	y	y	E		2.7 ± 3.6	112 ± 22	4.1 ± 3.0	791 ± 282	1079 ± 4228	36 ± 27	
8	120	y	y	y		2.9 ± 0.8	122 ± 1	19.1 ± 0.5	1070 ± 25	3259 ± 105	157 ± 4	

719 **Table 2.** Burgers model fits to the data for each temperature conditions. The Data Used columns denote  
720 what data was used from each nominal period in calculating Burgers parameters; y – both data used, E - only  
721 E, Q - only Q. The data themselves are listed in Table 1. The errors on the values are those reported by the  
722 minimisation algorithm used for the fitting.

Constant	Temperature dependency ( $T$ , °C)	Intercept ( $p_0$ )	Slope ( $p'$ )
Zn_02, Wire Sample			
$E_M$	$p_0 + p' \cdot T$	154.6 ± 9.1 GPa	-0.196 ± 0.031 GPa K <sup>-1</sup>
$\eta_M$	$\exp(p_0 + p'/R(T + 273))$	7.6 ± 0.3	6889 ± 1058 J mol <sup>-1</sup> K <sup>-1</sup>
$E_V$	$\exp(p_0 + p'/R(T + 273))$	29.0 ± 2.6	1199 ± 108 K <sup>-1</sup>
$\eta_V$	$\exp(p_0 + p'/R(T + 273))$	5.7 ± 0.4	5331 ± 1385 J mol <sup>-1</sup> K <sup>-1</sup>
Zn_08, Powder Sample			
$E_M$	$p_0 + p' \cdot T$	134.6 ± 10.7 GPa	-0.109 ± 0.045 GPa K <sup>-1</sup>
$\eta_M$	$\exp(p_0 + p'/R(T + 273))$	8.4 ± 0.8	3433 ± 2688 J mol <sup>-1</sup> K <sup>-1</sup>
$E_V$	$\exp(p_0 + p'/R(T + 273))$	5.2 ± 0.6	405 ± 259 K <sup>-1</sup>
$\eta_V$	$\exp(p_0 + p'/R(T + 273))$	6.2 ± 0.5	5111 ± 1727 J mol <sup>-1</sup> K <sup>-1</sup>

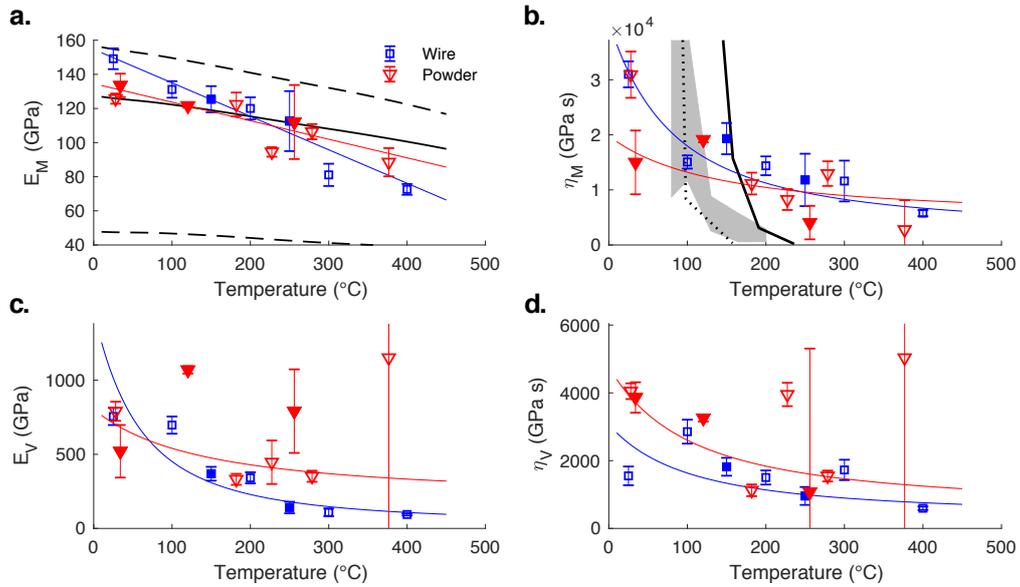
729 **Table 3.** Global Burgers model fit to the data listed in Table 1. These fits are plotted with the data in Figures  
730 7 and 8 and compared to the independent temperature fits in Figure 9.



682 **Figure 8.** Dissipation in the Zinc (a) wire and (b) powder samples plotted on a logarithmic scale against  
 683 temperature and period. The open symbols are the data collected before the maximum temperature of the  
 684 experiment and the filled symbols after; for the order of the data collection see Table 1. Error bars have been  
 685 excluded for clarity. Dotted lines connect the data to the corresponding point in the fitted plane. The solid  
 686 lines are the global Burgers model fit to the data and plotted at the nominal period and temperatures of the  
 687 measurements. All lines terminate at the melting temperature. Note that the directions of the temperature and  
 688 period axes are reversed relative to Figure 7.

740 ture derivative but this is deemed unlikely to be significant because of the relatively low  
 741 temperatures and other studies do not observe significant anelastic behaviour in corundum  
 742 [Li and Weidner, 2007]. It is possible geometrical imperfections, such as zinc being partially  
 743 replaced in the deforming column with the boron nitride sleeve, affect the measure-  
 744 ments. Hexagonal Boron nitride has a Young's modulus of  $\sim 770$  GPa at room tempera-  
 745 ture and  $\sim 620$  GPa at  $400^\circ\text{C}$  [Thomas et al., 2017], significantly higher than that of zinc.  
 746 The Young's modulus measurements are therefore not significantly contaminated with sig-  
 747 nal from the boron nitride sleeve. Another possibility is that the sampling space of the data  
 748 skews the calculated values but this cannot be tested here.

749 The creep viscosities ( $\eta_M$ , Figure 9b, Table 3) are within two standard deviations of  
 750 each other and exhibit an Arrhenius relationship between viscosity and inverse temperature.  
 751 The viscosities have similar magnitude, between  $100$  and  $200^\circ\text{C}$ , to values from creep ex-  
 752 periments on high-purity zinc by Murthy and Sastry [1982] and Tegart and Sherby [1958],  
 753 although they reduce with temperature much more slowly. The activation energies for creep  
 754 in the wire and powder are  $6.8 \pm 1.1$  and  $3.4 \pm 2.7$  kJ/mol respectively. They are much smaller



709 **Figure 9.** Burgers model parameters plotted against temperature. The symbols are the Burgers fit to the  
 710 data at each temperature only; the blue squares denote the wire sample and the red triangles are for the powder  
 711 sample. The open symbols are the data collected before the maximum temperature of the experiment and the  
 712 filled symbols after. Red and blue lines are from the fit to all the data assuming the temperature derivatives  
 713 listed in Table 3. In a) the solid black line is the isotropic elastic Young's modulus of zinc at the average  
 714 pressure of the wire experiment (4.1 GPa), the dashed lines are the maximum and minimum possible elastic  
 715 Young's moduli calculated in MSAT [Walker and Wookey, 2012]. In b) the solid black line, dashed black line  
 716 and grey area are viscosities ( $\eta = \sigma/\dot{\epsilon}$ ) derived from the experiments in dislocation-controlled creep regimes  
 717 by Tegart and Sherby [1958], Thompson [1955] and Murthy and Sastry [1982] respectively. There are no  
 718 comparable previous measurements for parts c. and d.

755 than the activation energies for creep by dislocation climb or basal slip in zinc [88 and 159 kJ/mol  
 756 respectively, *Tegart and Sherby*, 1958] or implied by the creep data of *Murthy and Sastry*  
 757 [1982]. The values here are also significantly smaller than the activation energy for zinc  
 758 self-diffusion [91.3 - 101.7 kJ/mol, *Chabildas and Gilder*, 1972; *Shirn et al.*, 1953] or grain  
 759 boundary diffusion [60.7 kJ/mol, *Wajda*, 1954]. Twinning can produce strains of up to 7%  
 760 in zinc [*Price*, 1961], but the activation energy is  $29.7 \pm 10$  kJ/mol [*Cooper and Washburn*,  
 761 1967] and not many twins are observed in the anelasticity samples. Grain boundary slid-  
 762 ing has a wide range of activation energies; ranging from 40 – 100 kJ/mol in zinc bicrystals  
 763 [*Watanabe et al.*, 1984], to as low as 20 kJ/mol [*Matsunaga et al.*, 2010]. The lowest activa-  
 764 tion energies are for grain boundary sliding and they are still significantly greater than those  
 765 observed here.

766 The functional forms of the Voigt elements of the model are less clear and more scat-  
 767 tered than those of the Maxwell elements. For both elements an Arrhenius temperature de-  
 768 pendence was assumed because other functional forms gave unphysical results or did not  
 769 describe the data well. The values of the two parameters are similar between the experiments  
 770 but those from the powder sample tend to be slightly greater than from the wire sample. The  
 771 value of  $\eta_V$  is an order of magnitude less than that of  $\eta_M$ . Conversely, at all temperatures,  
 772 the values of anelastic spring component ( $E_V$ ) are much greater than the pure elastic compo-  
 773 nent ( $E_M$ ).

774 The global model of attenuation (Figure 8) reveals differences between the data sets. In  
 775 the wire's  $Q^{-1}$  values, there are two clear inflection points at each temperature (i.e.  $[\partial Q^{-1}/\partial \text{Period}]_T =$   
 776 0) within the range of experimental periods (Figure 8a). The position of these inflection  
 777 points, and therefore the dissipation peak, increases by about 0.25 log-units with increas-  
 778 ing temperature. The steepest gradients in  $[\partial E/\partial \text{Period}]_T$  correspond to this same period  
 779 region (Figure 7a). The powder sample does not have such a prominent dissipation peak and  
 780 the position of the minimum gradient decreases in period slightly with increasing tempera-  
 781 ture (Figure 8b). The corresponding change in Young's modulus is also less pronounced than  
 782 in the wire (Figure 7b). There is also more variation in  $[\partial Q^{-1}/\partial T]_{\text{Period}}$  and  $[\partial E/\partial T]_{\text{Period}}$   
 783 in the wire than the powder. This points to subtle differences between the experiments. They  
 784 are likely due to imperfections in sample geometry, rather than systematic differences be-  
 785 tween the samples, and not significant for interpretation of the experiments.

786 In this study, the interpretation of the data is restricted by the number of periods at  
787 which the data was collected and the scatter in the data. Small geometrical imperfections,  
788 while possibly influencing the details of the measurements, do not appear to significantly dis-  
789 tort the overall picture. The overall similarity of the Burgers model parameters and the mi-  
790 crostructures of the two samples implies the same physical process is causing the attenuation  
791 in both samples. The sample histories (i.e. wire vs. powder) have a small but distinguishable  
792 effect on the measurements.

## 793 **6 Discussion**

794 The similarity of the recovered microstructures and Burgers models for both the wire  
795 and powder samples strongly supports the dissipation is controlled by the same physical pro-  
796 cess in both samples. The nature of this process is discussed in Section 6.1 and is followed  
797 by its implications for sound velocity (Section 6.2) and their implications for the inner-core  
798 (Section 6.3).

### 799 **6.1 Dissipation mechanism**

800 Dissipation in the samples is related to, or caused by, the sample recrystallisation which  
801 overwrites the sample's previous history and maintains a quasi-equilibrium grain-size dur-  
802 ing the experiments. This is in contrast to creep experiments in which columnar and ran-  
803 domly oriented zinc retained distinct behaviours [Bergman *et al.*, 2018]. The development  
804 and maintenance of the small grain-size, in samples that would normally grain-grow very  
805 quickly [e.g. Niessen *et al.*, 1963], indicates that the easiest method of anelastic dissipation in  
806 these samples involves grain-boundaries. Dissipation by grain boundary sliding is supported  
807 by the 4 grain contacts, the lower and unusually homogeneous WBVL values as well as by  
808 the differences in LPO and misorientations which are much closer to a random ODF in the  
809 anelastic samples relative to the compressed samples. LPOs which are near random and un-  
810 usually homogeneous dislocation density is more indicative of grain boundary sliding than  
811 dislocation creep. Elastically accommodated grain boundary sliding has been shown to pro-  
812 duce a grain-size dependent dissipation peak at a single frequency, at least in a 2-dimensional  
813 idealised model [e.g. Lee and Morris, 2010]. The presence of a single dissipation peak is  
814 supported by the better fit of the Burgers model compared to the Andrade model, which has a  
815 wide dissipation peak. In the model of elastically accommodated grain boundary sliding the  
816 relaxation time,  $\tau$ , is linearly dependent on the grain-size,  $d$ , according to *Faul and Jackson*

817 [2015]:

$$\tau = \eta_{gb}d/G\delta \quad (16)$$

818 where  $\eta_{gb}$  is the grain boundary viscosity,  $G$  the elastic shear modulus and  $\delta$  the grain bound-  
819 ary width. Accordingly, and if applicable, larger grain-size increases the effective creep vis-  
820 cosity of the sample.

821 It is apparent in this study that the application of stress is forcing the recrystallisation,  
822 and the resulting grain-size is such that  $\tau$  and the associated dissipation peak are within the  
823 frequency range of the experiments (Table 2). Whilst this could be entirely coincidental, it is  
824 also possible that the grain-size in each measurement changes slightly to minimise the stored  
825 energy and thus maximise the dissipation. If this is the case, then the microstructure, at high  
826 temperatures, evolves to keep the relaxation time close to that of the driving period. For both  
827 samples, the Maxwell time shows a decreasing trend with temperature.

828 Grain boundary sliding is a significant mechanism in the deformation of columnar zinc  
829 [Bergman *et al.*, 2018]. In high-strain experiments on untextured samples, grain boundary  
830 sliding only forms a small part of the total strain and appears to saturate with increasing total  
831 strain and temperature [Gokhale *et al.*, 2019; Matsunaga *et al.*, 2010]. Geometric misalign-  
832 ment from grain boundary sliding can be accommodated elastically or by dislocations and  
833 diffusion. The presence of domains with higher dislocation densities may suggest that grain  
834 boundary sliding is accommodated by dislocation creep rather than diffusion creep but we  
835 cannot be sure of their relative importance.

836 Zinc has a high stacking fault energy [Harris and Masters, 1965] and would normally  
837 undergo recrystallisation by ‘continuous dynamic recrystallisaion’ [Gourdet and Montheil-  
838 let, 2003; Montheillet and Jonas, 2003] where dislocations aggregate to form subgrain-  
839 boundaries and then high angle grain boundaries. In the anelasticity samples, there are rel-  
840 atively few grains with coherent subgrain boundaries and the grain boundary misorientation  
841 distributions (Figures 6c–d) are close to the random distribution indicating there is little or  
842 no crystallographic inheritance between grains. Additionally, many grains have very low  
843 WBVI values, indicating low dislocation density. Grains with the highest WVBL (i.e. dislo-  
844 cation density) have a wide spread of WBV orientations pointing to multiple active disloca-  
845 tion systems. As grains grow and multiple dislocation systems are activated, these are likely  
846 to tangle strain-hardening the grains. In order for easy grain boundary dissipation and lower  
847 elastic strain energy, new grains are therefore nucleated and grow, so-called ‘discontinuous

848 *dynamic recrystallisation* [Montheillet and Jonas, 2003; Tutcuoglu *et al.*, 2019; Liu *et al.*,  
849 2020]. These new grains nucleate randomly and have no inheritance to the grains they ulti-  
850 mately replace.

851 Grain boundary sliding is also often associated with diffusion in viscoelastic models  
852 [e.g. Cooper, 2002]. Diffusion is significant on the time scale of the experiment. The plat-  
853 inum marker foils adjacent to the zinc noticeably thicken and blur into the zinc sample, dur-  
854 ing the experiments, while the thickness of the foils away from the zinc remains constant.  
855 The platinum foils double their apparent thickness over the course of the experiments. Using  
856 the self-diffusivity of zinc ( $D$ ) from Shirn *et al.* [1953], the diffusion length ( $\sqrt{Dt}$ ) in zinc is  
857 greater than the grain radius at temperatures above  $\sim 90$  °C, and greater than the radius of the  
858 largest grains above  $\sim 115$  °C. Thus, even in the 10 s period experiments, diffusion is signif-  
859 icant and could reasonably be the deformation mechanism – although this is not reflected in  
860 the activation energy for the macroscopic creep viscosity ( $\eta_M$ ) measured in the experiments.  
861 However, the unphysical fit of the Andrade model to the data means that the diffusion is un-  
862 likely to be a significant cause of accommodation.

863 We conclude therefore, that dissipation during the sinusoidal deformation is caused by  
864 the combination of dynamic recrystallisation and grain boundary sliding. This prevents the  
865 growth of large crystals and instead establishes a quasi-equilibrium grain-size which is con-  
866 stantly reforming. While both diffusion and dislocations may play a role in the dissipation,  
867 their magnitude is small compared to that of grain boundary sliding. The establishment of  
868 a steady-state grain-size and fabric here is similar to the steady-state foliation that occurs in  
869 natural rocks [Means, 1981] and implies an overall balance between the grain boundary and  
870 internal energy of the grains.

## 871 **6.2 Anelastic modification of sound velocity**

872 The experiments here show significant softening in zinc at seismic frequencies ( $1 \times 10^{-3} \lesssim$   
873  $f \lesssim 1$  Hz) which will reduce the sound velocity. Calculation of  $v_p(\omega)$  and  $v_s(\omega)$  in an  
874 isotropic medium requires knowledge of both the shear modulus and Young's moduli (or  
875 two pieces of equivalent information). Here though, we have only measured the frequency-  
876 dependent Young's modulus, and fitted for the infinite-frequency, elastic, Young's modu-  
877 lus,  $E_M$  (Equation 15, Figure 9a, Table 3). Although, the bulk modulus ( $K$ ) is also formally  
878 anelastic in an anelastic system [Anderson, 1989; Nowick and Berry, 1972], we assume here

879 the effective bulk modulus is unaffected by the dissipation mechanism. This is a reasonable  
880 assumption because recrystallisation, grain boundary sliding or the presence of dislocations  
881 should not significantly affect the compressibility. As additional confirmation, the 1 Hz bulk  
882 moduli of (Mg,Fe)O has been shown to closely correspond to the elastic bulk modulus, away  
883 from the iron spin transition [Marquardt *et al.*, 2018]. The elastic bulk modulus ( $K$ ) gives  
884 the second piece of information with which to calculate  $v_p(\omega)$  and  $v_s(\omega)$  from the following  
885 relations:

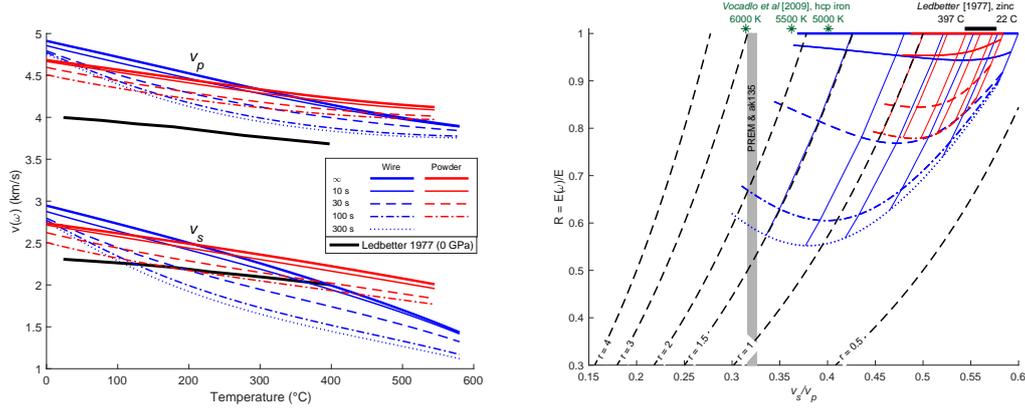
$$v_p(\omega) = \sqrt{\frac{3K[3K + E(\omega)]}{\rho[9K - E(\omega)]}} \quad (17a)$$

$$v_s(\omega) = \sqrt{\frac{3KE(\omega)}{\rho[E(\omega) - 9K]}} \quad (17b)$$

886 where  $\rho$  is the density. Assuming a bulk modulus with the same anelastic dissipation as the  
887 Young's modulus compounds the softening, making it much more significant and further  
888 reducing  $v_p(\omega)$  and  $v_s(\omega)$ .

889 The sound speed of zinc at finite-frequency is plotted in Figure 10a. The required bulk  
890 modulus was calculated using the same elastic stiffnesses as the elastic Young's moduli of  
891 zinc (Section 4), at the mean pressure of each experiment (Table 1). The density was cal-  
892 culated using a reference density of  $7.12 \text{ g cm}^{-3}$ , the calculated bulk modulus and the ther-  
893 mal expansion coefficients of Nuss *et al.* [2010]. In calculating the sound speed, we used the  
894 measured creep viscosity,  $\eta_M$ . At smaller strains, or larger grain-sizes, it can be expected to  
895 have an effectively larger value (Equation 16). Removing the effect of  $\eta_M$ , by setting it to a  
896 very large value, has only a small effect: the 300 s period  $v_s$  changes by less than  $\sim 50 \text{ ms}^{-1}$ .

897 The elastic sound velocities, at the pressures of the experiments, are greater than those  
898 reported by Ledbetter [1977] whose values are for 0 GPa. The change in velocity with tem-  
899 perature in our powder sample compares very well with the data of Ledbetter [1977]. The  
900 change of velocity with temperature is greater in the wire sample because the temperature  
901 dependence of the elastic Young's modulus is also greater (Figure 9a). Close to melting, both  
902 Burgers models predict similar reductions in sound speed as a function of frequency. For a  
903 30 s period, the reductions in  $v_p$  are 0.05 and 0.11  $\text{km s}^{-1}$  for the wire and powder samples  
904 respectively; the corresponding reductions in  $v_s$  are 0.11 and 0.17  $\text{km s}^{-1}$ . These correspond  
905 to percentage reductions in sound velocity of 1.4 and 2.6 % for  $v_p$  and 7.8 and 8.5 % for  $v_s$ .



906 **Figure 10.** (a) Sound velocity as a function of temperature and experimental wave periods and (b) the rela-  
 907 tionship between  $v_s(\omega)/v_p(\omega)$  against  $R = E(\omega)/E$ , calculated from the Burgers models and Equations 17  
 908 and 20. In both Figures, blue lines denote the wire sample and the red lines the powder sample. Thick black  
 909 lines are the values from Ledbetter [1977]. In (b) the thin blue and red lines are isotherms in the models at  
 910 100 °C intervals. The dashed black lines are the relationship denoted by Equation 20 and the green stars are  
 911 the predicted  $v_s/v_p$  ratio from the extrapolated elastic constants of Vočadlo *et al.* [2009]. The grey bar is the  
 912 range of  $v_s/v_p$  values reported by PREM and ak135.

### 913 6.3 Effect of anelasticity on the inner-core

914 The absolute reduction in the zinc's  $v_s(\omega)$  is between 1.5 and two times greater than  
 915 the reduction in  $v_p(\omega)$ , which is consistent with the inner-core in which  $v_s(\omega)$  is reduced  
 916 more than  $v_p(\omega)$  relative to pure Fe at infinite-frequency.

917 The larger reduction in  $v_s(\omega)$  than  $v_p(\omega)$  with increased anelastic softening is implied  
 918 by Equations 17. If we define the bulk modulus to be a multiple of the elastic Young's modu-  
 919 lus, i.e.:

$$r = K/E \quad (18)$$

920 and the amount of anelastic softening as a fraction of the elastic, i.e. infinite frequency, Young's  
 921 modulus,

$$R = E(\omega)/E, \quad (19)$$

922 the frequency-dependent sound velocity ratio is:

$$\frac{v_s(\omega)}{v_p(\omega)} = \sqrt{\frac{R}{3r + R}}. \quad (20)$$

923 The ratio  $v_s(\omega)/v_p(\omega)$  is independent of density but implicitly depends on  $E$ ; an equivalent  
 924 expression exists in terms of the shear modulus. For real values,  $0 \leq R \leq 1$ , this relationship

925 is a maximum at  $R = 1$ , confirming that under anelastic dissipation  $v_s$  reduces faster than  
926  $v_p$ . The higher the value of  $r$ , the lower the ratio of  $v_s/v_p$  in the elastic limit ( $R = 1$ ). At a  
927 constant value of anelastic softening ( $R$ ), the ratio  $v_s(\omega)/v_p(\omega)$  changes with temperature  
928 via the dependence of  $r$  on the elastic stiffnesses.

929 Figure 10b shows  $v_s(\omega)/v_p(\omega)$  against  $R$  for  $0.5 < r < 4$ . It shows that increasing  
930  $r$  decreases  $v_s(\omega)/v_p(\omega)$  and that increased anelastic softening (Equation 12), decreased  $R$ ,  
931 further reduces  $v_s(\omega)/v_p(\omega)$ . Any anelastic softening will be accompanied by dissipation  
932 (Equation 13); effects that are not accounted for in the plot.

933 The Burgers models for zinc determined in this study are plotted to illustrate the effects  
934 of temperature and anelastic softening (Figure 10b). For both samples, the range of  $r$  with  
935 temperature is larger than that inferred from the sound speeds of *Ledbetter* [1977]. This is  
936 because the change of  $E_M$  with temperature is greater than that of the isotropic elastic aver-  
937 age (Figure 9a). As with the earlier figures, significantly more softening is observed in the  
938 zinc wire than in the powder. Decreases in  $R$  at constant temperature (thin red and blue lines  
939 in Figure 10b) are accompanied by reductions in  $v_s(\omega)/v_p(\omega)$ .

940 Only at the highest temperatures and longest periods does the zinc wire reach the  $v_s/v_p$   
941 ratio, but not the absolute velocities, of the inner-core reported by PREM [*Dziewonski and*  
942 *Anderson*, 1981] or ak135 [*Kennett et al.*, 1995]. This is because  $r$  is significantly smaller  
943 in zinc than in *hcp*-Fe [e.g. *Vočadlo et al.*, 2009]. Although Figure 10b neglects density as a  
944 constraint on the composition of the inner-core, it predicts that the inner-core alloy must have  
945  $r < 3$  and lower values must be accompanied by finite amounts of anelastic dissipation.

946 Inner-core sound velocity cannot be matched by the elastic constants of *hcp*-iron [e.g.  
947 *Vočadlo et al.*, 2009], which always predict sound velocities that are too fast. However, if  
948 anelastic softening is included, the sound velocities can be matched by the elastic constants  
949 of *Vočadlo et al.* [2009] with an, admittedly unrealistic, extrapolated temperature of  $\sim 7250$  K  
950 and equally unrealistic  $R = 0.68$ . Although these conditions match the sound velocity, the  
951 density of the hypothetical pure iron remains greater than that of the inner-core. Anelastic-  
952 ity, therefore, does not remove the need for light element(s) in the inner-core and hints that a  
953 wider range of light elements could match the inner-core properties than previously has been  
954 managed.

955           Conversely, finite dissipation in the inner-core, reduces seismic wave speed resulting  
956 in an underestimation of the inner-core's elastic moduli ( $K$  and  $\mu$ , Equation 20, Figure 10b).  
957 The estimated difference between the elastic properties of stiffer pure iron and that of the  
958 softer inner-core alloy are therefore overestimated. Thus comparison of seismic wave speed  
959 with experimental or computed material properties will tend to over estimate the light ele-  
960 ment budget of the inner-core and needs to be considered in future studies.

961           The inner-core is very close to the melting temperature of its alloy and at high temper-  
962 ature iron, like zinc, undergoes rapid recrystallisation [Anzellini *et al.*, 2013]. Therefore it is  
963 likely that the inner-core is undergoing rapid recrystallisation, which we have shown here is  
964 an intrinsic part of the dissipation. The stress amplitude of seismic waves is significantly  
965 less than those in this study; accordingly any quasi-equilibrium grain-size is expected to be  
966 larger in the inner-core than in the experiments here. A larger grain-size will result in less  
967 grain boundary area and lower dissipation but even a small amount of anelastic dissipation  
968 reduces the effective elastic moduli and reduces the seismic velocity. Regional and depth de-  
969 pendent variations in attenuation [Pejić *et al.*, 2019; Suda and Fukao, 1990] may be the result  
970 of variation in grain-size and homologous temperature within the inner-core. Directionally  
971 dependent attenuation [Mäkinen *et al.*, 2014] could be attributable to shape preferred ori-  
972 entation of crystals giving different directionally dependent effective grain-sizes. It seems  
973 unreasonable therefore to be able to fully understand the inner-core without a comprehensive  
974 model that accounts for both the seismic velocity and attenuation.

## 975 **7 Conclusions**

976           Significant dissipation is observed at seismic frequencies in the experiments of this  
977 study. This shows that significant anelasticity occurs in *hcp* metals at high pressures and tem-  
978 peratures, without the need for a fluid phase or significant impurities. The inner-core also  
979 exhibits non-zero  $Q^{-1}$  values, evidence of active anelastic processes. Thus anelasticity must  
980 be accounted for when interpreting the inner-core's seismic velocity structure.

981           The high-pressure response of zinc wire and powder samples to sinusoidal stress at  
982 seismic frequencies and up to  $T/T_M \sim 0.8$  have been measured and show that the *hcp* metal  
983 zinc has significant anelastic dissipation at seismic frequencies. The Burgers model used to  
984 fit the data successfully reproduces its features. The elastic ( $E_M$ ) components of the model  
985 show a good correspondence to previous studies (Figure 9). The activation energy for creep

986 ( $\eta_M$ ) is much lower than previous studies have found; the values of  $E_V$  and  $\eta_V$  are less well  
987 constrained and do not simply correspond to a distinct physical process. It is therefore prob-  
988 able that the Burgers model is too simplistic to properly describe the dissipative processes  
989 active in the sample but there is not sufficient data to warrant the use of more complex mod-  
990 els. The small differences between the experiments are caused by imperfections in the exper-  
991 imental geometry. Nevertheless, the experiments here show that significant anelastic soften-  
992 ing occurs at high pressure and temperature in zinc and by extension *hcp* metals.

993 The recovered samples have very similar grain-size and LPO (Figures 5 and 6a) de-  
994 spite the initial grain-size and fabric being very different. The small amplitude deformation  
995 during the experiment appears to have prevented the growth of large grains in both wire and  
996 powder samples; the grain-size is therefore in a steady-state fabric, analogous to the steady-  
997 state foliation of *Means* [1981]. The grains are not equant equilibrium shapes and have very  
998 few dislocations and sub-grain boundaries. It seems likely that the anelastic dissipation is  
999 caused by grain boundary sliding combined with dynamic recrystallisation . To the best of  
1000 our knowledge, this is the first observation of dynamic recrystallisation as a significant con-  
1001 tributing factor to an anelastic dissipation mechanism.

1002 Associated with the dissipation is a significant drop in the effective Young's modu-  
1003 lus with increasing period and an associated reduction in sound speed. We have shown  
1004 that anelastic softening reduces  $v_s(\omega)$  by more than  $v_p(\omega)$ . This is consistent with obser-  
1005 vations of the inner-core, where the reduction in  $v_s$  is much larger than that in  $v_p$ , relative to  
1006 pure iron. Accounting for anelasticity and ignoring density, it is possible to match the sound  
1007 speeds of pure iron to those of the inner-core. Accounting for anelastic reductions of inner-  
1008 core sound velocity will increase the elastic moduli and sound velocities of the inner-core  
1009 alloy closer to those of pure iron. Anelastic effects may therefore imply that the light-element  
1010 budget of the inner-core is less than previously considered. A comprehensive understanding  
1011 of the inner-core must therefore account for both the seismic velocity and attenuation.

## 1012 **A Temperature Calibration**

1013 Thermal gradients in small multi-anvil cells are potentially significant and increase  
1014 with temperature and distance from the centre of the furnace [*Liebermann and Wang*, 1992;  
1015 *Hernlund et al.*, 2006]. The corundum standard, which was used to measure the pressure and  
1016 was the reference to determine the sample's Young's modulus, was not in the centre of the

1017 furnace or immediately adjacent to the thermocouple. A temperature difference between the  
1018 thermocouple and the corundum standard could result in a systematic underestimation of the  
1019 Young's modulus of corundum, an error which would propagate into the analysis of anelastic  
1020 dissipation.

1021 To determine if a significant temperature gradient or difference existed in the experi-  
1022 mental cell experiment Zn\_06 was performed, in which the temperature was increased until  
1023 the zinc melted. The temperature at which melting occurs is an independent, absolute, ref-  
1024 erence of the temperature in the experiment. The cell in this experiment was the same as in  
1025 the other experiments and the sample was zinc wire. At the same load as before (270 kN),  
1026 the experiment was heated from 150 °C to ~570 °C over a period of 3 hrs 35 mins, by which  
1027 point the zinc had melted. During heating, X-radiographs were collected at a rate of 1.5 s/frame.  
1028 Diffraction patterns were collected intermittently during the temperature ramp.

1029 The melting point of the zinc was determined from the radiographs; when the zinc  
1030 melted a plume of platinum-rich material rose through the sample. Although the sample  
1031 melted, it did not make a ball of molten metal in the cell because convection stirred platinum  
1032 into the sample. There is no eutectic depression of the melting point at the zinc-rich end of  
1033 the Zn-Pt binary [Moser, 1991] and adding platinum to zinc increases the melting temper-  
1034 ature and re-froze the sample. The thermocouple temperature was 544 °C when the zinc  
1035 melted; the error in this measurement is negligible. From the zinc melting curve [ $T_{M,0} =$   
1036  $419.5^{\circ}\text{C}$ ,  $dT_M/dP = 40 \text{ K/GPa}$ ; Errandonea, 2010] this temperature corresponds to 3.11 GPa.

1037 During heating, the pressure was measured by diffraction from the corundum at 27,  
1038 225, 289, 368 and 422 °C. Assuming the temperature in the corundum was the same as the  
1039 thermocouple reported, the pressures were 3.83(48), 3.52(26), 3.50(15), 3.53(23) and 3.37(34) GPa.  
1040 A linear fit of the pressure against temperature gives a reduction in pressure of  $-1.04 \text{ MPa K}^{-1}$   
1041 and intercepts the melting curve at 550(13) °C and 3.26(33) GPa. These estimates are within  
1042 error of the observed melting conditions. Any differences in temperature between the ther-  
1043 mocouple, zinc sample and corundum standard are therefore insignificant and no temperature  
1044 correction is required.

## 1045 **B Maxwell Model**

1046 The Maxwell model (Figure 4a) along with the Voigt model (Figure 4b) are the two  
1047 simplest models that contain intrinsic attenuation and thus frequency-dependent behaviour.

1048 The creep function for the Maxwell model is [e.g. *Faul and Jackson, 2015*]:

$$J(t) = \frac{1}{k_M} \left( 1 + \frac{t}{\tau_M} \right) \quad (\text{B.1})$$

1049 where the relaxation time  $\tau_M = \eta_M/k_M$ ,  $k_M$  is the spring constant and  $\eta_M$  is the dash-pot  
1050 viscosity. Integrating this creep function over the dynamic compliance (Equation 10) and  
1051 expressing in terms of  $k_M$  and  $\eta_M$  gives [*Faul and Jackson, 2015*]:

$$J^*(\omega) = \frac{1}{k_M} \left( 1 + \frac{k_M}{i\omega\eta_M} \right); \quad J_1 = \frac{1}{k_M}; \quad J_2 = \frac{1}{i\omega\eta_M}; \quad Q = \frac{k_M}{\omega\eta_M} \quad (\text{B.2})$$

1052 Equation B.2 shows that the Maxwell model's frequency dependence of  $Q$  is proportional to  
1053 period and cannot contain any inflection points (i.e.  $d^2Q(\omega)/d\omega^2 \neq 0$ ).

1054 The Voigt/Kelvin model has  $Q$  inversely proportional to period and is also without  
1055 the possibility of inflection points. The equivalent characteristic equations for which can be  
1056 found in *Cooper [2002]*.

## 1057 C Andrade Model

1058 The Andrade model (Figure 4c) is a phenomenological model derived from micro-  
1059 creep experiments and provides a good fit to the transient, pre-steady state, part of creep  
1060 curves [*Sundberg and Cooper, 2010; Cooper, 2002*]. The time-dependent creep function  
1061 is:

$$J(t) = J_U + \beta t^n + t/\eta, \quad 1/3 < n < 1/2 \quad (\text{C.1})$$

1062 Integrating this creep function over the dynamic compliance gives [*Faul and Jackson, 2015*]:

$$J^*(\omega) = J_U + \beta\Gamma(1+n)(i\omega)^{-n} - i/\eta\omega. \quad (\text{C.2})$$

Rearranging this to the same form as Equation 15, and substituting  $J_U = 1/k$ , gives:

$$J_1(\omega) = 1/k + \beta\Gamma(1+n)(i\omega)^{-n} \cos(n\pi/2) \quad (\text{C.3a})$$

$$J_2(\omega) = \beta\Gamma(1+n)(i\omega)^{-n} \sin(n\pi/2) - i/\eta\omega \quad (\text{C.3b})$$

1064 where  $\Gamma(1+n)$  is the gamma function [*Gribb and Cooper, 1998*] and  $k$ ,  $\beta$ ,  $n$  and  $\eta$  are the  
1065 material properties of the different components of the model (Figure 4c). The parameters  $\beta$   
1066 and  $n$  describe the shape of the transient seen during creep experiments and under oscilla-  
1067 tory stress provide damping over a wide range of frequencies. The value of  $n$  has been con-  
1068 strained experimentally to be approximately 1/3 [*Gribb and Cooper, 1998*]. Because dissipa-  
1069 tion occurs over a wide range of frequencies, the Andrade model has been argued to provide

1070 a physically consistent description of both the rheological and anelastic properties of peri-  
1071 dotite [Sundberg and Cooper, 2010].

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1084 The data collected in the course of this study are available from  
1085 <https://www.bgs.ac.uk/discoverymetadata/13607352.html>.

1086 The ‘FoilTrack’ package is available from  
1087 <https://dx.doi.org/10.5281/zenodo.4589219>. **The EBSD data is being added**  
1088 **to the bgs data repository and will be completed before publication.**

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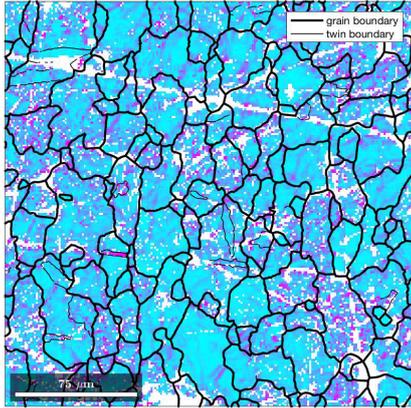
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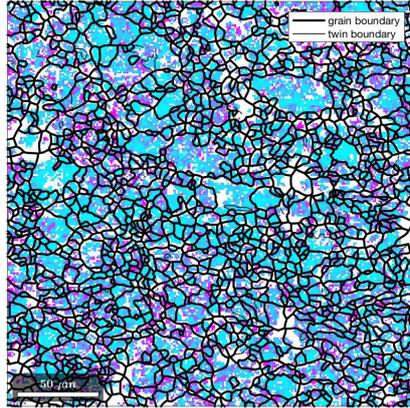
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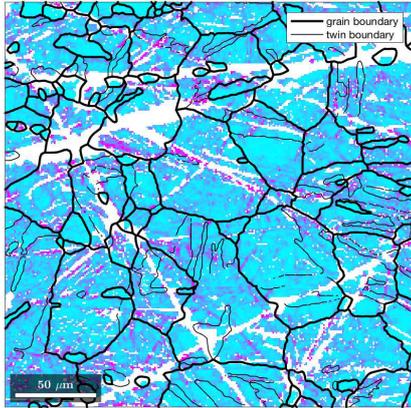
**a. Wire compressed**



**d. Powder compressed**

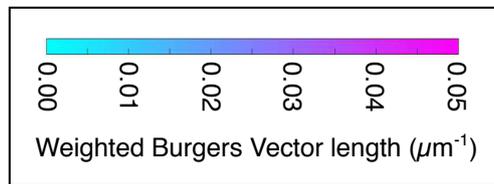


**b. Wire annealed**

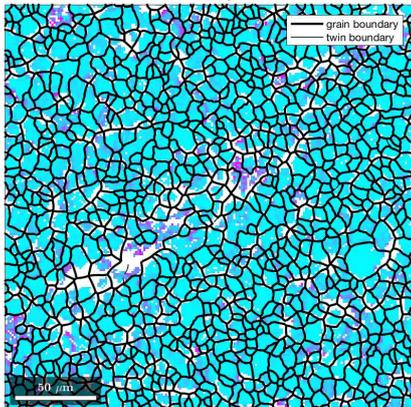


**e. Powder annealed**

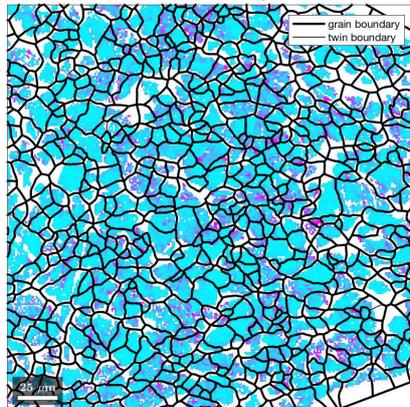
Not measured



**c. Wire anelasticity**



**f. Powder anelasticity**



1378 **Figure S1.** Weighted Burgers Vectors Length maps for EBSD data. The samples, layout and areas plotted  
1379 are the same as those in Figure 5. All maps are to the same colour scale. White areas in the EBSD maps are  
1380 where the sample was not indexed or data discarded; the linear white features in a and b are scratches from  
1381 which data has been discarded. The cumulative WBV length distribution for each map is plotted in Figures 6c  
1382 and 6f.